

HPV 900 AC Elevator Drive Technical Manual



TM4090 rev 3

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Rated Input Voltage	Rated HP	Rated kW	Continuous Output Current General Purpose Rating	Continuous Output Current Elevator Duty Cycle* Rating	Maximum Output Current for 5 Sec	Cube Size**	Model Number***
	7.5	5.5	25	29	62.5	А	HPV900-2025-0E1-xx
2	10	7.5	27	31	67.5	В	HPV900-2027-0E1-xx
3	15	11	41	47	102	В	HPV900-2041-0E1-xx
0	20	15	52	60	130	В	HPV900-2052-0E1-xx
V	25	18	75	84	170	B+	HPV900-2075-0E1-xx
	30	22	88	99	200	B+	HPV900-2088-0E1-xx
	40	30	104	120	260	С	HPV900-2104-0E1-xx
	5	3.7	8	9	20	А	HPV900-4008-0E1-xx
	10	7.5	16	18	40	А	HPV900-4016-0E1-xx
	15	11	21	24	52.5	А	HPV900-4021-0E1-xx
4	20	15	27	31	67.5	В	HPV900-4027-0E1-xx
6	25	18	34	39	85	В	HPV900-4034-0E1-xx
0	30	22	41	47	102	В	HPV900-4041-0E1-xx
V	40	30	52	60	130	В	HPV900-4052-0E1-xx
	50	37	65	75	162	С	HPV900-4065-0E1-xx
	60	45	77	89	192	С	HPV900-4077-0E1-xx
	75	55	96	111	240	С	HPV900-4096-0E1-xx

HPV 900 Drive Ratings

Table 1: HPV 900 Drive Ratings

NOTE: all ratings at 60/50Hz and 10 kHz carrier frequency

all ratings for based on a geared elevator application,

for gearless ratings, see Gearless Application on page 126

For more information on altitude, temperature, and carrier frequency derating, see Drive Derating on page 12.

Replaced model numbers: –2068 replaced by –2075 and –2080 replaced by –2088, see page 134 * For more information on the Elevator Duty Cycle Rating, see page 107

** Cube size dimensions, mounting holes, and weights are shown in Dimensions, Mounting Holes and Weights on page 112

*** From more information on model numbers, see page 12.

Submenu	Parameter	Units	Range	Default	Site Setting
A1	Drive A1 Submenu – F	or details, see Dr	ive A1 Submenu on	page 30.	
Δ1	CONTRACT CAR SPD	fpm	0.0 – 1500.0	400.0	
		m/s	0.000 - 8.000	2.000	
A1	CONTRACT MTR SPD	RPM	50.0 - 3000.0	1130.0	
A1	RESPONSE	rad/sec	1.0 – 20.0	10.0	
A1	INERTIA	sec	0.25 - 50.00	2.00	
A1	INNER LOOP XOVER	rad/sec	0.1 – 20.0	2.0	
A1	GAIN REDUCE MULT	%	10 – 100	100	
A1	GAIN CHNG LEVEL	% of rated spd	0.0 – 100.0	100.0	
A1	TACH RATE GAIN	%	0.0 - 30.0	0.0	
A1	SPD PHASE MARGIN	degrees	45 – 90	80	
A1	RAMPED STOP TIME	sec	0.00 – 2.50	0.20	
A1	CONTACT FLT TIME	sec	0.10 – 5.00	0.50	
A1	BRAKE PICK TIME	sec	0.00 - 5.00	1.00	
A1	BRAKE HOLD TIME	sec	0.00 - 5.00	0.20	
A1	OVERSPEED LEVEL	% of contract spd	100.0 – 150.0	115.0	
A1	OVERSPEED TIME	sec	0.00 - 9.99	1.00	
A1	OVERSPEED MULT	%	100.0 - 150.0	125.0	
A1	ENCODER PULSES	pls/rev	600 - 10000	1024	
A1	SPD DEV LO LEVEL	% of contract spd	0.1 – 20.0	10.0	
A1	SPD DEV TIME	Sec	0.00 - 9.99	0.50	
A1	SPD DEV HI LEVEL	% of contract spd	0.0 - 99.9	10.0	
A1	SPD COMMAND BIAS	volts	0.00 - 6.00	0.00	
A1	SPD COMMAND MULT	none	0.90 - 5.00	1.00	
A1	PRE TORQUE BIAS	volts	0.00 - 6.00	0.00	
A1	PRE TORQUE MULT	none	-10.00 - +10.00	1.00	
A1	ZERO SPEED LEVEL	% of contract spd	0.00 - 99.99	1.00	
A1	ZERO SPEED TIME	sec	0.00 - 9.99	0.10	
A1	UP/DWN THRESHOLD	% of contract spd	0.00 - 9.99	1.00	
A1	MTR TORQUE LIMIT	% of rated torque	0.0 - 275.0	200.0	
A1	REGEN TORQ LIMIT	% of rated torque	0.0 - 275.0	200.0	
A1	FLUX WKN FACTOR	% of rated torque	60 - 100	100	
A1	ANA 1 OUT OFFSET	%	-99.9 - +99.9	0.0	
A1	ANA 2 OUT OFFSET	%	-99.9 - +99.9	0.0	
A1	ANA 1 OUT GAIN	none	0.0 - 10.0	1.0	
A1	ANA 2 OUT GAIN	none	0.0 - 10.0	1.0	
A1	FLT RESET DELAY	sec	0 - 120	5	
A1	FLT RESETS/HOUR	#	0 - 10	3	
A1	UP TO SPD. LEVEL	% of contract spd	0.00 - 110.00	80.00	
A1	MAINS DIP SPEED	%	5 00 - 99 99	25.00	
A1	RUN DELAY TIMER	sec	0.00 - 0.99	0.00	
A1	AB ZERO SPD I EV	%	0.00 - 2.00	0.00	
A1		Sec.	0.00 - 9.99	0.00	
A1		Sec	0.00 - 5.00	0.00	
Δ1		Sec	0.0 - 10.00	0.50	
		fpm	0.0 - 100.0	30.0	
A1	SER2 INSP SPD	m/s	0.000 - 0.500	0.150	1
۸1		fpm	0.0 - 300.0	10.0]
AI		m/s	0.000 - 1.540	0.050	
A1	SER2 CRP TIME	sec	0.0 - 200.0	180.0	
A1	SER2 FLT TOL	sec	0.00 - 2.00	0.04	
A1	ROLLBACK GAIN	none	1 – 20	1	
A1	NOTCH FILTER FRQ	Hz	5 - 60	20	
A1	NOTCH FILT DEPTH	%	0 - 100	0	
A1	MSPD DELAY 1-4	sec	0.000 - 10.000	0.000	

Submenu	Parameter	Units	Range	Default	Site Setting
A2	S-Curves A2 Submenu	– For details, se	e S-Curves A2 Subn	nenu on page 41.	
		ft/s ²	0.00 - 7.99	3.00	
AZ	ACCEL RATE 0	m/s ²	0.000 - 3.999	0.090	
4.0		ft/s ²	0.00 - 7.99	3.00	
AZ	DECEL RATE 0	m/s ²	0.000 - 3.999	0.090	
4.0		ft/s ³	0.0 - 29.9	8.0	
AZ	ACCEL JERK IN U	m/s ³	0.00 - 9.99	2.40	
4.0		ft/s ³	0.0 – 29.9	8.0	
AZ	ACCEL JERK OUT U	m/s ³	0.00 - 9.99	2.40	
۸۵		ft/s ³	0.0 – 29.9	8.0	
AZ	DECEL JERK IN U	m/s ³	0.00 - 9.99	2.40	
۸۵		ft/s ³	0.0 – 29.9	8.0	
AZ	DECEL JERK OUT U	m/s ³	0.00 - 9.99	2.40	
٨٥		ft/s ²	0.00 - 7.99	3.00	
72		m/s ²	0.000 - 3.999	0.090	
۸۵		ft/s ²	0.00 - 7.99	3.00	
AZ	DECELINATE I	m/s²	0.000 - 3.999	0.090	
٨2		ft/s ³	0.0 – 29.9	8.0	
72		m/s ³	0.00 - 9.99	2.40	
Δ2		ft/s ³	0.0 – 29.9	8.0	
72		m/s ³	0.00 - 9.99	2.40	
Δ2		ft/s ³	0.0 – 29.9	8.0	
~~~		m/s ³	0.00 - 9.99	2.40	
Δ2		ft/s ³	0.0 – 29.9	8.0	
		m/s ³	0.00 - 9.99	2.40	
Α2	ACCEL RATE 2	ft/s ²	0.00 - 7.99	3.00	
/		m/s ²	0.000 - 3.999	0.090	
Α2	DECEL RATE 2	ft/s ²	0.00 - 7.99	3.00	
		m/s²	0.000 - 3.999	0.090	
A2	ACCEL JERK IN 2	ft/s ³	0.0 – 29.9	8.0	
		m/s³	0.00 - 9.99	2.40	
A2	ACCEL JERK OUT 2	ft/s ³	0.0 – 29.9	8.0	
		m/s³	0.00 - 9.99	2.40	
A2	DECEL JERK IN 2	ft/s ³	0.0 – 29.9	8.0	
		m/s ³	0.00 - 9.99	2.40	
A2	DECEL JERK OUT 2	ft/s ³	0.0 – 29.9	8.0	
		m/s ³	0.00 - 9.99	2.40	
A2	ACCEL RATE 3	tt/s²	0.00 - 7.99	3.00	
		m/s²	0.000 - 3.999	0.090	
A2	DECEL RATE 3	ft/s ⁻	0.00 - 7.99	3.00	
		m/s²	0.000 - 3.999	0.090	
A2	ACCEL JERK IN 3	tt/s°	0.0 - 29.9	8.0	{
		m/s~	0.00 - 9.99	2.40	
A2	ACCEL JERK OUT 3		0.0 - 29.9	8.0	4
		m/s ⁻	0.00 - 9.99	2.40	
A2	DECEL JERK IN 3	IT/S	0.0 - 29.9	8.U	4
		111/S	0.00 - 9.99	2.40	
A2	DECEL JERK OUT 3	11/S	0.0 - 29.9	0.0	4
		m/s	0.00 - 9.99	2.40	

A3         Multistep Ref A3 Submenu – For details see Multistep Ref A3 Submenu on page 43.           A3         SPEED COMMAND 1         ft/min         -3000.0 - +3000.0         0.0           A3         SPEED COMMAND 2         ft/min         -3000.0 - +3000.0         0.0           A3         SPEED COMMAND 2         ft/min         -3000.0 - +3000.0         0.0           A3         SPEED COMMAND 2         ft/min         -3000.0 - +3000.0         0.0           A3         SPEED COMMAND 3         ft/min         -3000.0 - +3000.0         0.0           A3         SPEED COMMAND 3         ft/min         -3000.0 - +3000.0         0.0           A3         SPEED COMMAND 4         ft/min         -3000.0 - +3000.0         0.0           A3         SPEED COMMAND 4         ft/min         -3000.0 - +3000.0         0.0           A3         SPEED COMMAND 5         ft/min         -3000.0 - +3000.0         0.0           A3         SPEED COMMAND 5         ft/min         -3000.0 - +3000.0         0.0           A3         SPEED COMMAND 6         ft/min         -3000.0 - +3000.0         0.0           A3         SPEED COMMAND 6         ft/min         -3000.0 - +3000.0         0.0	Submenu	Parameter	Units	Range	Default	Site Setting
A3         SPEED COMMAND 1         ft/min $-3000.0 - +3000.0$ 0.0           A3         SPEED COMMAND 2         m/sec $-16.000 - +16.000$ 0.000           A3         SPEED COMMAND 2         ft/min $-3000.0 - +3000.0$ 0.0           A3         SPEED COMMAND 3         ft/min $-3000.0 - +3000.0$ 0.0           A3         SPEED COMMAND 3         ft/min $-3000.0 - +3000.0$ 0.0           A3         SPEED COMMAND 4         ft/min $-3000.0 - +3000.0$ 0.0           A3         SPEED COMMAND 4         ft/min $-3000.0 - +3000.0$ 0.0           A3         SPEED COMMAND 4         ft/min $-3000.0 - +3000.0$ 0.0           A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ 0.0           A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ 0.0           A3         SPEED COMMAND 6         ft/min $-3000.0 - +3000.0$ 0.0           A3         SPEED COMMAND 6         ft/min $-3000.0 - +3000.0$ 0.0	A3	Multistep Ref A3 Subm	enu – For details	see Multistep Ref A	A3 Submenu on p	age 43.
A3         SPEED COMMAND 1         m/sec $-16.000 - +16.000$ $0.000$ A3         SPEED COMMAND 2         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 3         m/sec $-16.000 - +16.000$ $0.000$ A3         SPEED COMMAND 3         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 4         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 4         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 6         ft/min $-3000.0 - +3000.0$ $0.0$	Δ3	SPEED COMMAND 1	ft/min	-3000.0 - +3000.0	0.0	
A3         SPEED COMMAND 2         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 3         m/sec $-16.000 - +16.000$ $0.000$ A3         SPEED COMMAND 3         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 4         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 4         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 6         ft/min $-3000.0 - +3000.0$ $0.0$			m/sec	-16.000 - +16.000	0.000	
A3         SPEED COMMAND 2         m/sec $-16.000 - +16.000$ $0.000$ A3         SPEED COMMAND 3         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 4         ft/min $-3000.0 - +3000.0$ $0.00$ A3         SPEED COMMAND 4         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 6         ft/min $-3000.0 - +3000.0$ $0.0$	٨3	SPEED COMMAND 2	ft/min	-3000.0 - +3000.0	0.0	
A3         SPEED COMMAND 3         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 4         m/sec $-16.000 - +16.000$ $0.000$ A3         SPEED COMMAND 4         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 6         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 6         ft/min $-3000.0 - +3000.0$ $0.0$	7.5	SI LED COMMAND 2	m/sec	-16.000 - +16.000	0.000	
A3         SPEED COMMAND 6         m/sec $-16.000 - +16.000$ $0.000$ A3         SPEED COMMAND 4         ft/min $-3000.0 - +3000.0$ $0.0$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.00$ A3         SPEED COMMAND 5         ft/min $-3000.0 - +3000.0$ $0.00$ A3         SPEED COMMAND 6         ft/min $-3000.0 - +3000.0$ $0.00$ A3         SPEED COMMAND 6         ft/min $-3000.0 - +3000.0$ $0.0$	Α3	SPEED COMMAND 3	ft/min	-3000.0 - +3000.0	0.0	
A3         SPEED COMMAND 4         ft/min         -3000.0         +3000.0         0.0           A3         SPEED COMMAND 5         m/sec         -16.000         -+16.000         0.000           A3         SPEED COMMAND 5         ft/min         -3000.0         +3000.0         0.0           A3         SPEED COMMAND 6         ft/min         -3000.0         +3000.0         0.00           A3         SPEED COMMAND 6         ft/min         -3000.0         +3000.0         0.0           A3         SPEED COMMAND 6         ft/min         -3000.0         +3000.0         0.0	/10		m/sec	-16.000 - +16.000	0.000	
A3         SPEED COMMAND 6 $m/sec$ $-16.000 - +16.000$ $0.000$ A3         SPEED COMMAND 5 $ft/min$ $-3000.0 - +3000.0$ $0.00$ A3         SPEED COMMAND 6 $ft/min$ $-3000.0 - +3000.0$ $0.00$ A3         SPEED COMMAND 6 $ft/min$ $-3000.0 - +3000.0$ $0.00$	A3	SPEED COMMAND 4	ft/min	-3000.0 - +3000.0	0.0	-
A3         SPEED COMMAND 5         ft/min         -3000.0         +3000.0         0.0           A3         SPEED COMMAND 6         m/sec         -16.000         -+16.000         0.000           A3         SPEED COMMAND 6         ft/min         -3000.0         +3000.0         0.0           A3         SPEED COMMAND 6         ft/min         -3000.0         +3000.0         0.00			m/sec	-16.000 - +16.000	0.000	
A3         SPEED COMMAND 6 $m/sec$ $-16.000 - +16.000$ $0.000$ A3         SPEED COMMAND 6 $ft/min$ $-3000.0 - +3000.0$ $0.00$ A3         SPEED COMMAND 6 $ft/min$ $-3000.0 - +3000.0$ $0.00$	A3	SPEED COMMAND 5	ft/min	-3000.0 - +3000.0	0.0	
A3         SPEED COMMAND 6         ft/min         -3000.0         -+3000.0         0.0           m/sec         -16.000         -+16.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000         0.000			m/sec	-16.000 - +16.000	0.000	
m/sec -16.000 - +16.000 0.000	A3	SPEED COMMAND 6	ft/min	-3000.0 - +3000.0	0.0	
ft/min = -3000.0 - +3000.0 = 0.0			m/sec	-16.000 - +16.000	0.000	
A3 ISPEED COMMAND 7	A3	SPEED COMMAND 7	ft/min	-3000.0 - +3000.0	0.0	
m/sec -16.000 - +16.000 0.000			m/sec	-16.000 - +16.000	0.000	
A3 SPEED COMMAND 8 ft/min -3000.0 - +3000.0 0.0	A3	SPEED COMMAND 8	ft/min	-3000.0 - +3000.0	0.0	
m/sec -16.000 - +16.000 0.000			m/sec	-16.000 - +16.000	0.000	
A3 SPEED COMMAND 9 ft/min -3000.0 - +3000.0 0.0	Α3	SPEED COMMAND 9	ft/min	-3000.0 - +3000.0	0.0	
m/sec -16.000 - +16.000 0.000	/10		m/sec	-16.000 - +16.000	0.000	
A3 SPEED COMMAND 10 ft/min -3000.0 - +3000.0 0.0	Α3	SPEED COMMAND 10	ft/min	-3000.0 - +3000.0	0.0	
m/sec -16.000 - +16.000 0.000			m/sec	-16.000 - +16.000	0.000	
A3 SPEED COMMAND 11 ft/min -3000.0 - +3000.0 0.0	Α3	SPEED COMMAND 11	ft/min	-3000.0 - +3000.0	0.0	
m/sec -16.000 - +16.000 0.000	/10		m/sec	-16.000 - +16.000	0.000	
A3 SPEED COMMAND 12 ft/min -3000.0 - +3000.0 0.0	Α3	SPEED COMMAND 12	ft/min	-3000.0 - +3000.0	0.0	
m/sec -16.000 - +16.000 0.000	/10		m/sec	-16.000 - +16.000	0.000	
A3 SPEED COMMAND 13 ft/min -3000.0 - +3000.0 0.0	Α3	SPEED COMMAND 13	ft/min	-3000.0 - +3000.0	0.0	
m/sec -16.000 - +16.000 0.000	/10		m/sec	-16.000 - +16.000	0.000	
A3 SPEED COMMAND 14 ft/min -3000.0 - +3000.0 0.0	A3	SPEED COMMAND 14	ft/min	-3000.0 - +3000.0	0.0	
m/sec -16.000 - +16.000 0.000			m/sec	-16.000 - +16.000	0.000	
A3 SPEED COMMAND 15 ft/min -3000.0 - +3000.0 0.0	A3	SPEED COMMAND 15	ft/min	-3000.0 - +3000.0	0.0	
m/sec -16.000 - +16.000 0.000			m/sec	-16.000 – +16.000	0.000	
A4 Power Convert A4 Submenu – For details, see Power Convert A4 Submenu on page 45.	A4	Power Convert A4 Sub	menu – For detai	ls, see Power Conv	ert A4 Submenu o	on page 45.
A4 Id REG DIFF GAIN none 0.80 – 1.20 1.00	A4	Id REG DIFF GAIN	none	0.80 - 1.20	1.00	
A4 Id REG PROP GAIN none 0.20 – 0.40 0.30	A4	Id REG PROP GAIN	none	0.20 - 0.40	0.30	
A4 Iq REG DIFF GAIN none 0.80 – 1.20 1.00	A4	lq REG DIFF GAIN	none	0.80 - 1.20	1.00	
A4 Ig REG PROP GAIN none 0.20 – 0.40 0.30	A4	Ig REG PROP GAIN	none	0.20 - 0.40	0.30	
A4 PWM FREQUENCY kHz 2.5 – 16.0 10.0	A4	PWM FREQUENCY	kHz	2.5 - 16.0	10.0	
A4 UV ALARM LEVEL % 80 – 99 90	A4	UV ALARM LEVEL	%	80 - 99	90	
A4 UV FAULT LEVEL % 50 – 99 80	A4	UV FAULT LEVEL	%	50 - 99	80	
A4 EXTERN REACTANCE % 0.0 - 10.0 0.0	A4	EXTERN REACTANCE	%	0.0 - 10.0	0.0	
A4 INPUT I -I VOLTS volts 110 - 480 460 or 230	Δ4		volts	110 - 480	460 or 230	

Submenu	Parameter	Units	Range	Default	Site Setting
A5	Motor A5 Submenu –	For details see	Motor A5 Submenu	on page 47.	
A5	MOTOR ID	-	-	-	
٨٥		HP	1.0 - 500.0	0.0	
AS	RATED WITK FOWER	kW	0.75 - 400.00	0.00	
A5	RATED MTR VOLTS	volts	190.0 – 575.0	0.0	
A5	RATED EXCIT FREQ	Hz	5.0 - 400.0	0.0	
A5	RATED MOTOR CURR	amps	1.00 - 800.00	0.00	
A5	MOTOR POLES	none	2 – 32	0	
A5	RATED MTR SPEED	RPM	50.0 - 3000.0	0.0	
A5	% NO LOAD CURR	%	10.0 - 80.0	Per ID	
A5	STATOR LEAKAGE X	%	0.00 - 20.00	Per ID	
A5	ROTOR LEAKAGE X	%	0.00 - 20.00	Per ID	
A5	STATOR RESIST	%	0.0 - 20.0	1.5	
A5	MOTOR IRON LOSS	%	0.0 – 15.0	0.5	
A5	MOTOR MECH LOSS	%	0.0 – 15.0	1.0	
A5	OVLD START LEVEL	%	100 – 150	110	
A5		Sec	5.0 - 120.0	60.0	
A5	FLUX SAT BREAK	% Flux	0 - 100	75	
A5	FLUX SAT SLOPE 1	PU Slope	0 - 200	0	
A5	FLUX SAT SLOPE 2	PU Slope	0 – 200	50	
C1	User Switches C1 Su	bmenu – For det	ails, see User Swite	ches C1 on page	52.
			<ul> <li>analog input</li> </ul>		
C1	SPD COMMAND SRC	none	<ul> <li>multi-step</li> </ul>	MULTI-STEP	
			<ul> <li>ser mult step</li> </ul>		
			- serial		
C1		2020	<ul> <li>external to</li> </ul>		
	KUN CUMMAND SKC	none	- Selial	EATERINAL ID	
			<ul> <li>– senal+extin</li> <li>– external th</li> </ul>		
C1	HI/LO GAIN SRC	none	- serial	INTERNAL	
			– internal		
		none	<ul> <li>elev spd reg</li> </ul>		
C1	SPEED REG TYPE		<ul> <li>pi speed reg</li> </ul>	ELEV SPD REG	
			<ul> <li>external reg</li> </ul>		
C1	MOTOR ROTATION	none	<ul> <li>forward</li> </ul>	FORWARD	
			– reverse		
C1	SPD REF RELEASE	none	<ul> <li>reg release</li> </ul>	REG RELEASE	
			<ul> <li>– brake picked</li> </ul>		
C1	CONT CONFIRM SRC	none	<ul> <li>none</li> <li>external th</li> </ul>	NONE	
C1	Pre Torque SOURCE	none	<ul> <li>analog input</li> </ul>	NONE	
			– serial		
04			<ul> <li>not latched</li> </ul>		
C1	Pre Torque LATCH	none	<ul> <li>latched</li> </ul>	NOTLATCHED	
C1		none	<ul> <li>serial</li> </ul>	EXTERNAL TR	
01	TINGLATONOLOK	none	<ul> <li>external tb</li> </ul>		
_			<ul> <li>external tb</li> </ul>		
C1	FAULT RESET SRC	none	– serial	EXTERNAL TB	
			- automatic		
C1	OVERSPD TEST SRC	none	<ul> <li>external tb</li> </ul>	EXTERNAL TB	
C1	BRAKE PICK SRC	none		INTERNAL	
			– none		
C1	BRAKE PICK CNFM	none	<ul> <li>internal time</li> </ul>	NONE	
			<ul> <li>external tb</li> </ul>		

Submenu	Parameter	Units	nits Range			Site Setting
C1	User Switches C1 Sul	bmenu continue	d			
C1	BRAKE HOLD SRC	none	_ _	internal serial	INTERNAL	
C1	RAMPED STOP SEL	none	-	none ramp on stop	NONE	
C1	RAMP DOWN EN SRC	none		external tb run logic serial	EXTERNAL TB	
C1	BRK PICK FLT ENA	none	-	disable enable	DISABLE	
C1	BRK HOLD FLT ENA	none	_	disable enable	DISABLE	
C1	EXT TORQ CMD SRC	none		none analog input serial	NONE	
C1	DIR CONFIRM	none	_	disable enable	DISABLE	
C1	S-CURVE ABORT	none	-	disable enable	DISABLE	
C1	FAST FLUX	none	-	disable enable	DISABLE	
C1	MAINS DIP ENA	none	-	disable enable	DISABLE	
C1	DB PROTECTION	none	_	fault alarm	FAULT	
C1	ENCODER FAULT	none	_	disable enable	ENABLE	
C1	STOPPING MODE	none	-	immediate ramp to stop	IMMEDIATE	
C1	MOTOR OVRLD SEL	none	_ _ _	alarm flt immediate fault at stop	ALARM	
C1	AUTO STOP	none	_	disable enable	DISABLE	
C1	SERIAL MODE	none	- - -	none mode 1 mode 2 mode 2 test	NONE	
C1	SER2 FLT MODE	none	_ _ _	immediate run remove rescue	IMMEDIATE	
C1	DRV FAST DISABLE	none	-	disable enable	DISABLE	
C1	MLT-SPD TO DLY 1-4	none	_	none mspd 1-15	NONE	
C2	Logic Inputs C2 Subr	nenu – For detai	ls, s	ee Logic Inputs	C2 on page 66.	
C2	LOGIC INPUT 1	<ul> <li>contact confirm</li> </ul>	-	run	DRIVE ENABLE	
C2	LOGIC INPUT 2	<ul> <li>arive enable</li> <li>extrn fault 1</li> </ul>	_	run aown run up	RUN	
C2	LOGIC INPUT 3	<ul> <li>extrn fault 2</li> </ul>	_	s-curve sel 0	FAULT RESET	
C2	LOGIC INPUT 4	<ul> <li>extrn fault 3</li> <li>extrn / flt 4</li> </ul>	_	s-curve sel 1 ser2 insp ena	UP/DWN	
C2	LOGIC INPUT 5	<ul> <li>fault reset</li> </ul>	_	step ref b0	S-CURVE SEL 0	
C2	LOGIC INPUT 6	<ul> <li>low gain sel</li> <li>mech brk hold</li> </ul>	-	step ref b1	STEP REF B0	
C2	LOGIC INPUT 7	<ul> <li>mech brk pick</li> </ul>	_	step ref b3	STEP REF B1	
C2	LOGIC INPUT 8	- no function	-	trq ramp down	STEP REF B2	
C2	LOGIC INPUT 9	<ul> <li>ospd test src</li> <li>pre tra latch</li> </ul>	-	up/awn	EXTRN FAULT 1	

Submenu	Parameter Units Range		Range	Default	Site Setting
C3	Logic Outputs C3 Sul	omenu – For det	ails, see Logic Out	outs C3 on page	68.
C3	LOGIC OUTPUT 1	<ul> <li>alarm</li> <li>alarm+flt</li> <li>auto brake</li> <li>brake alarm</li> </ul>	<ul> <li>motor trq lim</li> <li>mtr overload</li> <li>no function</li> <li>not alarm</li> </ul>	READY TO RUN	
СЗ	LOGIC OUTPUT 2	<ul> <li>brake hold</li> <li>brake pick</li> <li>brk hold flt</li> <li>brk igbt flt</li> </ul>	<ul> <li>over curr flt</li> <li>overspeed flt</li> <li>overtemp flt</li> <li>overvolt flt</li> </ul>	RUN COMMANDED	
C3	LOGIC OUTPUT 3	<ul> <li>brk pick flt</li> <li>car going dwn</li> <li>car going up</li> <li>charge fault</li> </ul>	<ul> <li>ovrtemp alarm</li> <li>phase fault</li> <li>ramp down ena</li> <li>ready to run</li> </ul>	MTR OVERLOAD	
C3	LOGIC OUTPUT 4	<ul> <li>close contact</li> <li>contactor flt</li> <li>curr reg flt</li> <li>dry overload</li> </ul>	<ul> <li>regen trq lim</li> <li>run commanded</li> <li>run confirm</li> <li>speed dev</li> </ul>	ENCODER FLT	
C3	RELAY COIL 1	<ul> <li>encoder flt</li> <li>fan alarm</li> <li>fault</li> <li>flux confirm</li> </ul>	<ul> <li>speed dev low</li> <li>speed ref rls</li> <li>speed reg rls</li> <li>undervolt flt</li> </ul>	FAULT	
C3	RELAY COIL 2	<ul> <li>fuse fault</li> <li>ground fault</li> <li>in low gain</li> </ul>	<ul> <li>up to speed</li> <li>uv alarm</li> <li>zero speed</li> </ul>	SPEED REG RLS	
C4	Analog Outputs C4 S	ubmenu – For de	etails, see Analog C	Outputs C4 on pa	age 70.
C4	ANALOG OUTPUT 1	<ul> <li>aux torq cmd</li> <li>bus voltage</li> <li>current out</li> <li>drv overload</li> <li>flux current</li> <li>flux ref</li> </ul>	<ul> <li>slip freq</li> <li>speed command</li> <li>speed error</li> <li>speed feedbk</li> <li>speed ref</li> <li>spd rg tq cmd</li> </ul>	SPEED REF	
C4	ANALOG OUTPUT 2	<ul> <li>flux output</li> <li>flux voltage</li> <li>frequency out</li> <li>mtr overload</li> <li>power output</li> <li>pretorque ref</li> </ul>	<ul> <li>tach rate cmd</li> <li>torq current</li> <li>torque ref</li> <li>torq voltage</li> <li>torque output</li> <li>voltage out</li> </ul>	SPEED FEEDBK	

Sub menu	Parameter	Units			
D1	Elevator Data D1 Submenu				
D1	Speed Command	ft/min or m/s			
D1	Speed Reference	ft/min or m/s			
D1	Speed Feedback	ft/min or m/s			
D1	Speed Error	ft/min or m/s			
D1	Pre-Torque Ref	% of rated torque			
D1	Spd Reg Torq Cmd	% of rated torque			
D1	Tach Rate Cmd	% of rated torque			
D1	Aux Torque Cmd	% of rated torque			
D1	Est Inertia	seconds			
D1	Rx Com Status	1 = true; 0 = false			
D1	Logic Outputs	1 = true; 0 = false			
D1	Logic Inputs	1 = true; 0 = false			
D2	Power Data D2 Submenu				
D2	Torque Reference	% of rated torque			
D2	Motor Current	Amps			
D2	% Motor Current	% rated current			
D2	Motor Voltage	Volts			
D2	Motor Frequency	Hz			
D2	Motor Torque	% rated torque			
D2	Power Output	kW			
D2	DC Bus Voltage	Volts			
D2	Flux Reference	%			
D2	Flux Output	%			
D2	Slip Frequency	Hz			
D2	Motor Overload	%			
D2	Drive Overload	%			
D2	Flux Current	%			
D2	Torque Current	% rated current			
D2	Flux Voltage	% rated volts			
D2	Torque Voltage	% rated volts			
D2	Base Impedance	Ohms			
D2	Est No Load Curr %	%			
D2	Est Rated RPM	Rpm			

Sub menu	Parameter	Site Setting
U1	Password U1 Subme	nu
U1	Enter password	
U1	New password	
U1	Password lockout	
U2	Hidden Items U2 Sub	menu
U2	Hidden Items Enable	
U3	Units U3 Submenu	
U3	Units Selection	
U4	Ovrspeed Test U4 Su	bmenu
U4	Overspeed Test	
U5	Restore Dflts U5 Sub	menu
U5	Restore Motor Dflts	
U5	Restore Drive Dflts	
U6	Drive Info U6 Subme	nu
U6	Drive Version	
U6	Boot Version	
U6	Cube ID	
U6	Drive Type	
U7	Hex Monitor U7 Subr	nenu
U7	Address	
U8	Language Sel	
U8	Language Select	
F1	Active Faults F1 Sub	menu
F1	Display Active Faults	-
F1	Reset Active Faults	-
⊢1 <b>F2</b>	Reset Active Faults Faults History F2 Sul	- bmenu
F1 <b>F2</b> F2	Reset Active Faults <i>Faults History F2 Sul</i> Display Fault History	- bmenu -

## Introduction

#### **Drive Specifications**

#### Ratings

- Horse Power ratings
  - 230 Volt AC input:
    - 7.5, 10, 15, 20, 25, 30, and 40 HP 460 Volt AC input:
    - 5, 10, 15, 20, 25, 30, 40, 50, 60, and 75 HP
- 150% of continuous current rating (general purpose rating) for 60 seconds
- 250% of continuous current rating (general purpose rating) for 5 seconds*
  - Note: increased rated currents for B+ cubes do not allow for 250% maximum current.

### **Performance Features**

- Control Method: Digital flux vector, Space Vector PWM (1/3 less switching loss then Sine coded)
- Speed Command Sources: Serial channel; Analog channel; and Multi-step command
- Speed Control: 0 to rated speed Range: Accuracy: ±0.02%
- Speed Reference Resolution Multi-step reference: 0.1ft/min / 0.001m/s Analog reference: 0.05%
- Speed Reference Signal: -10V to +10V
- Four distinctive programmable S-curves with: adjustable accel / decel rates and adjustable jerk rates (accel/decel & levelina)
- Torque Limit: Setting range: 0 to 250% motoring/regeneration set independently
- Selectable Functions: Multi-step speed • operation (16 steps max.) and S-curves accel / decel (4 selectable max.)
- Adaptive Tune: Adjusts motor parameters • automatically by: calculating the percentage no load current and estimating the rated rpm
- Estimates Inertia: Calculates the inertia of the entire elevator for easy tuning of the speed regulator
- Functions Available: Configuration and tuning of the speed regulator; Specifying the input line and motor parameters; Monitoring various internal signals: Fault annunciation & Fault log viewing.

#### Input Power

- Voltage: 200 240 VAC, 3-phase, ± 10% 380 - 480 VAC, 3-phase, ± 10%
- 48 63 Hz Frequency:
- Line Impedance: 3% without choke 1% with choke
- Nominal Voltage Levels: 230 & 460 VAC, 3-phase, 60/50 Hz

#### Output Power

- 0 Input Voltage Voltage:
- Frequency: 0 - 120 Hz
- Carrier Frequency: 2.5 kHz - 16 kHz

#### **Digital Inputs**

Nine (9) programmable opto-isolated logic inputs.

- Voltage: 24VDC pull-up • (internal or external)
- Sinking Current: inputs 1&2 = 18 mAinputs 3-10 = 9 mA
- Scan Rate: 2 msec.
- Update Rate: 4 msec.

#### **Digital Outputs**

Two (2) programmable Form-C relays. For more on the relay specifications, see Relay Specifications on page 132.

- 2A at 30VDC / 250VAC Relay 1: • (inductive load)
- Relav 2: 7.5A at 110VAC 5A at 24VDC (inductive load)
- Update Rate: 2 msec.

Four (4) programmable opto-isolated open collectors.

- 50 Volts DC (max.) Voltage:  $\leq$  150 mA
- Capacity:
  - Update Rate: 2 msec.

#### **Analog Inputs**

•

Two (2) differential inputs.

- Voltage: ± 10 Volts DC
  - Channel 1: Speed Command
- Channel 2: Pre Torque Command
- Resolution: 12 Bit
- Software gain and offset available
- Update Rate: 2 msec. •

### **Analog Outputs**

Two (2) programmable differential outputs.

- ± 10 Volts DC Voltage: •
- 10 mA Capacity:
- Resolution: 12 Bit
- Update Rate: 2 msec

#### **Encoder Feedback**

- Supply Voltage: 12VDC or 5VDC
- Capacity: 200mA or 150mA
- PPR: 600 10,000
- Maximum Frequency: 300 kHz
- Input: 2 channel quadrature 5 or 12 volts dc differential (A, /A, B, /B)

#### **Design Features**

- DC Bus Choke: Connections for optional external DC Bus Choke
- Internal Dynamic Brake IGBT: Connections for external Dynamic Brake Resistor
- Serial Channel: Optically isolated RS422
   port

#### **Protective Features**

- Internal motor overload protection per UL/CSA
- Overspeed Fault
- Drive Overload Fault
- DC Bus Overvoltage and Undervoltage Faults
- Overcurrent Fault
- Phase Overcurrent Fault
- Open Phase Fault
- Overtemperature Fault
- Encoder Malfunction Fault

#### Environmental

- Operating ambient air temperature range -10°C (14°F) to 55°C (130°F)
- Altitude 1000m (3300 ft) without derating
- Relative humidity 95% (non-condensing)
- Environment: protected from corrosive gases; conductive dust

 Vibration: displacement of 0.032mm < 57Hz; peak acceleration 0.5g > 57Hz

#### Standards and Reliability

- CSA listed
- CE
- Surface mount devices

#### **Drive Derating**

Motor Frequency Derating

For rated motor frequencies16 Hz and above, there would be no derating. For rated motor frequencies below 16 Hz, derate 1% for each 1 Hz.

#### Altitude Derating

Control ratings apply to 1000 meters (3300 feet) altitude without derating. For installations at higher altitudes, derate both the continuous and peak current levels 5% for each 300 m (1000 ft) above 1000 m (3300 ft).

**Derating for Carrier Frequency** 

Control ratings apply for carrier frequencies up to and including 10 kHz. Above that linearly derate both the continuous and peak current levels by 5% for each 1kHz.

Derating for Single Phase Input Power

For single-phase input power, derate both the continuous and peak current levels by 50%.

#### **Drive Model Number**

The HPV 900 nameplate contains a fifteendigit model number, which provides complete identification of the drive. Figure 1 details the model number.



## General Start-Up Procedure

The following is a recommended start-up procedure:

- 1. The HPV 900 is thoroughly tested at the factory. Verify the drive has been installed without shipping and installation damage.
- 2. Review the HPV 900 technical manual, shipped with the drive.
- 3. Verify the proper drive model numbers and voltage ratings as specified on the purchase order.
- 4. Verify the drive has been installed in accordance with the guidelines detailed below:

Location of the HPV 900 is important for proper operation of the drive and normal life expectancy. The installation should comply with the following:

- DO NOT mount in direct sunlight, rain or extreme (condensing) humidity.
- DO NOT mount where corrosive gases or liquids are present.
- AVOID exposure to vibration, airborne dust or metallic particles.
- DO NOT allow the ambient temperature around the control to exceed the ambient temperature listed in the specification.
- Mount control vertically using mounting holes provided by Magnetek.
- Allow at least 7cm (2.5 in) clearance above and at least 7 to 13 cm (2.5 to 5 in) clearance below the unit.
- Allow at least 3 cm (1 in) clearance to either side of the drive.
- Separate grounded metal conduit is required for input, output and control wiring.

The unit should be installed in an open ventilated area where free air can be circulated around the control. The installation should comply with the following:

- When necessary, the cooling should be provided by using filtered air.
- If the cooling air coming inside the control cabinet contains airborne dust, filter the incoming air as required and clean the cooling surface of the HPV 900 regularly using compressed air and a brush. An unclean heatsink operates at an efficiency less than that of cooling design specifications. Therefore, drive may fault

on thermal protection if heatsink is not cleaned periodically.

 Inspect the security of the supply line power, ground connections, and all control circuit connections. Ensure that the main circuit input/output precautions are observed. Also, ensure that the control circuit precautions are observed.

Observe the following precautions:

- Use 600V vinyl sheathed wire or equivalent. Wire size should be determined considering voltage drop of leads.
- Never connect main AC power to the output terminals: U, V, and W.
- Never allow wire leads to contact metal surfaces. Short circuit may result.
- SIZE OF WIRE MUST BE SUITABLE FOR CLASS I CIRCUITS.
- Motor lead length should not exceed 45m (150 ft) and motor wiring should be run in a separate conduit from the power wiring. If lead length must exceed this distance, contact Magnetek for proper installation procedures.
- Use UL/CSA certified connectors sized for the selected wire gauge. Install connectors using the specified crimping tools specified by the connector manufacturer.
- Use twisted shielded or twisted-pair shielded wire for control and signal circuit leads. The shield sheath MUST be connected at the HPV 900 ONLY. The other end should be dressed neatly and left unconnected (floating).
- Control wire size should be determined considering the voltage drops of the leads.
- Control wire lead length should not exceed 45m (150 ft). Signal leads and feedback leads should be run in separate conduits from power and motor wiring.
- 6. Verify that the input voltage matches the drive's rating.
- 7. Verify that the motor is wired for the application voltage and amperage.
- 8. Tighten all of the three-phase power and ground connections. Check that all control and signal terminations are also tight. As they sometimes come loose during the shipment process.

## Pre-Power Check

**CAUTION**: TO PREVENT DAMAGE TO THE DRIVE. THE FOLLOWING CHECKS MUST BE PERFORMED BEFORE APPLYING THE INPUT POWER.

- Inspect all equipment for signs of damage, loose connections, or other defects.
- Ensure the three-phase line voltage is within ±10% of the nominal input voltage. Also verify the frequency (50 or 60 Hz) is correct for the elevator control system.
- Remove all shipping devices.
- Ensure all electrical connections are secure.
- Ensure that all transformers are connected for proper voltage.

IMPORTANT: Double-check all the power wires and motor wires (R, S, T, U, V, & W) to make sure that they are securely tightened down to their respective lugs (loose wire connections may cause problems at any time).

IMPORTANT: Insure the incoming line supply IS CONNECTED to the drive INPUT TERMINALS R, S, & T and NOT to the output motor terminals U, V, & W.

- 9. Insure the DC Choke link is in place, if a DC choke is NOT used.
- 10. Insure a Dynamic Braking Resistor is connected to the drive, see page 116
- 11. Measure and verify transformer primary and secondary volts
- 12. Check for balanced Vac from phase to ground.
- Verify the accuracy of the drive's input lineto-line voltage in parameter INPUT L-L VOLTS (A4)

NOTE: The INPUT L-L VOLTS (A4) parameter helps to determine the DC bus undervoltage alarm/fault level.

This completes the recommended general start-up procedure.

#### **CSA Warnings**

The following are written warnings located on the drive chassis. They appear in both English and French. In this section, these warnings appear in English only.

Caution—Risk of Electric Shock:

Capacitive voltages above 50V may remain for 5 minutes after power is disconnected

Caution—Risk of Electric Shock: More than one live circuit: See diagram

The following written warning is also located on the drive chassis.

This device provides motor overload protection in accordance with NEC and CEC requirements. This device is factory configured to stop the motor from a motor overload trip. See instruction manual for options.

WARNING: Separate Motor Overcurrent Protection is required to be provided in accordance with the Canadian Electrical Code, Part 1, and NEC.

Terminals



Terminals



Figure 3: Terminal Connections (B cube)



Figure 4: Terminal Connections (B+ Cube)



Figure 5: Terminal Connections (C cube)

Interconnections



#### Logic Inputs

The HPV 900's nine programmable logic inputs are opto-isolated. The inputs become "true" by closing contacts or switches between the logic input terminal and voltage source common. The voltage supply for the logic inputs is 24VDC.

The choices for the voltage source common depend on if the user is using an external voltage supply or using the internal voltage supply.

Figure 7 shows the connection for using the internal voltage supply. And in this case, the voltage source common is TB1-12 (+24VDC isolated common).



Figure 7: Logic Inputs (Internal Supply)

Figure 8 shows the connection for using the external voltage supply. And in this case the voltage source common is negative side of the external voltage supply.



#### Figure 8: Logic Inputs (External Supply)

The logic inputs have two different sinking current ratings.

- logic inputs 1 and 2 sink 18mA.
- logic inputs 3, 4, 5, 6, 7, 8, and 9 sink 9mA.

The switches or contacts used to operate the logic inputs may be replaced by logic outputs from a PLC or car controller. If the outputs are open collector, the ground is needs to be connected to the proper voltage source common.

For more information on the programming the logic inputs, see Logic Inputs C2 on page 66.

#### **Logic Outputs**

The HPV 900's four programmable logic outputs are opto-isolated, open collector. The outputs are normally open and can withstand an applied maximum voltage of 50VDC. When the output becomes "true", the output closes and is capable of sinking up to 150mA between the logic output terminal and the logic output common (TB1-18). Figure 9 shows the logic output terminals.



#### Figure 9: Logic Outputs

For more information on the programming the logic outputs, see section Logic Outputs C3 on page 68.

#### **Relay Outputs**

The HPV 900's two programmable relay logic outputs are Form-C relays. The have both normally open and normally closed contacts. Relay 2 is designed for more operations and is recommended for use with in controlling the motor contactor. Relay 1 is recommended for use with the fault circuitry.

The specifications for each relay are as follows:

#### <u>Relay 1</u>

 2A at 30VDC / 250VAC (inductive load)

<u>Relay 2</u>

7.5A at 110VAC / 5A at 24VDC (inductive load)

For more on the relay specifications, see page 132

Figure 10 shows the logic output terminals.





For more information on the programming the relay outputs, see Logic Outputs C3 on page 68

#### Encoder

The HPV 900 has connections for an incremental two-channel quadrature encoder. The drive's encoder circuitry incorporates resolution multiplication and complimentary outputs.

#### **Encoder Wiring**

Use twisted pair cable with shield tied to chassis ground at drive end, in order to minimize magnetic and electrostatic pick-up current and to minimize radiated and conducted noise.

Reasonable care must be taken when connecting and routing power and signal wiring. Radiated noise from nearby relays (relay coils should have R/C suppressors), transformers, other electronic drives, etc. may be induced into the signal lines causing undesired signal pulses.

Power leads and signal lines must be routed separately. Signal lines should be shielded, twisted and routed in separate conduits or harnesses spaced at least 12 inches apart from power wiring. This protects the cable from physical damage while providing a degree of electrical isolation. Also, do not run cable in close proximity to other conductors, which carry current to heavy loads such as motors, motor starters, contactors, or solenoids. Doing so could result in electrical transients in the encoder cable, which can cause undesired signal pulses. Power leads are defined as the transformer primary and secondary leads, motor leads and any 120 VAC or above control wiring for relays, fans, thermal protectors, etc.

Continuity of wires and shields should be maintained from the encoder through to the controller avoiding the use of terminals in a junction box. The shield and shield drain wires must be insulated from other objects. This helps to minimize radiated & induced noise problems and magnetically induced ground loops.

Always use an encoder with complementary output signals. Connect with twisted-pair shielded wire so that wire-induced currents will self-cancel.

NOTE: DO NOT ground the encoder through both the machine and the cable wiring. Connect the shield at the receiver device only. If the shield is connected at both ends, noise currents will flow through the shield and degraded performance will result.

#### **HPV 900 Encoder Specifications**

The HPV 900 requires the use of an encoder coupled to the motor shaft. The encoder power can be either a 5VDC or 12VDC supply. The capacity of each power supply is the following:

- supply voltage: 12VDC
- supply voltage:

200mA capacity 5VDC 150mA capacity

The HPV 900 can accept encoder pulses of:

- 600 to 10,000 pulses per revolution (ppr)
- a maximum frequency of 300kHz

#### IMPORTANT

Motor phasing should match the encoder feedback phasing. If the phasing is not correct, the motor will not accelerate up to speed. It will typically oscillate back and forth at zero speed, and the current will be at the torque limit. Swapping A and /A or switching two motor phases should correct this situation.

The encoder pulses per revolution must by entered in the ENCODER PULSES parameter, see Drive A1 Submenu on page 30.

The encoder connection terminals are shown in Figure 11.

For more information on Encoder Selection and Mounting see page



#### Analog Inputs

The HPV 900 has two non-programmable differential analog input channels.

- Analog input channel 1 is reserved for the speed command (if used).
- Analog input channel 2 is reserved for the pre-torque command (if used).

The analog input channels are bipolar and have a voltage range of  $\pm 10$  VDC.

Available with the analog channels is multiplier gain parameters (SPD COMMAND MULT and PRE TORQUE MULT) and bias parameters (SPD COMMAND BIAS and PRE TORQUE BIAS). These parameters are used to scale the user's analog command to the proper range for the drive software. The formula below shows the scaling effects of these two parameters.

( analog					signal
channel		DIAC			drive
input	_	DIAS	×	MOLT =	software
voltage					uses

For more on the multiplier gain or bias parameters, see Drive A1 Submenu on page 30.

The scaling of the analog input signals follows:

- Speed Command
  - +10VDC = positive contract speed
  - -10VDC = negative contract speed
- Pre Torque Command
   +10VDC = positive rated torque of motor
   -10VDC = negative rated torque of motor

NOTE: The drive cannot recognize voltages outside of the  $\pm 10$  VDC on its analog input channels.

The HPV 900 provides common mode noise rejection with the differential analog inputs.

The connection of these two inputs is shown in Figure 12



Figure 12: Analog Inputs (Differential)

Figure 13 shows the connection for the analog inputs, if they are configured to be single ended. In this configuration, the HPV 900 noise immunity circuitry is not in effect.



Figure 13: Analog Inputs (Single Ended)

#### Analog Outputs

The HPV 900 has two programmable differential analog output channels. The two analog output channels were designed for diagnostic help. For more information on programming the analog output channels, see Analog Outputs C4 Submenu on page 70. The analog output channels are bipolar and have a voltage range of  $\pm 10$  VDC. Available with the analog channels is multiplier gain parameters (ANA 1 OUT GAIN and ANA 2 OUT GAIN) and a bias or offset parameters (ANA 1 OUT OFFSET and ANA 2 OUT OFFSET). These parameters are used to scale the user's analog outputs to the proper range for the drive software. The formula below shows the scaling effects of these two parameters.

signal		)				analog
drive		OFESET		DIAC		channel
software	_	UFFSEI	×	DIAS	=	output
creates		)				voltage

The scaling of the analog output signals is shown below.



Figure 14: Analog Input Scaling

The connection of these two inputs is shown in Figure 15.



Figure 15: Analog Outputs

#### Electrical Installation Input Power Connections

Terminals: R & R1, S & S1, and T & T1 provide connections for AC input power. Two position removable links are provided for the following pairs of terminals: R:R1, S:S1, T:T1. With the links in place power can be supplied as a three-phase source.

#### IMPORTANT

Class J Input Fusing is required for the A-cube models: -4008, -4016, -4021, and -2025. For more information, see page 120

#### **Motor Lead Connections**

U, V, & W terminals provide connection points for the motor leads.

#### **DC Choke Connections**

Terminals +1 and +2 provide connection points for a user supplied DC choke. A two position removable link is provided to the pair of terminals. With this link, the drive can be operated without the use of a DC choke.

#### **Brake Resistor Connections**

Terminals +3, -, and +4 provide connection points for an external user supplied braking resistor. Connect the external brake resistor between terminals +3 and +4. Terminals: +3 and - are the positive and negative rails of the DC bus (see Figure 16, Figure 17, and Figure 18).

#### **Equipment Grounding**

A terminal block is provided for the required user supplied equipment grounding.

#### **Control Circuit**

Observe the following precautions:

Refer to Figure 6 on page 19 for completing encoder connections; analog inputs; logic inputs; and logic outputs at the HPV 900's Control Board.

#### IMPORTANT

Parameter adjustments will have to be made for the specific analog input, logic inputs, and logic outputs to be used for the installation.



Figure 16: Main Circuit Block Diagram (A-cube)



Figure 17: Main Circuit Block Diagram (B-cube and B+ cube)



Figure 18: Main Circuit Block Diagram (C-cube)

## **Parameters**

#### **Parameter Introduction**

This section describes the parameter menu structure; how to navigate this menu structure via the HPV 900 digital operator; and a detailed description of each parameter.

Parameters are grouped under six major menus:

- ADJUST A0
- CONFIGURE C0
- UTILITY U0
- FAULTS F0
- DISPLAY 1 D0
- DISPLAY 2 D0

When the SUB-MENU LED is *not* lit, the currently selected menu is shown on the top line of the Digital Operator display and the currently selected sub-menu is shown on the bottom line of the Digital Operator display.



The menu/sub-menu tree is shown below.

The digital operator keys operate on three levels, the menu level, the sub-menu level and the entry level. At the menu level, they function to navigate between menus or submenus. At the sub-menu level, they navigate between sub-menus or menu items. At the entry level, they are used to adjust values or select options. Six (6) keys are used for this navigation, they are:



Figure 19: Digital Operator Keys



Figure 20: Menu/Sub-Menu Tree

#### MENUS

Each menu has a number of sub-menus, see Figure 20.

#### **Menu Navigation**

How these keys in Figure 19 operate is dependent on the "level" (i.e. menu, sub-menu or entry level.) In general, the "ENTER" and "ESCAPE" keys control the level. That is the ENTER key used to move to a lower level and the ESCAPE key is used to move to a higher level. The arrow keys control movement. With the up and down arrow keys controlling vertical position. And the left and right arrow keys controlling horizontal position.

#### Navigation at the Menu Level

At the menu level, the up and down arrow keys cause the display to show the sub-menus. The side arrow keys cause the display to select which menu is active. When the end is reached (either up, down, left or right), pressing the same key will cause a wrap around.



Each menu will remember the last accessed sub-menu. The left and right arrow keys will navigate between these last active sub-menus. This remembrance of last active sub-menu is volatile and will be lost at power down.

When any sub-menu is displayed, pressing the "ENTER" key will place the operator in the submenu level.

#### Navigation at the Sub-menu Level

When in the sub-menu level, the SUB-MENU LED on the digital operator is lit. At the submenu level, the positioning keys work slightly different than they did at the menu level. The up and down arrow keys now select separate items in the sub-menu.



#### Navigation at the Entry Level

When in the entry level, the DATA ENT LED on the digital operator is lit. At the entry level, the functions of keys are redefined. The "ESCAPE" key remains as the key used to move back to the higher level. The left and right arrow keys are used as cursor positioning keys and the up and down arrow keys are used as increment and decrement keys.



Upon exiting a sub-menu via the "ESCAPE" key, the last item number is "remembered". The next time this sub-menu is entered, it is entered at the "remembered" item number. This feature can be used to obtain quick access to two monitor values. Two menus one labeled Display 1 D0 and one labeled Display 2 D0 have the same display items. One item can be selected one under the Display 1 menu and another under the Display 2 menu. The left and right arrow keys can then be used to move back and forth between these two display items. Remember, that the "remembering" of sub-menus and sub-menu items is volatile and is lost at power-down.

#### **Hidden Parameters**

There are two types of parameters: standard and hidden. Standard parameters are available at all times. Hidden parameters are for more advanced functions and are available only if activated. Activation of the hidden parameters is accomplished by setting of a utility parameter, HIDDEN ITEMS U2. See details in Hidden Items on page 75.

## Display D0

#### → Elevator Data D1

- Speed Command
- Speed Reference
- Speed Feedback
- Speed Error
- Pre-Torque Ref
- Spd Reg Torq Cmd
- Tach Rate Cmd
- Aux Torque Cmd
- Est Inertia
- Rx Com Status
- Logic Inputs
- Logic Outputs

#### > Power Data D2

- Torque Reference
- Motor Current
- % Motor Current
- Motor Voltage
- Motor Frequency
- Motor Torque
- Power Output
- DC Bus Voltage
- Flux Reference
- Flux Output
- Slip Frequency
- Motor Overload
- Drive Overload
- Flux Current
- Torque Current
- Flux Voltage
- Torque Voltage
- Base Impedance
- Est No Load Curr
- Est Rated RPM

### Adjust A0

#### → Drive A1

- Contract Car Spd
- Contract Mtr Spd
- Response
- Inertia
- Inner Loop Xover
- Gain Reduce Mult
- Gain Chng Level
- Tach Rate Gain
- Spd Phase Margin
- Ramped Stop Time
- Contact Flt Time
- Brake Pick Time
- Brake Hold Time
- Overspeed Level
- Overspeed Time
- Overspeed Mult
- Encoder Pulses
- Spd Dev Lo Level

#### $\rightarrow$ S-Curves A2

- Accel Rate 0
- Decel Rate 0
- Accel Jerk In 0
- Accel Jerk Out 0
- Decel Jerk In 0
- Decel Jerk Out 0
- Accel Rate 1
- Decel Rate 1

#### > Multistep Ref A3

- Speed Command 1
- Speed Command 2
- Speed Command 3
- Speed Command 4
- Speed Command 5

#### → Power Convert A4

- Id Reg Diff Gain
- Id Reg Prop Gain
- Iq Reg Diff Gain

#### $\rightarrow$ Motor A5

- Motor Id
- Rated Mtr Pwr
- Rated Mtr Volts
- Rated Excit Freq
- Rated Motor Curr

28

Motor Poles

- Spd Dev Time
- Spd Dev Hi Level
- Spd Command Bias

Up To Spd. Level

Mains Dip Speed

Run Delay Timer

Ab Zero Spd Lev

Contactor Do Dly

Trq Lim Msg Dly

Ser2 Rs Crp Spd

Ser2 Rs Cpr Time

Ser2 Insp Spd

Ser2 Flt Tol

**Rollback Gain** 

Notch Filter Frq

Notch Filt Depth

Mspd Delay 1

Mspd Delay 2

Mspd Delay 3

Mspd Delay 4

Decel Jerk In 2

Accel Rate 3

Decel Rate 3

Accel Jerk In 3

Decel Jerk In 3

Accel Jerk Out 3

Decel Jerk Out 3

Speed Command 11

Speed Command 12

Speed Command 13

Speed Command 14

Speed Command 15

**UV Fault Level** 

Input L-L Volts

Extern Reactance

Motor Mech Loss

Ovld Start Level

Ovld Time Out

Flux Sat Break

Flux Sat Slope 1

Flux Sat Slope 2

Decel Jerk Out 2

Ab Off Delay

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- Spd Command Mult
- Pre Torque Bias
- Pre Torque Mult
- Zero Speed Level
- Zero Speed Time
- Up/Dwn Threshold
- Mtr Torque Limit
- Regen Torg Limit
- Flux Wkn Factor
- Ana Out 1 Offset
- Ana Out 2 Offset
- Ana Out 1 Gain
- Ana Out 2 Gain
- Flt Reset Delay
- Flt Resets/Hour

Accel Jerk In 1

Accel Jerk Out 1

Decel Jerk Out 1

Decel Jerk In 1

Accel Rate 2

Decel Rate 2

Accel Jerk In 2

Accel Jerk Out 2

Speed Command 6

Speed Command 7

Speed Command 8

Speed Command 9

Iq Reg Prop Gain

PWM Frequency

UV Alarm Level

Rated Mtr Speed

% No Load Curr

Stator Leakage X

Rotor Leakage X

Motor Iron Loss

Stator Resist

Speed Command 10

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## Configure C0

## → User Switches C1

- Spd Command Src
- Run Command Src
- Hi/Lo Gain Src
- Speed Reg Type
- Motor Rotation
- Spd Ref Release
- Cont Confirm Src
- PreTorque Source
- PreTorque Latch
- PTorg Latch Clck
- Fault Reset Src
- Overspd Test Src
- Overspullest S
   Broke Biek See
- Brake Pick Src
- Brake Pick Cnfm
- Brake Hold Src
- Ramped Stop Sel
- Ramp Down En Src
- Brk Pick Flt Ena

### → Logic Inputs C2

- Logic Input 1
- Logic Input 2
- Logic Input 3
- Logic Input 4
- Logic Input 5

## → Logic Outputs C3

- Logic Output 1
- Logic Output 2
- Logic Output 3
- Logic Output 4

### Analog Outputs C4

Analog Output 1

- Utility U0
  - → Password U1
    - New Password
      Enter Password
    - Enter Password
    - Password Lockout

#### $\rightarrow$ Hidden Items U2

Hidden Items Enable

#### → Units U3

Units Selection

#### → Ovrspeed Test U4

• Overspeed Test?

#### → Restore Dflts U5

- Restore Motor Defaults
- Restore Drive Defaults

#### $\rightarrow$ Drive Info U6

- Drive Version
- Boot Version
- Cube ID
- Drive Type

#### → Hex Monitor U7

- Address
- $\rightarrow$  Language Sel U8
- English
- Deutsch (German)

## Faults F0

## → Active Faults F1

- Display Active Faults
- Reset Active Faults

#### → Fault History F2

- Display Fault History
- Clear Fault History

- 4
- Logic Input 7
  Logic Input 8

• Logic Input 6

• Brk Hold Flt Ena

• Dir Confirm

• Fast Flux

S-curve Abort

• Mains Dip Ena

Db Protection

• Encoder Fault

Stopping Mode

Motor Ovrld Sel

Auto Stop

Serial Mode

Ser2 Flt Mode

• Drv Fast Disable

Mlt-Spd To Dly1

Mlt-Spd To Dly2

Mlt-Spd To Dly3

Mlt-Spd To Dly4

• Ext Torg Cmd Src

- Logic Input 9
- - Relay Coil 1

Analog Output 2

Relay Coil 2

## Adjust A0 Menu

#### Drive A1 Submenu

NOTE: When the word *Hidden* appears with the parameter description, it indicates that its appearance in the list is controlled by the HIDDEN ITEMS setting. *See details on page 75.* 

NOTE: When the word *Lockout* appears with the parameter description, the parameter cannot be changed when the drive is in the RUN mode.

Name	Description	Units	Range	Default	Hidden	Lock
	-		_		ltem	out
CONTRACT	(Contract Car Speed) This parameter	fpm	0.0 – 1500.0	400.0	N	v
CAR SPD	per minute (fpm) or meters per second (m/s)	m/s 0.000 – 8.000	2.000		'	
CONTRACT MTR SPD	(Contract Motor Speed) This parameter programs the motor speed at elevator contract speed in revolutions per minute (rpm).	rpm	50.0 – 3000.0	1130.0	Ν	Y
RESPONSE	(Response) This parameter sets the sensitivity of the drive's speed regulator in terms of the speed regulator bandwidth in radians. The responsiveness of the drive as it follows the speed reference will increase as this number increases. If the number is too large, the motor current and speed will become jittery. If this number is too small, the motor will become sluggish.	rad/ sec	1.0 – 20.0	10.0	Ν	Ν
INERTIA	(System Inertia) This parameter sets the equivalent of the system inertia in terms of the time it takes the elevator to accelerate to motor base speed at rated torque.	sec	0.25 – 50.00	2.00	Ν	N
INNER LOOP XOVER	(Inner Loop Cross Over) This parameter sets the inner speed loop cross over frequency. This parameter is only used by the Elevator Speed Regulator (Ereg).	rad/ sec	0.1 – 20.0	2.0	Ν	N
GAIN REDUCE MULT	(Gain Reduce Multiplier) This parameter is the percent of 'response' the speed regulator should use in the 'low gain' mode. This value reduces the RESPONSE value when the drive is in 'low gain' mode. (i.e. setting this parameter to 100% equals no reduction in gain in the 'low gain' mode). See GAIN CHNG LEVEL on page 36.	%	10 – 100	100	Y	Ν
GAIN CHNG LEVEL	(Gain Change Level) This parameter sets the speed level to change to low gain mode (only with internal gain switch). See GAIN CHNG LEVEL on page 36. Units in percent of rated speed.	%	0.0 – 100.0	100.0	Y	N
TACH RATE GAIN	<ul> <li>(Tach Rate Gain) This parameter can be used to help to reduce the effects of rope resonance. It should be adjusted only after the INERTIA (A1), and RESPONSE (A1) has been set correctly.</li> <li>The tach rate function is available for high performance systems that exhibit problems with rope resonance characteristics.</li> <li>This function subtracts a portion of the speed feedback derivative from the output of the speed regulator. The Tach Rate Gain parameter (TACH RATE GAIN (A1)) selects a unit less gain factor that determines how much of the derivative is subtracted.</li> </ul>	none	0.0 – 30.0	0.0	Y	Ν

Name	Description	Units	Range	Default	Hidden	Lock
SPD PHASE MARGIN	(Speed Phase Margin) This parameter sets the phase margin of the speed regulator assuming a pure inertial load. This parameter is only used by the PI speed regulator.	degs	45 – 90	80	Y	N
RAMPED STOP TIME	(Ramped Stop Time) Time to ramp torque from rated torque to zero. Note: this parameter is used only with torque ramp down stop function. For more information see RAMPED STOP TIME on page 37.	sec	0.00 – 2.50	0.20	Y	N
CONTACT FLT TIME	(Contact Fault Time) When external logic outputs are used to control the closing of the motor contactor, this parameter sets the amount of time delay at start until the drive output is enabled and current flows. And when external logic inputs are used to confirm the closing of the motor contactor, this parameter sets the time allowed for the contactor's auxiliary contacts to reach the user commanded state before a CONTACTOR FLT occurs.	sec	0.10 – 5.00	0.50	Y	Z
BRAKE PICK TIME	(Brake Pick Time) If the brake pick fault is enabled, this parameter sets the time allowed for the brake pick feedback not to match the brake pick command before a BRK PICK FLT occurs. Also, when the user switch SPD REF RELEASE (C1) is set to brake picked, this parameter determines the amount of time the drive will command zero speed after the RUN comman dis removed (time allowed for the brake to close).	sec	0.00 – 5.00	1.00	Υ	Ν
BRAKE HOLD TIME	(Brake Hold Time) If the brake hold fault is enabled, this parameter sets the time allowed for the brake hold feedback not match the brake hold command before a BRK HOLD FLT occurs.	sec	0.00 – 5.00	0.20	Y	Ν
OVERSPEED LEVEL	(Overspeed Level) This parameter sets the percentage of rated speed the drive uses (in conjunction with OVERSPEED TIME, below) to determine when an OVERSPEED FLT occurs. Units in percent of contract speed.	%	100.0 – 150.0	115.0	Y	Ν
OVERSPEED TIME	(Overspeed Time) This parameter sets the time that the drive can be at or above the OVERSPEED LEVEL (A1), before the drive declares an OVERSPEED FLT.	sec	0.00 – 9.99	1.00	Y	N
OVERSPEED MULT	(Over Speed Multiplier) This parameter sets the percentage of contract speed for the OVERSPEED TEST (U4).	%	100.0 – 150.0	125.0	Y	Ν
ENCODER PULSES	(Encoder Pulses) This parameter sets the pulses per revolution the drive receives from the encoder. This value is directly from the encoder nameplate.	PPR	600 – 10000	1024	N	Y
SPD DEV LO LEVEL	(Speed Deviation Lo Level) Range around the speed reference for speed deviation low logic output. For more information, see SPD DEVIATION on page 37. Units in percent of contract speed.	%	0.1 – 20.0	10.0	Y	Ν

Name	Description	Units	Range	Default	Hidden Item	Lock out
SPD DEV TIME	(Speed Deviation Time) This parameter defines the time the speed feedback needs to be in the range around the speed reference defined by SPD DEV LO LEVEL (A1) before the Speed Deviation Low logic output is true. For more information, see SPD DEVIATION on page 37.	sec	0.00 – 9.99	0.50	Y	Ν
SPD DEV HI LEVEL	(Speed Deviation High Level) This parameter sets the level at which a speed deviation alarm will be declared. For more information, see SPD DEVIATION on page 37.	%	0.0 – 99.9	10.0	Y	Ν
SPD COMMAND BIAS	(Speed Command Bias) This parameter subtracts an effective voltage to the actual analog speed command voltage signal. $\begin{pmatrix} analog & SPD \\ channel#1 & - COMMAND \\ input & BIAS \end{pmatrix}$ $\begin{array}{c} SPD & signal \\ \times & COMMAND \\ MULT & software \\ uses \end{array}$	volts	0.00 – 6.00	0.00	Y	Y
SPD COMMAND MULT	(Speed Command Multiplier) This parameter scales the analog speed command. (analog SPD channel#1 - COMMAND input BIAS XCOMMAND = Grive Software uses	none	0.90 – 5.00	1.00	Y	Y
PRE TORQUE BIAS		volts	0.00 – 6.00	0.00	Y	Y
PRE TORQUE MULT		none	-10.00 – +10.00	1.00	Υ	Y
ZERO SPEED LEVEL	(Zero Speed Level) This parameter sets the threshold for zero speed detection. This is only used to generate the zero speed logic output. Note: if DIR CONFIRM (C1) is enabled, this parameter also sets the threshold for the termination of the test to confirm the polarity of the analog speed command. Units in percent of contract speed.	%	0.00 – 99.99	1.00	Y	Y
ZERO SPEED TIME	(Zero Speed Time) This parameter sets the time at which the drive is at the ZERO SPEED LEVEL (A1) before zero speed logic output is true	sec	0.00 – 9.99	0.10	Y	Y
UP/DWN THRESHOLD	(Directional Threshold) This parameter sets the threshold for the direction sense logic outputs. If speed feedback does not reach this level, the drive will not detect a directional change. This is only used to generate the direction sense logic outputs (car going up and car going down). Units in percent of contract speed.	%	0.00 – 9.99	1.00	Y	Y

Name	Description	Units	Range	Default	Hidden Item	Lock
MTR TORQUE LIMIT	(Motoring Current Limit) This parameter sets the maximum torque allowed at when in the motoring mode. This parameter may need adjustment to reduce the effects of field weakening. Units in percent of rated torque. Note: The Torque Limit LED will be lit once the limit defined by this parameter is reached.	%	0.0 – 275.0	200.0	N	N
REGEN TORQ LIMIT	(Regenerating Current Limit) This parameter sets the maximum amount of regenerative torque the drive will see during regeneration. This parameter may need adjustment to reduce the effects of field weakening. Units in percent of rated torque. Note: The Torque Limit LED will be lit once the limit defined by this parameter is reached.	%	0.0 – 275.0	200.0	Ν	Ν
FLUX WKN FACTOR	(Flux Weakening Factor) This parameter limits the maximum amount of torque available at higher speeds. When the drive is commanding higher speeds, this parameter defines a percentage of the defined torque limits (MTR TORQUE LIMIT and REGEN TORQ LIMIT). This parameter is used to reduce the effects of field weakening and reduce the amount of motor current produced at higher speeds. Units in percent of torque. For further information, see page 38.	%	60 – 100	100	Y	Z
ANA 1 OUT OFFSET	(Digital to Analog #1 Output Offset) Offset for scaling Analog Output Channel #1. (signal ANA drive OUT software OFFSET OFFSET OFFSET OUT = 0 GAIN voltage	%	-99.9 – +99.9	0.0	Y	Y
ANA 2 OUT OFFSET	$ \begin{array}{c} ( \mbox{Digital to Analog \#2 Output Offset} ) \mbox{Offset for scaling Analog Output Channel \#2.} \\ ( \begin{array}{c} signal \\ drive \\ software \\ creates \end{array} \\ \mbox{OUT} \\ \mbox{OFFSET} \end{array} \\ \begin{array}{c} ANA \\ \times \\ OUT \\ GAIN \\ \end{array} \\ \begin{array}{c} analog \\ channel \\ output \\ voltage \end{array} \\ \end{array} $	%	-99.9 – +99.9	0.0	Y	Y
ANA 1 OUT GAIN	$ \begin{array}{l} ( \mbox{Digital to Analog \#1 Output Gain) Adjusts the scaling for the Analog Output Channel \#1. \\ \mbox{NOTE: value of } 1.0 = 0 \mbox{ to 10VDC signal.} \\ \left( \begin{array}{c} \mbox{signal} \\ \mbox{drive} \\ \mbox{software} \end{array} \right) \begin{tabular}{lllllllllllllllllllllllllllllllllll$	none	0.0 – 10.0	1.0	Y	Y
ANA 2 OUT GAIN		none	0.0 – 10.0	1.0	Y	Y
FLT RESET DELAY	(Fault Reset Delay) When the drive is set for automatic fault reset, this is the time before a fault is automatically reset.	sec	0 – 120	5	Y	Ν
FLT RESETS / HOUR	(Fault Resets per Hour) When the drive is set for automatic fault reset, this is the number of faults that is allowed to be automatically reset per hour.	#	0 – 10	3	Y	N

Name	Description	Units	Range	Default	Hidden	Lock
UP TO SPD. LEVEL	(Up to Speed Level) This parameter sets the threshold for the up to speed logic output. This is only used to generate the up to speed logic output. Units in percent of contract speed.	%	0.00 – 110.00	80.00	Y	N
MAINS DIP SPEED	(Mains Dip Speed Multiplier) This parameter sets the percentage of contract speed for the speed to be reduced when the drive goes into 'low voltage' mode. The Mains Dip function is enabled by the Mains Dip Enable (MAINS DIP ENA(C1)) parameter. When the drive goes into 'low voltage' mode, it reduces the speed by the percentage defined by this parameter. 'Low voltage' mode is defined as when the drive declares a UV alarm, which is defined by the Input line-to-line voltage (INPUT L-L VOLTS(A4)) parameter and the Undervoltage Alarm Level (UV ALARM LEVEL(A4)).	%	5.00 – 99.99	25.00	Y	Y
RUN DELAY TIMER	(Run Delay Timer) Allows the user to delay the drive's recognition of the RUN signal. For more information, see RUN DELAY TIMER on page 39.	sec	0.00 – 0.99	0.00	Y	Y
AB ZERO SPD LEV	(Auto Brake Zero Speed Level) This parameter sets the speed point that will be considered as zero speed for the auto brake function. The units are % of contract speed and the parameter has a maximum value of 2.00% and a default value of 0.00%. In order to the use the Auto Brake function, a logic output needs to be configured for AUTO BRAKE (C3), the parameter SPD COMMAND SRC(C1)=MULTI-STEP, the parameter SPD REF RELEASE(C1)=BRAKE PICKED, and the parameter BRAKE PICK CFRM(C1)=INTERNAL TIME or EXTERNAL TB1.	%	0.00 – 2.00	0.00	Y	Y
AB OFF DELAY	(Auto Brake Off Delay) This parameter determines the time after zero speed is reached (level determined by the AB ZERO SPD LEV (A1) parameter) that the Auto Brake logic output goes false. The units are seconds and the parameter has a maximum value of 9.99 seconds and a default value of 0.00 seconds.	sec	0.00 – 9.99	0.00	Y	Y
CONTACTOR DO DLY	(Contactor Drop-out Delay) When the drive controls the motor contactor via CLOSE CONTACT logic output, this parameter, CONTACTOR DO DLY (A1), allows the user to delay the drive's dropout of the motor contactor. The CONTACTOR DO DLY Timer Delay starts when the speed regulator release signal goes false.	sec	0.00 – 5.00	0.00	Y	Y
TRQ LIM MSG DLY	(Torque Limit Message Delay) This parameter determines the amount of time the drive is in torque limit before the "HIT TORQUE LIMIT" alarm message is displayed.	sec	0.00 – 10.00	0.50	Y	Y
Name	Description	Units	Range	Default	Hidden	Lock
---------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	------------	----------------	---------	---------	------
SER2 INSP	(Serial Mode 2 Inspection Speed) Used only with custom serial protocol (mode 2) When in Serial Mode 2, this parameter defines the inspection speed to be used. To	ft/ min	0.0 – 100.0	30.0	<u></u>	out
SPD	run in inspection speed via serial mode 2 requires that the run command for inspection speed come from two sources, a command sent in a serial message and via hardware as a logic input defined as "SER2 INSP ENA".	m/ sec	0.000 – 0.500	0.150	Y	Y
SER2 RS CRP	(Serial Mode 2 Rescue Creep Speed) Used only with custom serial protocol (mode 2) When in Serial Mode 2 and SER2 FLT	ft/ min	0.0 - 300.0	10.0	V	V
SPD	MODE (C1)=rescue, this parameter defines the creep speed that will be used in the "rescue mode".	m/ sec	0.000 – 1.540	0.050	I	T
SER2 RS CRP TIME	(Serial Mode 2 Rescue Creep Time) Used only with custom serial protocol (mode 2) When in Serial Mode 2 and SER2 FLT MODE (C1)=rescue, this parameter defines the maximum time the drive will continue to run at rescue creep speed (defined by SER2 RS CRP SPD (A1) parameter) when reacting to a serial fault. The time is defined as the time running at creep speed. It does not include the time it takes to decelerate to creep speed.	sec	0.0 – 200.0	180.0	Y	¥
SER2 FLT TOL	(Serial Mode 2 Fault Tolerance) Used only with custom serial protocol (mode 2) When in Serial Mode 2, this parameter defines the maximum time that may elapse between valid run time messages while in serial run mode before a serial fault is declared.	sec	0.00 – 2.00	0.04	Y	Y
	(Rollback Gain) Gain of anti-rollback. See	none	1 – 20	1	Y	Y
NOTCH FILTER FRQ	(Notch Filter Frequency) Notch filter center frequency. For more information, see NOTCH FILTER FRQ on page 40.	Hz	5 – 60	20	Y	Y
NOTCH FILT DEPTH	(Notch Filter Depth) This parameter determines notch filter maximum attenuation. Note: A filter depth setting of zero (NOTCH FILT DEPTH (A1) =0) removes the filter. For more information, see NOTCH FILTER FRQ on page 40.	%	0 – 100	0	Y	Y
MSPD DELAY 1-4	(Multi-Step Speed Delay 1-4) Determines the recognition time delay for a defined multi-step speed command. For more information, see MSPD DELAY 1-4 on page 40.	sec	0.000 - 10.000	0.000	Y	Y

Table 2: Drive A1 Submenu

# Detailed descriptions

### GAIN CHNG LEVEL

(Gain Change Level)

When the gain control is set to internal, the drive will control the high/low gain switch. This parameter sets the speed reference level, when the drive is in 'low gain' mode.

The speed regulator high / low gain function was developed in response to high performance elevator requirements where the resonant nature of the elevator system interferes with the speed response of the drive.

When the speed response (gain) is set to high levels, the resonant characteristics created by the spring action of the elevator ropes can cause car vibration. To solve this problem, the speed regulator is set to a low enough response (gain) so that the resonant characteristics of the ropes are not excited.

This is accomplished by controlling the sensitivity or response of the speed regulator via the high / low gain switch and gain reduce multiplier.

By using the gain reduce multiplier; the user can specify a lower response (gain) for the speed regulator when the drive is at higher speeds. The gain reduce multiplier (GAIN REDUCE MULT(A1)) tells the software how much lower, as a percentage, the speed regulator response (gain) should be.

The high / low gain switch determines when the HPV 900 is in 'low gain' mode. In the 'low gain' mode, the gain reduce multiplier has an effect on the speed regulator's response (gain).

The drive allows for the high / low gain switch to be controlled either externally or internally. The high / low gain source parameter (HI/LO GAIN SRC) allows for this external or internal selection. The high / low gain switch can be controlled externally by either:

- a logic input
- the serial channel

The high / low gain switch can also be controlled internal by:

 the gain change level parameter (GAIN CHNG LEVEL), which defines a percentage of contract speed

With the drive set to internal control, the speed regulator will go into 'low gain' mode when the drive senses the motor is above a defined speed level. The defined speed level is determined by the gain change level parameter.

An example of internal high / low gain control is shown below.



### **RAMPED STOP TIME**

(Ramped Stop Time)

This parameter is only used by the torque ramp down stop function and sets the time to ramp torque from rated torque to zero. After the elevator lands and the brake is applied, the torque ramp down function allows the torque to ramp down at an even level. This helps eliminate the 'bump' felt upon landing caused by the torque being immediately dropped to zero.

A function unique to elevators involves the interaction between the motor torque and the mechanical brake that holds the elevator. Under full load conditions at the end of a run, if the brake is set and the motor torque is removed quickly, some brake slippage may occur. Therefore, the option of gradually reducing the motor torque is provided by the Torque Ramp Down Stop function.

Upon being enabled by the Ramped Stop Select Parameter (RAMPED STOP SEL(C1)), the torque command is linearly ramped to zero from the value that was present when the 'Ramp Down Enable' was selected.

The Ramp Down Enable has the following three possible sources:

- An input logic bit (EXTERNAL TB1)
- The run logic initiated by the removal of the run command
- The serial channel

The Ramp Down Enable Source parameter (RAMP DOWN EN SRC(C1)) is used to select one of the above options.

A method of providing the Ramp Down Enable would be with a logic signal (EXTERNAL TB1) that is dedicated to that function. The Ramp Down Enable would be asserted while the Run command is still present and remain there until the ramp is completed, after which the Run command would be removed.

The RUN LOGIC option to trigger the Ramp Down Enable from the Run command is provided. In this case, removal of the Run command enables the Ramp Down Stop Function.

The time it takes for the HPV 900 to perform its ramped stop is determined by the Ramped Stop Time Parameter. The Ramped Stop Time parameter (RAMPED STOP TIME(A1)) selects the amount of time it would take for the drive to ramp from the rated torque to zero torque.

### SPEED DEVIATION

(Speed Deviation) The following two functions are available to indicate how the speed feedback is tracking the speed reference.

- Speed Deviation Low indicates that the speed feedback is tracking the speed reference within a defined range.
- Speed Deviation High indicates that the speed feedback is failing to properly track the speed reference.

The Speed Deviation Low function has the ability to set a configurable logic output *(C3 Submenu)*. The logic output will be true, when the speed feedback is tracking the speed reference within a defined range around the speed reference for a defined period of time, see Figure 21. The defined range is determined by the Speed Deviation Low Level parameter (SPD DEV LO LEVEL(A1)) and the defined time is determined by the Speed Deviation Time parameter (SPD DEV TIME(A1)).

The Speed Deviation High function annunciates a Speed Deviation Alarm and has the ability to set a configurable logic output, *see Logic Outputs C3 on page 68.* The alarm will be annunciated and the logic output will be true, when the speed feedback is not properly tracking the speed reference and is outside a defined range around the speed reference. The defined range is determined by the Speed Deviation High Level parameter (SPD DEV HI LEVEL(A1)).



Figure 21: Speed Deviation Example

### FLUX WEAKENING

The HPV 900 will calculate the rated flux level by using the following motor parameters:

- rated motor voltage
- rated motor current
- rated excitation frequency
- stator resistance

• stator and rotor leakage reactances As motor speed increases, the drive will calculate the maximum available flux and decrease the flux automatically. This 'field weakening' will cause less torque to be available during this time.

In the HPV 900, flux weakening begins before the motor reaches rated speed.

The drive can supply more than 100% current, since the CEMF is lower. Therefore, the drive can produce more than 100% of the motor's rated torque at the rated speed.

However, this increased torque capability requires more than 100% motor current to produce 100% torque at rated speed.

Flux Weakening Parameters

The following three HPV 900 parameters affect both the available torque curve and flux level curve:

- Motor Torque Limit
- Regenerative Mode Torque Limit
- Flux Weakening Factor

The highest of the two torque limits is used as the torque limit that defines the two curves. An example of the effects of the torque limit on the amount of flux weakening needed and the amount of torque available through the entire speed range is shown in Figure 22.

By lowering the torque limit you can effectively reduce the amount of field weakening needed and reduce the amount of current needed by the motor at motor's rated speed. The tradeoff is you have lower over-all torque available.

In order to have more torque available at the lower speeds, the HPV 900 has the Flux Weakening Factor parameter, which effectively reduces the amount of torque available only at the higher speeds. This will allow the HPV 900 to have a higher flux level at the motor's rated speed and require less current to produce rated torque.

An example of the effects of the flux weakening factor on the amount of flux weakening needed and the amount of torque available through the entire speed range is also shown in Figure 22.

The maximum amount of torque available can be defined as the following:

- At low speeds... the torque limit parameters
- At high speeds... function of the torque limit parameters and the flux weakening factor



Figure 22: Speed-Torque Curves (Examples)

### **RUN DELAY TIMER**

(Run Recognition Delay Timer) This parameter allows the user to delay the drive's recognition of the RUN signal (i.e. the Run Confirm signal). The Run Delay Timer can be set from 0.00 to 0.99 seconds. The default for the RUN DELAY TIMER (A1) parameter is 0.00 seconds.



### **ROLLBACK GAIN**

(Anti-rollback Gain)

This parameter increases the sensitivity (or gain) of the speed regulator during the start in the interval between "Speed Regulator Release" and "Reference Release". The parameter acts as a multiplier to the existing speed regulator gain.

Note: this function will only for use with multistep speed commands (SPD COMMAND SRC (C1) = MULTI-STEP)

During the start, this function can help the drive re-establish the torque to help to control rollback (or roll forward),

### Set-up

In order to the use the Anti-Rollback function, the following parameters must be set: SPD REF RELEASE(C1)=BRAKE PICKED and BRAKE PICK CFRM(C1)=INTERNAL TIME. With the these settings for SPD REF RELEASE(C1) and BRAKE PICK CFRM(C1), the BRAKE PICK TIME (A1) parameter determines the amount of time the drive will command zero speed after the Run command is given and the amount of time the drive will command zero speed after the Run command is given and the amount of time the drive will

At the start, the ROLLBACK GAIN parameter will increase the speed regulator gain during the time determined by BRAKE PICK TIME parameter when the drive is commanding zero speed (i.e. the time between the speed regulator is released and the speed reference is released). During this BRAKE PICK TIME, the mechanical brake should be picked (either by the car controller or drive).

#### <u>Adjustment</u>

Start at ROLLBACK GAIN=1 and increase in increments of 1 to help control rollback.

**IMPORTANT**: too high a setting for this parameter can lead to drive instability.

### **NOTCH FILTER FRQ**

(Notch Filter Center Frequency) This parameter determines the notch filter center frequency.

### Notch Filter

Although originally created for gearless applications where elevator rope resonance is sometimes an issue, this filter affects the torque command output of the speed regulator and will filter out specific frequencies. By filtering a specific frequency, the speed regulator will avoid exciting a mechanical resonance if one exists at that frequency.

There is attenuation across a range of frequencies, not just at the set frequency, but also to a lesser degree. The filter starts attenuation at frequencies lower than the notch frequency set point. When the notch frequency is set to low values (less than 10 Hz), the filter can interfere with the desired response of the drive. This can be exhibited by minor increase in the rollback of the drive at start and some deterioration in the ability of the drive to track an s-curve reference. Generally, this would not be an issue if the notch frequency were set at or above 10 Hz.

Notch Filter Example





## MSPD DELAY 1-4

(Multi-step Speed Delay) These four parameters determine the recognition time delay for a multi-step speed commands defined by MLT-SPD TO DLY1-4 (C1) parameters.

When setting up an elevator, slow-down and stop switches are set at fixed locations in the shaft. Once the drive is tuned, it might require the user to move the switches in the shaft in order to minimize the time spent at leveling speed. Under "normal" operation, the drive speed reference follows the speed command. By configuring for "delayed" operation and setting speed command 1 for a delay (MLT-SPD TO DLY 1 = MSPD 1), the recognition of the speed command change from speed command 1 to any other speed command (in this case speed command 2) will be delayed by the setting of MSPD DELAY 1 (A1) parameter.



### S-Curves A2 submenu

Detailed descriptions

The HPV 900 speed command is passed through an internal S-curve in order to produce the speed reference. In general, the S curve function takes an arbitrary speed command and generates a speed reference subject to the conditions that the maximum accel, decel and jerk rates not be exceeded. The speed command is typically the target speed that the reference is headed to.

Note: If the car controller is feeding the drive a speed profile including s-curves, the s-curve settings on the drive need to be placed out of the way. In those cases, set ACCEL RATE 0 and DECEL RATE 0 to the maximum (7.99  $ft/s^2$  or 3.999 m/s²) and set ACCEL JERK IN 0, ACCEL JERK OUT 0, DECEL JERK IN 0, and DECEL JERK OUT 0 to the minimum (0.0  $ft/s^2$  or 0.00 m/s²).

Below shows the six parameters associated with an S-Curve data set:

- Accel- Maximum allowed acceleration rate (ft/s² or m/s²)
- Decel Maximum allowed deceleration rate (ft/s² or m/s²)
- Accel Jerk In Maximum allowed change in acceleration towards Accel (ft/s³ or m/s³)
- Accel Jerk Out Maximum allowed change in acceleration from Accel (ft/s³ or m/s³)
- Decel Jerk In Maximum allowed change in deceleration towards Decel (ft/s³ or m/s³)
- Decel Jerk Out Maximum allowed change in deceleration from Decel (ft/s³ or m/s³)

The S-curves are specified by four parameters: acceleration rate ( $ft/s^2$  or  $m/s^2$ ), deceleration rate ( $ft/s^2$  or  $m/s^2$ ), leveling jerk rate ( $ft/s^3$  or  $m/s^3$ ), and jerk rate ( $ft/s^3$  or  $m/s^3$ ).

Since an adjustable jerk rate is helpful for smooth landings, the jerk rates are split for ease in elevator fine-tuning. The jerk rate parameters specify: acceleration from the floor (ACCEL JERK IN), jerk out of acceleration (ACCEL JERK OUT), jerk into deceleration (DECEL JERK IN), and the leveling into the floor (DECEL JERK OUT).



S-Curve

There are four S-curve patterns available in the drive and each S-curve is customized by six parameters:

Parameters for S-curve-0 (SC0):

 ACCEL RATE 0, DECEL RATE 0, ACCEL JERK IN 0, ACCEL JERK OUT 0, DECEL JERK IN 0, and DECEL JERK OUT 0

Parameters for S-curve-1 (SC1):

- ACCEL RATE 1, DECEL RATE 1, ACCEL JERK IN 1, ACCEL JERK OUT 1, DECEL JERK IN 1, and DECEL JERK OUT 1
   Parameters for S-curve-2 (SC2):
- ACCEL RATE 2, DECEL RATE 2, ACCEL JERK IN 2, ACCEL JERK OUT 2, DECEL JERK IN 2, DECEL JERK OUT 2
   Parameters for S-curve-3 (SC3):
- ACCEL RATE 3, DECEL RATE 3, ACCEL JERK IN 3, ACCEL JERK OUT 3, DECEL JERK IN 3, DECEL JERK OUT 3

S-Curve Pattern Selection

The default S-curve pattern is S-curve-0 (SC0). To make the other patterns available, the user must assign S-CURVE SEL 0 and/or S-CURVE SEL 1 as logic input(s). The logic input(s) can then be used to select one of the S-curve patterns, as follows:

Logic Inputs Assigned	S-curves <u>Available</u>
None	SC0 only
SEL 0 only	SC0 or SC1
SEL 1 only	SC0 or SC2
SEL 0 & SEL 1	SC0, SC1, SC2 or SC3

#### S-curve Availability

logi	<u>c input</u>	
S-C	S-curve	
<u>SEL 1</u>	<u>SEL 0</u>	selected
0	0	SCO
0	1	SC1
1	0	SC2
1	1	SC3
	Selecting S-cu	urves

The jerk rates can be turned off by setting the jerk rates to zero.

The accel / decel rates can also be turned off by setting them to zero. But, setting the accel / decel rates to zero is not recommended.

Parameter	Description	Units	Range	Default	Hidden item	Run lock out
ACCEL RATE 0	Acceleration rate limit	ft/s ²	0.00 - 7.99	3.00	N	Y
		m/s ²	0.000 - 3.999	0.090		
DECEL RATE 0	Deceleration rate limit	ft/s ²	0.00 - 7.99	3.00	N	Y
		m/s ⁻	0.000 - 3.999	0.090		
ACCEL	Rate of increase of acceleration, up to ACCEL	ft/s°	0.0 - 29.9	8.0	N	Y
JERK IN U	RATE, when increasing elevator speed	m/s°	0.00 - 9.99	2.40		
ACCEL	Rate of decrease of acceleration to zero when	ft/s [°]	0.0 – 29.9	8.0	N	Y
JERK OUT 0	approaching contract elevator speed	m/s°	0.00 – 9.99	2.40		
DECEL	Rate of increase of deceleration, up to DECEL	ft/s ³	0.0 – 29.9	8.0	N	v
JERK IN 0	RATE, when decreasing elevator speed	m/s ³	0.00 - 9.99	2.40		
DECEL	Rate of decrease of deceleration to zero when	ft/s ³	0.0 – 29.9	8.0	N	×
JERK OUT 0	slowing the elevator to leveling speed	m/s ³	0.00 - 9.99	2.40	IN	1
	Acceleration rate limit	ft/s ²	0.00 - 7.99	3.00	N	v
ACCEL RATE I		m/s ²	0.000 - 3.999	0.090	IN	T
	Deceleration rate limit	ft/s ²	0.00 - 7.99	3.00	N	v
		m/s ²	0.000 - 3.999	0.090		
ACCEL	Rate of increase of acceleration, up to ACCEL	ft/s ³	0.0 – 29.9	8.0	N	v
JERK IN 1	RATE, when increasing elevator speed	m/s ³	0.00 - 9.99	2.40	IN	1
ACCEL	Rate of decrease of acceleration to zero when	ft/s ³	0.0 – 29.9	8.0	N	V
JERK OUT 1	approaching contract elevator speed	m/s ³	0.00 – 9.99	2.40	IN	T
DECEL	Rate of increase of deceleration, up to DECEL	ft/s ³	0.0 - 29.9	8.0	NI	v
JERK IN 1	RATE, when decreasing elevator speed	m/s ³	0.00 - 9.99	2.40	IN	Y
DECEL	Rate of decrease of deceleration to zero when	ft/s ³	0.0 - 29.9	8.0	0 N	
JERK OUT 1	slowing the elevator to leveling speed	m/s ³	0.00 - 9.99	2.40		Y
		ft/s ²	0.00 - 7.99	3.00		
ACCEL RATE 2	Acceleration rate limit	m/s ²	0.000 - 3.999	0.090	N	Y
	Deceleration note limit	ft/s ²	0.00 - 7.99	3.00	NI	v
DECEL RATE 2	Deceleration rate limit	m/s ²	0.000 - 3.999	0.090	IN	Y
ACCEL	Rate of increase of acceleration, up to ACCEL	ft/s ³	0.0 - 29.9	8.0	NI	V
JERK IN 2	RATE, when increasing elevator speed	m/s ³	0.00 - 9.99	2.40	IN	ř
ACCEL	Rate of decrease of acceleration to zero when	ft/s ³	0.0 - 29.9	8.0		
JERK OUT 2	approaching contract elevator speed	m/s ³	0.00 - 9.99	2.40	N	Y
DECEL	Rate of increase of deceleration, up to DECEL	ft/s ³	0.0 - 29.9	8.0		
JERK IN 2	RATE, when decreasing elevator speed	m/s ³	0.00 - 9.99	2.40	N	Y
DECEL	Rate of decrease of deceleration to zero when	ft/s ³	0.0 - 29.9	8.0		
JERK OUT 2	slowing the elevator to leveling speed	m/s ³	0.00 - 9.99	2 40	N	Y
		ft/s ²	0.00 - 7.99	3.00		
ACCEL RATE 3	Acceleration rate limit	m/s ²	0.000 - 3.999	0.090	N	Y
	Deceleration note limit	ft/s ²	0.00 - 7.99	3.00	NI	v
DECEL RATE 3	Deceleration rate limit	m/s ²	0.000 - 3.999	0.090	IN	Y
ACCEL	Rate of increase of acceleration, up to ACCEL	ft/s ³	0.0 - 29.9	8.0	NI	V
JERK IN 3	RATE, when increasing elevator speed	m/s ³	0.00 - 9.99	2.40	IN	ř
ACCEL	Rate of decrease of acceleration to zero when	ft/s ³	0.0 - 29.9	8.0	N I	v
JERK OUT 3	approaching contract elevator speed	m/s ³	0.00 - 9.99	2.40	N	Y
DECEL	Rate of increase of deceleration, up to DECEL	ft/s ³	0.0 - 29.9	8.0	L	
JERK IN 3	RATE, when decreasing elevator speed	m/s ³	0.00 - 9.99	2.40	N	Y
DECEL	Rate of decrease of deceleration to zero when	ft/e ³	00-299	80		
JERK OUT 3	slowing the elevator to leveling speed	m/e ³		2 /0	N	Y
		11/3	0.00 - 3.33	2.4V	1	1

Table 3: S-Curve	A2 Submenu
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### Multistep Ref A3 submenu

### Detailed descriptions

The multi-step speed reference function is one possible way for the drive to accept speed command. To use this function, the user can enter up to fifteen speed commands (CMD1 – CMD15) and assign four logic inputs as speed command selections.

Note: CMD0 is reserved for zero speed, therefore is not accessible to the user for programming.

During operation, the user will encode a binary signal on the four logic inputs that determines which speed command the software should use. The user need not use all four speed command selection bits; if no logic input is specified for one of the selection bits, that bit is always zero. For instance, if no logic input is specified for the most significant bit (B3), that bit will be zero and the user can select from CMD0 - CMD7.

### IMPORTANT

Since these speed commands are selected with external contacts, a new command selection must be present for 50ms before it is recognized.

	logic	input		multi-step
	STEF	P REF		speed
<u>B3</u>	<u>B2</u>	<u>B1</u>	<u>B0</u>	<u>command</u>
0	0	0	0	CMD0
0	0	0	1	CMD1
0	0	1	0	CMD2
0	0	1	1	CMD3
0	1	0	0	CMD4
0	1	0	1	CMD5
0	1	1	0	CMD6
0	1	1	1	CMD7
1	0	0	0	CMD8
1	0	0	1	CMD9
1	0	1	0	CMD10
1	0	1	1	CMD11
1	1	0	0	CMD12
1	1	0	1	CMD13
1	1	1	0	CMD14
1	1	1	1	CMD15

#### **Multi-step Selection**

An example of the use of the multi-step command is as follows:

- All speed commands are positive.
- CMD0 specifies zero speed.
- CMD1 specifies leveling speed.
- CMD2 specifies inspection speed.
- CMD3 specifies an overspeed limit.
- CMD4 CMD15 specify different top speeds depending on number of floors in the run.

For typical use, the user will have all speed commands to be positive, in which case a logic input s (UP/DWN or RUNUP & RUNDOWN) must also be specified to determine up or down direction. It is possible for the user to specify both positive and negative values for CMD1 - CMD15, in which case logic input bit(s) are not needed.

# Multistep Ref A3 Submenu

Parameter	Description	Units	Range	Default	Hidden item	Run lock out
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	N	V
SPEED COMMAND T	command #1	m/sec	-16.000 – +16.000	0.000	IN	Ŷ
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	N	V
SPEED COMINIAND 2	command #2	m/sec	-16.000 – +16.000	0.000	IN	ř
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	N	V
SPEED COMIMAND 5	command #3	m/sec	-16.000 – +16.000	0.000		ř
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	N	V
SPEED COMINIAND 4	command #4	m/sec	-16.000 – +16.000	0.000		ř
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	N	v
SPEED COMIMAND 5	command #5	m/sec	-16.000 – +16.000	0.000	N	T
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	N	v
SPEED COMINIAND 6	command #6	m/sec	-16.000 - +16.000	0.000	IN	
	Multi-step speed command #7	ft/min	-3000.0 - +3000.0	0.0	N	v
SPEED COMMAND 7		m/sec	-16.000 – +16.000	0.000		
	Multi-step speed command #8	ft/min	-3000.0 - +3000.0	0.0	N	v
SPEED COMINIAND 6		m/sec	-16.000 – +16.000	0.000		T
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	N	v
SPEED COMINIAND 9	command #9	m/sec	-16.000 – +16.000	0.000	IN	r
	Multi-step speed	ft/min	-3000.0 - +3000.0 0.0		N	v
SPEED COMIMAND TO	command #10	m/sec	-16.000 – +16.000	0.000		T
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	N	v
SPEED COMIMAND IT	command #11	m/sec	-16.000 – +16.000	0.000		T
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	N	v
SPEED COMINIAND 12	command #12	m/sec	-16.000 – +16.000	0.000		I
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	N	v
SPEED COMIMAND 13	command #13	m/sec	-16.000 - +16.000 0.000			Y
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	N	v
SFEED COMINIAND 14	command #14	m/sec	-16.000 - +16.000	0.000	N	ſ
	Multi-step speed	ft/min	-3000.0 - +3000.0	0.0	- N	V
SFEED COMINIAND 15	command #15	m/sec	-16.000 - +16.000	0.000		ſ

Table 4: Multistep Ref A3 Submenu

### Power Convert A4 Submenu

NOTE: When the word *Hidden* appears above a parameter description, it indicates that its appearance in the list is controlled by the HIDDEN ITEMS setting. *See details on page 75.*  NOTE: When the word *Lockout* appears above a parameter description, the parameter cannot be changed when the drive is in the RUN mode.

Parameter	Description	Units	Range	Default	Hidden	Lock
		onito	itango	Doradit	item	out
Id REG DIFF GAIN	(Current Regulator Differential Gain for Flux Generation) The differential gain for the current regulator flux generation. This parameter is meant for advanced operation; therefore, the parameter will rarely need to be changed from the default value.	none	0.80 – 1.20	1.00	Y	Ζ
Id REG PROP GAIN	(Current Regulator Proportional Gain for Flux Generation) The proportional gain for the current regulator flux generation. This parameter is meant for advanced operation; therefore, the parameter will rarely need to be changed from the default value.	none	0.20 – 0.40	0.30	Y	Ν
lq REG DIFF GAIN	(Current Regulator Differential Gain for Torque Generation) The differential gain for the current regulation of motor torque. This parameter is meant for advanced operation; therefore, the parameter will rarely need to be changed from the default value.	none	0.80 – 1.20	1.00	Y	Ν
Iq REG PROP GAIN	(Current Regulator Proportional Gain for Torque Generation) The proportional gain for the current regulator torque generation. This parameter is meant for advanced operation; therefore, the parameter will rarely need to be changed from the default value.	Non	0.20 – 0.40	0.30	Y	Ν
PWM Frequency	(Carrier Frequency) This parameter sets the PWM or 'carrier' frequency of the drive. The carrier is defaulted at 10.0 kHz, which is well out of audible range. The drive does not derate when the PWM frequency is set to 10kHz or below. For more information on derating see page 12.	kHz	2.5 – 16.0	10.0	Ν	Ν
UV Alarm Level	(Undervoltage Alarm Level) This parameter sets the level (as a percentage of the INPUT L-L VOLTS) at which an under voltage alarm will be declared. Units in percent of nominal bus.	%	80 – 99	90	Y	Ν

# Power Convert A4 Submenu

Parameter	Description	Units	Range	Default	Hidden	Lock
UV Fault Level	(Undervoltage Fault Level) This parameter sets the level (as a percentage of the INPUT L-L VOLTS) at which an under voltage fault will occur. Units in percent of nominal bus.	%	50 – 99	80	Y	N
Extern Reactance	(External Reactance) This parameter sets the externally connected reactance (as a percentage of base impedance) between the drive and the motor. Units in percent of reactance.	%	0.0 – 10.0	0.0	Y	Y
Input L-L Volts	(Input Line to Line Voltage) This parameter sets the input voltage or AC line input voltage to the drive.	Vrms	110 – 480	460 or 230	N	N

Table 5: Power Convert A4 Submenu

### Motor A5 Sub-menu

This sub-menu contains parameters, which are programmed with information about the motor being controlled by the drive.

### IMPORTANT

The parameters in this sub-menu defined the motor model, which is very important for proper operation. Ensure that the data is accurate.

NOTE: When the word *Hidden* appears above a parameter description, it indicates that its appearance in the list is controlled by the HIDDEN ITEMS setting. *See details on page* 75.

NOTE: When the word *Lockout* appears above a parameter description, the parameter cannot be changed when the drive is in the RUN mode.

Parameter	Description			Units	Range	Default	Hidden item	Run lock out
Parameter	Description         (Motor Identification) allows for the selectio parameters. A listing with its corresponding parameters is sown b         motor parameter         4         Rated Mtr Power         0         Rated Mtr Power         0         Rated Mtr Volts         0         Rated Mtr Volts         0         Rated Mtr Speed         % No Load Curr         3         Stator Leakage X         9         Rotor Leakage X	This pa on of mot of each g set of r below. Mot 4 pole fflt 0.0 HP 0.0 V 0.0 HZ 0.0 A 0.0 O rpm 35.00% 0.00%	rameter tor Motor ID notor 0 ID 6 pole dflt 0.0 HP 0.0 V 0.0 HZ 0.0 A 0 0.0 A 0 0.0 rpm 45.00% 7.50%	Units	Range	Default	Hidden item	Kun lock out
MOTOR ID	Stator Resist       1         Motor Iron Loss       0         Motor Mech Loss       1         Flux Sat Break       7         Flux Sat Slope 1       0         Flux Sat Slope 2       5         Table 6: Moto         NOTE: The default m         to have the motor nar         entered in the approp         parameters. The othe         are already set to nor         IMPOR         Whichever Motor ID is         Tune Procedure show         obtain maximum moto         Using the Adaptive To	.50% .50% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00% .00%	1.50%         0.50%         1.00%         75%         0%         50%         faults         ections need information tor parameters ues.         the Adaptive lowed to mance. See btain	none	– 4 pole dift – 6 pole dflt	DFLT	Ν	Y
	Maximum Motor Perfe 97. (Rated Motor Power) This parameter sets th	ormance	e on page	HP	1.0 – 500.0	0.0		
POWER	horsepower (HP) or k motor. Note: value sh from the motor name	his parameter sets the rated power in prsepower (HP) or kilowatts (kW) of the otor. Note: value should be obtained on the motor nameplate		kW	0.75 – 400.00	0.00	N	Y

Parameter	Description	Units	Range	Default	Hidden item	Run lock out
RATED MTR VOLTS	(Rated Motor Voltage) This parameter sets the rated motor voltage. Note: value should be obtained from the motor nameplate	Volts	190.0 – 575.0	0.0	N	Y
RATED EXCIT FREQ	(Rated Motor Excitation Frequency) This parameter sets the excitation frequency of the motor. Note: value should be obtained from the motor nameplate	Hz	5.0 – 400.0	0.0	N	Y
RATED MOTOR CURR	(Rated Motor Amps) This parameter sets the rated motor current. Note: value should be obtained from the motor nameplate.	Amps	1.00 - 800.00	0.00	N	Y
MOTOR POLES	(Motor Poles) This parameter sets the number of poles in the motor. NOTE: This must be an even number or a Setup Fault #3 will occur. Note: value should be obtained from the motor nameplate.	none	2 – 32	0	N	Y
RATED MTR SPEED	(Rated Motor Speed) This parameter sets the rated rpm of the motor (nameplate speed). NOTE: This is a function of the motor only and does not need to be the same as the CONTRACT MTR SPD (A1) parameter setting. Note: value should be obtained from the motor nameplate. Rated Mtr Speed is defined as the synchronous speed minus the slip. At times, the motor manufacturer will place the synchronous speed on the data nameplate. The Adaptive Tune procedure on page 97 calculates the amount of slip of the motor. $ \begin{pmatrix} rated \\ excitation \\ frequency \\ motor \end{pmatrix} = \frac{120* \begin{pmatrix} rated \\ excitation \\ frequency \\ motor \end{pmatrix}}{\# of Poles} $	RPM	50.0 – 3000.0	0.0	N	Y
% NO LOAD CURR	(Percent No Load Current) This parameter sets the percent no load current of the motor. This parameter sets the window (±25%) around which the adaptive tune can adjust the motor's percent no load current. Units in percent of current. For more information on the adaptive tune, see Adaptive Tune on page 97.	%	10.0 – 80.0	per MOTOR ID	N	Ν
STATOR LEAKAGE X	(Stator Leakage Reactance) This parameter sets the stator reactance leakage, as a percent of the BASE IMPEDANCE, which appears in the Power Data display. Note: The base impedance is based on the RATED MTR PWR and RATED MTR VOLTS parameters.	%	0.00 – 20.00	per MOTOR ID	Y	Ν
ROTOR LEAKAGE X	(Rotor Leakage Reactance) This parameter sets the rotor reactance leakage, as a percent of the BASE IMPEDANCE, which appears in the Power Data D2 Submenu.	%	0.00 – 20.00	per MOTOR ID	Y	Ν

Parameter	Description	Units	Range	Default	Hidden item	Run lock out
STATOR RESIST	(Stator Resistance) This parameter sets the amount of resistance in the motor stator, as a percent of the BASE IMPEDANCE, which appears in the Power Data D2 Submenu.	%	0.0 – 20.0	1.5	Y	N
MOTOR IRON LOSS	(Motor Iron Losses) This parameter sets the motor iron loss at rated frequency. Units in percent of rated power.	%	0.0 – 15.0	0.5	Y	Ν
MOTOR MECH LOSS	(Motor Mechanical Losses) This parameter sets the motor mechanical losses at rated frequency. Units in percent of rated power.	%	0.0 – 15.0	1.0	Y	N
OVLD START LEVEL	(Motor Overload Start Level) This parameter defines maximum current at which motor can run continuously. This parameter is also one of the two parameters that define the motor overload curve. Units in percent of rated current. For more information, see OVLD START LEVEL on page 50.	%	100 – 150	110	Y	Y
OVLD TIME OUT	(Motor Overload Time Out) This parameter defines the amount of time before a motor overload alarm occurs when the motor is running at the current level defined below: $\begin{pmatrix} OVLD \\ START \\ LEVEL \end{pmatrix} + \begin{pmatrix} 40\% \\ rated \\ motor \\ current \end{pmatrix}$ This is the other parameter used to define the overload curve. For more information, see OVLD START LEVEL on page 50.	Sec	5.0 – 120.0	60.0	Y	Y
FLUX SAT BREAK	(Flux Saturation Break Point) This parameter sets the flux saturation curve slope change point. Units in percent of flux.	%	0 – 100	75	Y	Ν
FLUX SAT SLOPE 1	(Flux Saturation Slope #1) This parameter sets the flux saturation curve slope for low fluxes. Units are PU slope 100%. NOTE: Performance may be unstable if FLUX SAT SLOPE 1 is set to 0 and FLUX SAT SLOPE 2 is set to 0.	%	0 – 200	0	Y	Ν
FLUX SAT SLOPE 2	(Flux Saturation Slope #2) This parameter sets the flux saturation curve slope for high fluxes. Units are PU slope 100%. NOTE: Performance may be unstable if FLUX SAT SLOPE 1 is set to 0 and FLUX SAT SLOPE 2 is set to 0.	%	0 – 200	50	Y	N

Table 7: Motor A5 Submenu

### OVLD START LEVEL

(Motor Overload Start Level) This parameter defines maximum current at which motor can run continuously. This parameter is also one of the two parameters that define the motor overload curve.

The motor overload parameters can be adjusted by the user. The following two parameters are used to define the motor overload curve.

- motor current overload start level (OVLD START LEVEL(A5)) parameter
- motor current time out (OVLD TIME OUT(A5)) parameter

Three overload curves are shown. Curve #1 is the default motor overload curve. The parameter settings that define the three overload curves are shown.

	OVLD	OVLD
	START	TIME
	LEVEL	OUT
curve #1	110%	60 sec
curve #2	110%	40 sec
curve #3	120%	70 sec

Motor Overload Parameters When the motor had exceeded the user defined motor overload curve, the drive will declare a motor overload alarm.



The motor overload alarm can also be assigned to a logic output.

Under the POWER DATA display sub-menu, the MOTOR OVERLOAD (D2) value displays the percentage of motor overload trip level reached. Once this value reaches 100% the motor has exceeded its user defined overload curve and a motor overload alarm is declared by the drive.



The drive will only declare a motor overload and the user is responsible for action.

But, if the user wants the drive to declare a fault on a motor overload the following need to be completed:

- logic output configured to MTR OVERLOAD
- logic input configured to EXT FAULT
- wire the EXT FAULT logic input terminal to the to MTR OVERLOAD logic output terminal
- wire the logic input common terminal to the logic output common

With the above set-up, the drive will then declare an External Fault on a motor overload.



Motor Overload Curve

# Configure C0 Menu

Parameter	Description	Choices Default		Hidden item	Run lock out
SPD COMMAND SRC	<ul> <li>(Speed Command Source) This parameter designates the source of the drive's speed command. The three possible sources for the speed command are following:</li> <li>Serial Channel - a RS-422 serial port located on the drive control board (either speed profile or multi-step speed commands) <ul> <li>serial – speed profile (only used in serial mode 1)</li> <li>ser mult step – serial multi-step speed commands (only used in serial mode 2)</li> </ul> </li> <li>Analog Channel – a bipolar (±10V) signal. Available with the analog channel is a Speed Command Multiplier (SPD COMMAND MULT(A1)) and Speed Command Bias (SPD COMMAND BIAS(A1)). These parameters are used to scale the user's analog speed command to the proper range for use by the drive software.</li> <li>Multi-Step Command - user defined fifteen discrete speed commands (CMD1 - CMD15). Four logic inputs are used as speed command selections (CMD0 is reserved for zero speed. But, the user can specify CMD1 - CMD15 to be any speed command either positive or negative)</li> </ul>	<ul> <li>analog input</li> <li>multi-step</li> <li>serial</li> <li>ser mult step</li> </ul>	MULTI-STEP	Y	Y
RUN COMMAND SRC	(Run Command Source) This parameter allows the user to choose the source of the run command from one of the following sources: an external run signal from a logic input (external tb), a run signal transferred across a serial channel (serial), or a signal from both the serial channel and a logic input (serial+extrn). If a signal is required from a logic input (either external tb or serial+extrn), the Run signal on TB1 must be selected.	<ul> <li>external tb</li> <li>serial</li> <li>serial+extrn</li> </ul>	EXTERNAL TB	Y	Y
HI/LO GAIN SRC	(High / Low Gain Source) High / low gain change switch source. For more information, see HI/LO GAIN SRC on page 61.	<ul> <li>external tb</li> <li>serial</li> <li>internal</li> </ul>	INTERNAL	Y	Y

Parameter	Description	Choices	Default	Hidden item	Run lock out
	(Speed Regulator Type) Chooses speed regulator: Ereg or PI regulator. Magnetek recommends the use of the Elevator Speed Regulator (Ereg) for better elevator performance. If set to external regulator, the drive will be configured as a torque controller.				
SPEED REG TI TYPE ON th fe TI cc Ti cc Ti	<b>IMPORTANT</b> This assumes the car controller is doing its own closed-loop speed regulation. (i.e. a completely closed outer speed loop with the car controller having its own encoder feedback).	<ul> <li>elev spd reg</li> <li>pi speed reg</li> <li>external reg</li> </ul>	ELEV SPD REG	Y	Y
	The source of the external torque command is determined by the EXT TORQ CMD SRC (C1) parameter. For more information, see SPEED REG				
MOTOR ROTATION	(Motor Rotation) This parameter allows the user to change the direction of the motor rotation. As an example, if the car controller is commanding the up direction and the car is actually going in a down direction, this parameter can be changed to allow the motor rotation to match the car controller command.	<ul> <li>forward</li> <li>reverse</li> </ul>	FORWARD	Y	Y
SPD REF RELEASE	<ul> <li>(Speed Reference Release)</li> <li>The user can select when the Speed</li> <li>Reference Release signal is asserted:</li> <li>If the user does not want the drive to wait for the mechanical brake to be picked then SPD REF RELEASE can be made equal to REG RELEASE</li> <li>If the user does want the drive to wait for the brake to be picked then SPD REF RELEASE</li> <li>If the user does want the drive to wait for the brake to be picked then SPD REF RELEASE</li> <li>If the User does want the drive to wait for the brake to be picked then SPD REF RELEASE is not asserted until BRAKE PICKED becomes true.</li> </ul>	– reg release – brake picked	REG RELEASE	Y	Y
CONT CONFIRM SRC	(Contactor Confirm Source) This switch selects if hardware confirmation of motor contactor closure is necessary before drive attempts to pass current through motor. If hardware confirmation is available set to EXTERNAL TB and select the Contact Cnfirm signal on a logic input terminal.	<ul> <li>none</li> <li>external tb</li> </ul>	NONE	Y	Y

Parameter	Description	Choices	Default	Hidden item	Run lock out
PreTorque SOURCE	(Pre-Torque Source) This switch determines if a pre torque command is used and with what source. Pre-torque is the value of torque that the drive should produce as soon as the speed regulator is released to prevent rollback due to unbalanced elevator loads.				
	This 'priming' of the speed regulator is done with the pre-torque command, which is used when the speed regulator release is asserted. The two possible sources for the pre- torque command are following: • serial channel • analog channel The serial channel is a RS-422 or 485 serial port depending on control board. The analog pre-torque signal is bipolar (±10V). Available with the analog channel is a Pre-Torque Command Multiplier (PRE TORQUE MULT (A1)) and Pre-Torque Bias (PRE TORQUE BIAS(A1)). These parameters are used to scale the user's analog pre-torque command to the proper range for use by the drive software.	<ul> <li>ing' of the speed regulator is the pre-torque command, which hen the speed regulator release d.</li> <li>possible sources for the pre- mmand are following:</li> <li>I channel</li> <li>og channel</li> <li>I channel is a RS-422 or 485</li> <li>I depending on control board.</li> <li>og pre-torque signal is bipolar</li> <li>vvailable with the analog channel</li> <li>orque Command Multiplier (PRE MULT (A1)) and Pre-Torque</li> <li>TORQUE BIAS(A1)). These</li> <li>rs are used to scale the user's e-torque command to the proper use by the drive software.</li> </ul>		Υ	Y
PreTorque LATCH	(Pre-Torque Latch) This parameter determines if the pre- torque signal is latched. NOTE: If PreTorque Source has been set to NONE, the setting does not have any effect on the operation of the drive. Some car controllers send both pre-torque and speed commands. To facilitate this, the HPV 900 has the option of latching the pre-torque command. If pre-torque latching is selected using the Pre-Torque Latch parameter, a FALSE to TRUE transition on the pre-torque latch clock latches the value on the pre-torque channel into the drive. This channel is allowed to change any time except during this transition without affecting the value of the latched pre-torque command. The Pre-Torque Latch Clock controls when the pre-torque command is latched. The Pre-Torque Latch clock parameter (PTorq LATCH CLCK) determines the source of this latch control. The two choices for latch control are the serial channel or a logic input (EXTERNAL TB). The speed regulator uses the latched pre- torque command when the internal Speed Regulator Release signal is asserted. Once the pre-torque command is used the latch and the pre-torque command is used the latch and the pre-torque command is cleared.	<ul> <li>latched</li> <li>not latched</li> </ul>	NOT LATCHED	Y	Y

Parameter	Description Choices Default		Default	Hidden item	Run lock out
PTorq LATCH CLCK	(Pre-Torque Latch Clock) If the PRE-TORQUE LATCH has been set to LATCHED, then this parameter chooses the source for latch control. If set to EXTERNAL TB, the Pre-Trq Latch signal on TB1 must be selected.	<ul> <li>serial</li> <li>external tb</li> </ul>	EXTERNAL TB	Y	Y
FAULT RESET SRC	(Fault Reset Source) This parameter determines the source of the drive's external fault reset from one of the following sources: an external fault reset signal from a logic input (external tb), a fault reset signal transferred across a serial channel (serial), or the drive automatically resets the faults (automatic). The user also has the option to reset faults directly through the operator. <u>Automatic Fault Reset</u> If the fault reset source is set to automatic, the faults will be reset according to the setting of the FLT RESET DELAY (A1) and FLT RESETS/HOUR (A1) parameters. When a logic input is defined as "fault reset" and this logic input signal is transitioned from false to true: an active fault will be reset and automatic fault reset counter (defined by FLT RESETS/HOUR(A1)) will be reset to zero. <b>CAUTION</b> If the run signal is asserted at the time of a fault reset, the drive will immediately go into a run state. Unless using the auto- fault reset function (FAULT RESET SRC (C1)=automatic), then the run command needs to be cycled to be reset automatically, but will reset if initiated by a logic input without cycling the run command.	<ul> <li>external tb</li> <li>serial</li> <li>automatic</li> </ul>	EXTERNAL TB	Y	Y
OVERSPD TEST SRC	(Overspeed Test Source) This switch determines the source of the overspeed test. Operation of the overspeed test function is specified by the OVRSPEED MULT (A1) parameter. Regardless of the setting of this parameter, the user can call for the overspeed test via the Digital Operator.	<ul> <li>external tb</li> <li>serial</li> </ul>	EXTERNAL TB	Y	Y
BRAKE PICK SRC	(Brake Pick Source) If the BRAKE PICK SRC (C1) is set to INTERNAL, the HPV 900 will attempt to pick (lift) the brake when magnetizing current has been developed in the motor.	– internal – serial	INTERNAL	Y	Y
BRAKE PICK CNFM	(Brake Pick Confirm) If this switch is set to EXTERNAL TB, the HPV 900 will wait for brake pick confirmation before releasing the speed reference. When set to EXTERNAL TB, the MECH BRK PICK signal on TB1 must also be selected.	<ul> <li>none</li> <li>external tb</li> <li>internal time</li> </ul>	NONE	Y	Y
BRAKE HOLD SRC	(Brake Hold Source) If set to internal, the drive will command the mechanical brake to hold mode until confirmation of brake picked exists.	– internal – serial	INTERNAL	Y	Y

Parameter	Description	Choices	Default	Hidden item	Run lock out
RAMPED STOP SEL	(Ramp Stop Select) Chooses between normal stop and torque ramp down stop. For more information, see RAMPED STOP SEL on page 63.	<ul><li>none</li><li>ramp on stop</li></ul>	NONE	Y	Y
RAMP DOWN EN SRC	(Ramp Down Enable Source) If RUN LOGIC is selected, the user can remove the run command and the drive will delay in dropping the run command until torque ramp down stop function is complete. If EXTERNAL TB or SERIAL is selected, the user must keep the run command while allowing the Torque Ramp Down Stop function to be completed.	<ul> <li>external tb</li> <li>run logic</li> <li>serial</li> </ul>	EXTERNAL TB	Y	Y
BRK PICK FLT ENA	(Brake Pick Fault Enable) When this parameter is set to ENABLE, the brake pick command and confirmation must match within the specified time in BRK PICK TIME (A1) parameter or a brake pick fault is declared.	– disable – enable	DISABLE	Y	Y
BRK HOLD FLT ENA	(Brake Hold Fault Enable) When this parameter is set to ENABLE, the brake hold command and confirmation must match within the specified time in BRK HOLD TIME (A1) parameter or a brake hold fault is declared.	– disable – enable	DISABLE	Y	Y
EXT TORQ CMD SRC	<ul> <li>(Torque Command Source) Sets the source of the external torque command when the SPEED REG TYPE (C1) is set to external reg.</li> <li>NOTE:</li> <li>if SPEED REG TYPE is set to external reg and EXT TORQ CMD SRC is set to serial, the drive is a torque controller</li> <li>if SPEED REG TYPE is set for a speed regulator (either pi speed reg or elev spd reg) and EXT TORQ CMD SRC is set to either serial, the torque command is an auxiliary torque command (torque feedforward command)</li> </ul>	– none – serial – analog input	NONE	Y	Y
DIR CONFIRM	<ul> <li>(Direction Confirm)</li> <li>(When enabled, the function allows confirmation of the polarity of the initial analog speed command via the Run Up or Run Down logic input commands.</li> <li>If the Run Up logic input is selected and true with the polarity of the analog signal positive, then the analog speed command is accepted unchanged+d.</li> <li>If the logic input Run Down logic input is selected and true with the polarity of the analog speed command is accepted unchanged+d.</li> <li>If the logic input Run Down logic input is selected and true with the polarity of the analog speed command is accepted unchanged.</li> <li>If however, the logic input Run Up is true and the polarity is negative or the logic input Run Down is true and the polarity is positive, then the speed command is held at zero.</li> </ul>	– disabled – enabled	DISABLED	Y	Y

Parameter	Description	Choices	Default	Hidden item	Run lock out
S-CURVE ABORT	(S-Curve Abort) This parameter, S-CURVE ABORT (C1), addresses how the S-Curve Speed Reference Generator handles a reduction in the speed command before the S-Curve Generator has reached its target speed. For more information, see S-Curve Abort on page 64.	– disabled – enabled	DISABLED	Y	Y
FAST FLUX	(Fast Flux Enable) This parameter addresses the method the HPV 900 uses to build up flux in the motor. Enabling the Fast Flux function can decrease the motor fluxing time significantly. By decreasing the motor's flux time, the starting takeoff time will also be decreased. For more information, see Fast Flux on page 63.	– disable – enable	DISABLED	Y	Y
MAINS DIP ENA	(Mains Dip Enable) When enabled, the function will reduce the speed (by the percentage defined by the MAINS DIP SPEED parameter) when the drive goes into 'low voltage' mode. 'Low voltage' mode is defined as when the drive declares a UV alarm, which is defined by the Input line-to-line voltage (INPUT L-L VOLTS) parameter and the Undervoltage Alarm Level (UV ALARM LEVEL)	– disable – enable	DISABLE	Y	Y
DB PROTECTION	<ul> <li>(Dynamic Braking Resistor Protection Selection) The dynamic braking IGBT is limited as to when it can be turned "on" (i.e. send power to the dynamic braking resistors).</li> <li>The dynamic braking IGBT is allowed to be "on" while the drive is running (i.e. while the speed regulator is released) and for a period of ten (10) seconds after the drive is stopped. If the dynamic braking IGBT is still "on" ten seconds after the drive stops running, the drive will turn "off" the dynamic braking IGBT (thus stop sending power to the dynamic braking resistors) and declare a "DB VOLTAGE" fault or alarm (whether fault or alarm, depends on setting of this parameter).</li> </ul>	– fault – alarm	FAULT	Y	Y

Parameter	Description	Choices	Default	Hidden item	Run lock out
ENCODER FAULT	(Encoder Fault Enable) This parameter allows the user to temporarily disable the Encoder Fault. Adding this feature allows the user to temporarily disable the Encoder Fault during the initial start-up process, when the motor model (defined by the A5 Motor Parameters) is not clearly defined. When the Encoder Fault is disabled (ENCODER FAULT (C1) = disabled), the drive will display the warning message "EncoderFault OFF", every time the RUN	– disable ENABLE – enable		Y	Y
	IMPORTANT: After the motor parameters in A5 have been established, the Encoder Fault should be enabled (ENCODER FAULT (C1) = enabled).				
STOPPING MODE	(Multi-step Stopping Mode Selection) When the speed command source is set to multi-step (SPD COMMAND SRC (C1)=multi-step), the parameter, STOPPING MODE (C1), determines the stopping mode of the HPV 900. The two selectable methods for the Stopping Mode parameter are "Immediate" and "Ramp to stop". Note: If the SPD COMMAND SRC (C1) parameter is set to any other definition other than "multi-step", the drive will behave to the "immediate" stopping mode (independent of the setting of the STOPPING MODE (C1) parameter). The "Immediate" stopping mode requires the drive to be at zero speed prior to removing the "Run" command. The "Immediate" selection is how the HPV 900 has traditionally behaved prior to the addition of this parameter. The "Ramp to stop" stopping mode is intended for use when removing the "Run" command prior to the drive reaching zero speed (as defined by the AB ZERO SPD LEV (A1) parameter). When the "Run" command is removed and the speed reference is above zero speed, the speed reference will ramp to zero speed following the selected s-curve.	<ul> <li>immediate</li> <li>ramp to stop</li> </ul>	IMMEDIATE	Y	Y

Parameter	Description	Choices	Default	Hidden item	Run lock out
MOTOR OVRLD SEL	<ul> <li>(Motor Overload Select) This parameter selects the action to be taken by drive when declaring a user selectable Motor Overload. When the motor overload level is reached, the options are:</li> <li>Alarm – the drive only declares a motor overload and the user is responsible for action</li> <li>Flt immediate – the drive will immediately declare a fault and turn- off the drive's output</li> <li>Fault at stop – the drive will delay declaring a fault until the run command is removed</li> </ul>	<ul> <li>alarm</li> <li>flt immediate</li> <li>fault at stop</li> </ul>	ALARM	Y	Y
AUTO STOP	(Auto Stop Function Enable) The Auto Stop function determines how the drive logic will respond to a zero or non-zero speed command. The function will only work when the speed command source is either multi-step or serial (SPD COMMAND SRC (C1)=multi-step or serial). For more information, see Auto Stop on page 65.	– disable – enable	DISABLE	Y	Y
SERIAL MODE	<ul> <li>(Serial Mode Selection)</li> <li>This parameter selects between two serial protocols. The choices are:</li> <li>Mode 1 – selects the Magnetek standard protocol.</li> <li>Mode 2 – selects a custom protocol.</li> <li>Mode 2 Test – test mode used only when testing custom protocol serial mode 2.</li> </ul>	<ul> <li>none</li> <li>mode 1</li> <li>mode 2</li> <li>mode 2 test</li> </ul>	NONE	Y	Y

Parameter	Description	Choices	Default	Hidden item	Run lock out
SER2 FLT MODE	<ul> <li>(Serial Mode 2 Fault Mode) Used only with custom serial protocol (mode 2)</li> <li>This parameter defines the reaction to a serial communications fault while in Serial Mode 2. There are three possible settings: <ul> <li>Immediate – upon sensing a serial communications fault while in the run mode will result in an immediate stop. The equivalent to removal of the "Drive Enable" logic input.</li> <li>Run Remove – upon sensing a serial communications fault while in the run mode, the drive will react in the same manner that removal of the run command would react. In this case, the type of stop will be defined by the STOPPING MODE (C1) parameter.</li> <li>Rescue – upon sensing a serial communications fault while in the run mode, an attempt will be made to continue to run at a low speed to the next floor. Upon sensing the fault, the drive will decelerate to a creep speed and continue to run at that speed until the first of the two following termination conditions are reached.</li> <li>The hardware "Drive Enable" logic input is removed.</li> </ul> </li> <li>A timer set by parameter SER2 RS CRP TIME (A1) has elapsed.</li> </ul>	<ul> <li>immediate</li> <li>run remove</li> <li>rescue</li> </ul>	IMMEDIATE	Υ	Υ
DRV FAST DISABLE	(Drive Fast Disable) Addresses how fast the drive responds to the removal of the DRIVE ENABLE logic input.	<ul> <li>disable</li> <li>enable</li> </ul>	DISABLE	Y	Y
MLT-SPD TO DLY1		<ul> <li>none</li> <li>mspd 1</li> <li>mspd 2</li> <li>mspd 3</li> </ul>	NONE	Y	Y
MLT-SPD TO DLY2	(Multi-step Speed Command Delay x) This parameter assigns multi-step speed command to recognition delay timer x as defined by the MSPD DELAY x (A1)	<ul> <li>mspd 4</li> <li>mspd 5</li> <li>mspd 6</li> <li>mspd 7</li> </ul>	NONE	Y	Y
MLT-SPD TO DLY3	parameter. For more information, see MULTI-STEP COMMAND DELAYS on page 65.	<ul> <li>mspd 8</li> <li>mspd 9</li> <li>mspd 10</li> <li>mspd 11</li> </ul>	NONE	Y	Y
MLT-SPD TO DLY4		– mspd 12 – mspd 13 – mspd 14 – mspd 15	NONE	Y	Y

## Detailed descriptions

### **HI/LO GAIN SRC**

(High / Low Gain Source) This parameter determines the source of the high / low gain switch.

The speed regulator high / low gain function was developed in response to high performance elevator requirements where the resonant nature of the elevator system interferes with the speed response of the drive.

When the speed response (gain) is set to high levels, the resonant characteristics created by the spring action of the elevator ropes can cause car vibration. To solve this problem, the speed regulator is set to a low enough response (gain) so that the resonant characteristics of the ropes are not excited.

This is accomplished by controlling the sensitivity or response of the speed regulator via the high / low gain switch and gain reduce multiplier.

By using the gain reduce multiplier; the user can specify a lower response (gain) for the speed regulator when the drive is at higher speeds. The gain reduce multiplier (GAIN REDUCE MULT(A1)) tells the software how much lower, as a percentage, the speed regulator response (gain) should be.

The high / low gain switch determines when the HPV 900 is in 'low gain' mode. In the 'low gain' mode, the gain reduce multiplier has an effect on the speed regulator's response (gain).

The drive allows for the high / low gain switch to be controlled either externally or internally. The high / low gain source parameter (HI/LO GAIN SRC) allows for this external or internal selection.

The high / low gain switch can be controlled externally by either:

- a logic input
- the serial channel

The high / low gain switch can also be controlled internal by:

 the gain change level parameter (GAIN CHNG LEVEL), which defines a percentage of contract speed

With the drive set to internal control, the speed regulator will go into 'low gain' mode when the drive senses the motor is above a defined speed level. The defined speed level is determined by the gain change level parameter.

An example of internal high / low gain control is shown below.



High / Low Gain Example

### SPEED REG TYPE

(Speed Regulator Type)

This switch toggles between the Elevator Speed Regulator (Ereg) and the PI Speed Regulator. Magnetek recommends the use of the Elevator Speed Regulator for better elevator performance. If this parameter is set to external regulator, the drive will be configured as a torgue controller.

The source of the external torque command is determined by the EXT TORQ CMD SRC (C1) parameter. The HPV 900 has the following three closed loop speed regulation options and an option for turning off the internal speed regulator:

- Elevator Speed Regulator (Ereg)
- PI Speed Regulator
- External Speed Regulator

The Elevator Speed Regulator is recommended for use with elevator applications but is not required. The regulator type can be changed by using the SPEED REG TYPE (C1) parameter.

### **Elevator Speed Regulator (Ereg)**

The use of the Elevator Speed Regulator allows the overall closed loop response between speed reference and speed to be ideal for elevator applications. The desirable features of the Elevator Speed Regulator are:

- no overshoot at the end of accel period
- no overshoot at the end of decel period

One characteristic of the Elevator Speed Regulator is that during the accel / decel period the speed feedback does not match the speed reference creating a speed error or tracking delay. As an example, the Elevator Speed Regulator's speed response is shown for a ramped speed reference below.



**Ereg Example** 

The Elevator Speed Regulator is tuned by:

 System Inertia parameter (INERTIA(A1)), which is easy to obtain by using the drive software to estimate the system inertia.  Response parameter (RESPONSE(A1)), which is the overall regulator bandwidth in radians per sec. This parameter defines the responsiveness of the speed regulator.

The tracking delay shown is defined as (1/RESPONSE) seconds. The tracking delay is not effected by the gain reduce multiplier.

The inner loop crossover parameter (INNER LOOP XOVER(A1)) should not need to be changed. But if the number is changed, it must satisfy the following formula:

inner				gain
loop	$\langle$	response	х	reduce
crossover				multiplier

### PI Speed Regulator

When the Proportional plus Integral (PI) speed regulator is used, the response to a speed reference is different. As an example, the PI Speed Regulator's speed response is shown below for a ramped speed reference. With the PI speed regulator, the end of each accel and decel period, there will be an overshoot. The amount of overshoot will be a function of the defined phase margin and response parameters.

Because of this overshoot, the PI regulator is not recommended for elevator control



### PI Speed Regulator Example

The PI Speed Regulator is tuned by:

- System Inertia parameter (INERTIA(A1)), which is easy to obtain by using the drive software to estimate the system inertia.
  - Response parameter (RESPONSE(A1)), which is the overall regulator bandwidth in radians per sec. This parameter defines the responsiveness of the speed regulator.
  - Speed Phase Margin parameter (SPD PHASE MARGIN(A1)) is used only by the PI Speed Regulator to define the phase margin of the speed regulator.

### **RAMPED STOP SEL**

(Ramp Stop Select) This parameter allows the selection of the Torque Ramp Down Stop function. This function is used to gradually remove the torque command after the elevator has stopped and the mechanical brake has been set. This prevents a shock and possible 'bump' felt in the elevator from the torque signal going to zero too quickly.

A function unique to elevators involves the interaction between the motor torque and the mechanical brake that holds the elevator. Under full load conditions at the end of a run, if the brake is set and the motor torque is removed quickly, some brake slippage may occur. Therefore, the option of gradually reducing the motor torque is provided by the Torque Ramp Down Stop function.

Upon being enabled by the Ramped Stop Select Parameter (RAMPED STOP SEL(C1)), the torque command is linearly ramped to zero from the value that was present when the 'Ramp Down Enable' was selected.

The Ramp Down Enable has the following three possible sources:

- An input logic bit (EXTERNAL TB1)
- The run logic initiated by the removal of the run command
- The serial channel

The Ramp Down Enable Source parameter (RAMP DOWN EN SRC(C1)) is used to select one of the above options.

A method of providing the Ramp Down Enable would be with a logic signal (EXTERNAL TB1) that is dedicated to that function. The Ramp Down Enable would be asserted while the Run command is still present and remain there until the ramp is completed, after which the Run command would be removed.

The RUN LOGIC option to trigger the Ramp Down Enable from the Run command is provided. In this case, removal of the Run command enables the Ramp Down Stop Function.

The time it takes for the HPV 900 to perform its ramped stop is determined by the Ramped Stop Time Parameter. The Ramped Stop Time parameter (RAMPED STOP TIME(A1)) selects the amount of time it would take for the drive to ramp from the rated torque to zero torque.

### FAST FLUX

(Fast Flux Enable)

This parameter addresses the method the HPV 900 uses to build up flux in the motor. Enabling the Fast Flux function can decrease the motor fluxing time significantly. By decreasing the motor's flux time, the starting takeoff time will also be decreased.

Certain motors will have a noticeably long fluxing time, which is indicated by the time between the run command being issued and the speed regulator release output going true. Enabling the Fast Flux function will reduce this delay.

<u>Fast Flux Function with FAST FLUX = disabled</u> In this example, the motor fluxing time was 109 msec. Tek store single seq_1ks/s



Fast Flux Function with FAST FLUX = enabled With the same motor example, the motor fluxing time was reduced to 46 msec. Tek Store Single Seq 1k5/5



### S-CURVE ABORT

This parameter, S-CURVE ABORT (C1), addresses how the HPV 900's S-Curve Speed Reference Generator handles a *reduction* in the speed command before the S-Curve Generator has reached its target speed.

Note: the default for the S-CURVE ABORT (C1) parameter is disabled.

# S-curve Function with S-CURVE ABORT = disabled

With a normal S-curve function, a change in the speed command is never allowed to violate the defined acceleration or jerk rates. If a reduction in the speed command is issued before the S-Curve generator has reached its target speed, then the jerk rate dictates what speed is reached before the speed may be reduced.

Figure 23 below shows this type of operation. Note the jerk rates are very low to exaggerate proportion of S in the curve to clearly show the overshoot in speed so that the maximum jerk rate is not violated. In this figure, a reduction in the speed command occurs from a high-speed command (which was not yet achieved on the output of the S-Curve) to a low speed command. Note that the speed reference (S-Curve output) continued to increase after the speed command was reduced. This increase is speed was necessary to avoid violation of the jerk rate setting.

### S-curve Function with S-CURVE ABORT = enabled

In Figure 24 below, the optional S-Curve abort has been selected. In this case when the speed command is reduced, the speed reference immediately starts to reduce violating the jerk limit (thus no jerk out phase), which could be felt in the elevator.

For optional S-Curve abort to be active requires that:

- The speed command source must be selected as Multi-step (SPD COMMAND SRC=multi-step).
- The S-curve Abort function must be ENABLED (S-CURVE ABORT = enabled).



Figure 23: Normal S-curve Abort



speed reference

Figure 24: Optional S-curve Abort

### AUTO STOP

(Auto Stop Function Enable)

When the speed command source is set to multi-step or serial (SPD COMMAND SRC (C1)=multi-step or serial), the parameter determines the stopping mode of the drive. The two selectable methods for the STOPPING MODE (C1)* parameter are "Immediate" and "Ramp to stop". The Auto Stop function determines how the drive logic will respond to a zero or non-zero speed command. The function will only work when the speed command source is either multi-step or serial (SPD COMMAND SRC (C1)=multi-step or serial).

### Disabled

When the Auto Stop function is disabled, the magnitude of the speed command plays no part in the logical starting or stopping of the drive.

### Enabled

When the Auto Stop function is enabled and the speed command source is either multi-step or serial, the following changes occurs to the start and stop sequence:

- Both a Run command and a non-zero speed command are required to start the drive
- Either the removal of the Run command or the setting the speed command to zero will initiate a stop.

Remember, when the auto stop function is enabled (AUTO STOP (C1)=enabled) both a non-zero multi-step/serial speed command AND the run command are required to start the drive. It makes no difference which signal is enabled first; the drive does not start until both are present. When initiating a stop, which signal is removed first does make a difference.

### **MULTI-STEP COMMAND DELAYS**

When setting up an elevator, slow-down and stop switches are set at fixed locations in the shaft. Once the drive is tuned, it might require the user to move the switches in the shaft in order to minimize the time spent at leveling speed.

Under "normal" operation, the drive speed reference follows the speed command. By configuring for "delayed" operation and setting speed command 1 for a delay (MLT-SPD TO DLY 1 = MSPD 1), the recognition of the speed command change from speed command 1 to any other speed command (in this case speed command 2) will be delayed by the setting of MSPD DELAY 1 (A1) parameter.



### Logic Inputs C2 Sub-menu

NOTE: The user can assign particular functions to each input terminal. Only one function per terminal is allowed and multiple terminals cannot have the same function. When a function is assigned to an input terminal, it is removed from the list of possible selections for subsequent terminals.

NOTE: When the word *Hidden* appears with the parameter description, it indicates that its appearance in the list is controlled by the

HIDDEN ITEMS setting. See details on page 75.

NOTE: When the word *Lockout* appears with the parameter description, the parameter cannot be changed when the drive is in the RUN mode.

NOTE: The *current* setting of each parameter is displayed in all caps; all other choices in the list are displayed in lower case.

Parameter	Description	Default	Hidden Item	Run lock out
LOGIC INPUT 1 TB1-1	Logic Input 1	DRIVE ENABLE	Y	Y
LOGIC INPUT 2 TB1-2	Logic Input 2	RUN	Y	Y
LOGIC INPUT 3 TB1-3	Logic Input 3	FAULT RESET	Y	Y
LOGIC INPUT 4 TB1-4	Logic Input 4	UP/DWN	Y	Y
LOGIC INPUT 5 TB1-5	Logic Input 5	S-CURVE SEL 0	Y	Y
LOGIC INPUT 6 TB1-6	Logic Input 6	STEP REF B0	Y	Y
LOGIC INPUT 7 TB1-7	Logic Input 7	STEP REF B1	Y	Y
LOGIC INPUT 8 TB1-8	Logic Input 8	STEP REF B2	Y	Y
LOGIC INPUT 9 TB1-9	Logic Input 9	EXTRN FAULT 1	Y	Y

choices	choice descriptions		
contact cfirm	(Contactor Confirm) Closure of the auxiliary contacts confirming closure of the motor contactor.		
drive enable	(Drive Enable) Must be asserted to permit drive to run. This does not initiate run, just permits initiation.		
extrn fault 1	(External Fault 1) User input fault #1	Closure of this contact will cause the drive	
extrn fault 2	(External Fault 2) User input fault #2	to declare a fault and perform a fault	
extrn fault 3	(External Fault 3) User input fault #3	shutdown.	
extrn /flt 4	(External / Fault 4) User input fault #4. Opening of this contact will cause the drive to declare a fault and perform a fault shutdown.		
fault reset	(Fault Reset) If the FAULT RESET SRC (C1) is set to EXTERNAL TB1, the drive's fault circuit will be reset when this signal is true. If the FAULT RESET SRC switch is set to AUTOMATIC, the drive's fault circuit will be reset when this signal is true and the automatic fault reset counter, defined by FLT RESETS/HOUR, will be reset to zero. NOTE: this input is edge sensitive and the fault is reset on the transition from false to true.		
low gain sel	(Low Gain Selection) If the HI/LO GAIN SRC switch is set to EXTERNAL TB1, the low gain mode is chosen for the speed regulator when this signal is true.		
mech brake hold	(Mechanical Brake Hold) Auxiliary contact closures confirming when the mechanical brake is in the hold mode (engaged).		
mech brake pick	(Mechanical Brake Pick) Auxiliary contacts from mechanical brake. Asserted when brake is picked (lifted).		
no function	(No Function) Input not assigned. When this setting is selected for one of the TB1 input terminals, any logic input connected to that terminal will have no effect on drive operation.		
ospd test src	(Overspeed Test Source) This function works only if the OVRSPEED TEST SRC switch is set to EXTERNAL TB1. A true signal on this input applies the OVERSPEED MULT to the speed command for the next run. After the run command has dropped, the drive returns to 'normal' mode and must be re-configured to perform the overspeed function again. The OVERSPEED FLT level is also increased by the OVERSPEED MULT, allowing the elevator to overspeed without tripping out on an overspeed fault. NOTE: This input must be taken false then true each time that an overspeed test is run. If the input is left in the true, it is ignored after the first overspeed test.		
pre-trq latch	(Pre-Torque Latch) Transition from false to true latches pre torque command.		

choices	choice descriptions		
run	(Run) If drive is enabled through the DRIVE ENABLE logic input, this function will start drive operation.		
run down	(Run Down) If drive is enabled through the DRIVE ENABLE logic input, this function will start drive operation with negative speed commands. Note: if both RUN UP and RUN DOWN are true then the run is not recognized. Note: if DIR CONFIRM (C1) is enabled, this input will not change the polarity of the speed command and will be used to confirm the polarity of the analog speed command as well as starting the operation of the drive.		
run up	(Run Up) If drive is enabled through the DRIVE ENABLE logic input, this function will start drive operation with positive speed commands. Note: if both RUN UP and RUN DOWN are true then the run is not recognized. Note: if DIR CONFIRM (C1) is enabled, this input is also used to confirm the polarity of the analog speed command as well as starting the operation of the drive.		
s-curve sel 0	(S-Curve Select 0) Bit 0 of S-curve selection	These two bits are used to select one of four security selections. For more information	
s-curve sel 1	(S-Curve Select 1) Bit 1 of S-curve selection	see S-Curve A2 Submenu on page 41	
ser2 insp ena	(Serial Mode 2 Inspection Enable) defines one of the two sources of inspection run command (only serial mode 2)		
step ref b0	(Step Reference Bit 0) Bit 0 of multi-step speed command selection		
step ref b1	(Step Reference Bit 1) Bit 1 of multi-step speed command selection	Four inputs, which must be used together as a 4-bit command for multi-step speed	
step ref b2	(Step Reference Bit 2) Bit 2 of multi-step speed command selection	selection. For more information, see Multi- step Ref A3 Submenu on page 43.	
step ref b3	(Step Reference Bit 3) Bit 3 of multi-step speed command selection		
trq ramp down	(Torque Ramp Down) Asserting this ramps torque output to zero at "Ramped Stop Time parameter" rate.		
up/dwn	(Up/Dwn) This logic can be used to change the sign of the speed command. false = no inversion, true = inverted.		

Table 8: Logic Inputs C2 Submenu

### Logic Outputs C3 submenu LOGIC OUTPUT x

(Logic Outputs 1-4)

This parameter defines the function of the logic outputs.

NOTE: The *current* setting of each parameter is displayed in all caps; all other choices in the list are displayed in lower case.

### **RELAY COIL x**

(Relay Logic Outputs 1-2) This parameter defines the function of the relay logic outputs.

NOTE: The *current* setting of each parameter is displayed in all caps; all other choices in the list are displayed in lower case.

Parameter	Description	Default	Hidden item	Run lock out
LOGIC OUTPUT 1 TB1-14	logic output #1	READY TO RUN	Y	Y
LOGIC OUTPUT 2 TB1-15	logic output #2	RUN COMMANDED	Y	Y
LOGIC OUTPUT 3 TB1-16	logic output #3	MTR OVERLOAD	Y	Y
LOGIC OUTPUT 4 TB1-17	logic output #4	ENCODER FLT	Y	Y
RELAY COIL 1	relay output #1	FAULT	Y	Y
RELAY COIL 2	relay output #2	SPEED REG RLS	Y	Y

choices	choice descriptions
alarm	(Alarm) The output is true when an alarm is declared by the drive.
alarm+flt	(Alarm and/or Fault) The output is true when a fault and/or an alarm is declared by the drive.
auto brake	(Auto Brake) The output is controlled by the Auto Brake function and is used to open the mechanical brake.
brake alarm	(Brake Alarm) The output is true when the dynamic brake resistor is in an overcurrent condition and the drive is in a run condition.
brake hold	(Brake Hold) The output is true when the brake pick confirmation is received. It is used to show the mechanical brake is remaining open. This function is used with brakes that need to have less than 100% voltage to hold the brake open.
brake pick	(Brake Pick) The output is true when the speed regulator is released and is used to open the mechanical brake.
brk hold flt	(Brake Hold Fault) The output is true when the brake hold command and the brake feedback do not match for the user specified time.
brk igbt flt	(Brake IGBT Fault) The output is true when the dynamic brake resistor is in an overcurrent condition and the drive is not in a run condition.
brk pick flt	(Brake Pick Fault) The output is true when the brake pick command and the brake feedback do not match for the user specified time.
car going dwn	(Car Going Down) The output is true when the motor moves in negative direction faster than the user specified speed.
car going up	(Car Going Up) The output is true when motor moves in positive direction faster than user specified speed.
charge fault	(Charging Fault) The output is true when the DC bus voltage has not stabilized above the voltage fault level or the charge contactor has not closed after charging.
close contact	(Close Motor Contactor) The output is true when the run command is given, the drive is enabled, the software has initialized, and no faults are present.
contactor flt	(Contactor Fault) The output is true when the command to close the contactor and the contactor feedback do not match before the user specified time.
curr reg flt	(Current Regulator Fault) The output is true when the actual current measurement does not match commanded current.
drv overload	(Drive Overload) The output is true when the drive has exceeded the drive overload curve.
encoder flt	(Encoder Fault) The output is true when the drive is declaring an encoder fault
fan alarm	(Fan Alarm) The output is true when the fan on the drive is not functioning.
fault	(Fault) The output is true when a fault is declared by the drive.
flux confirm	(Motor Flux Confirmation) The output is true when the drive has confirmed there is enough flux to issue a speed regulator release (the drive's estimate of flux must reach 75% of reference).
fuse fault	(Fuse Fault) The output is true when the DC bus fuse has blown.
ground fault	(Ground Fault) The output is true when the sum of all phase current exceeds 50% of rated current of the drive.
in low gain	(In Low Gain) The output is true when the speed regulator is in "low gain" mode.
motor trq lim	(Motor Torque Limit) The output is true when the torque limit has been reached while the drive is in the motoring mode. The motoring mode is defined as the drive delivering energy to the motor.

choices	choice descriptions		
mtr overload	(Motor Overload) The output is true when the motor has exceeded the user defined motor overload curve.		
no function	(No Function) This setting indicates that the terminal or relay will not change state for any operating condition; i.e. the output signal will be constantly false.		
not alarm	(Not Alarm) The output is true when an alarm is NOT present.		
over curr flt	(Motor overload current fault) The output is true when the phase current has exceeded 300% of rated current.		
overspeed flt	(Overspeed Fault) The output is true when the motor has gone beyond the user defined percentage contract speed for a specified amount of time.		
overtemp flt	(Heatsink Over Temperature Fault) The output is true when the drive's heatsink has exceeded 90°C (194°F).		
overvolt flt	(Over Voltage Fault) The output is true when the DC bus voltage exceeds 850VDC for a 460V class drive or 425VDC for a 230V class drive.		
ovrtemp alarm	(Drive Over Temperature Alarm) The output is true when the drive's heatsink temperature has exceeded 80°C (176°F).		
phase fault	(Phase Loss) The output is true when the drive senses an open motor phase.		
ramp down ena	(Ramp Down Enable) The output is true after a torque ramp down stop has been initiated by either a logic input, the serial channel, or internally by the drive. When this output is true the torque is being ramped to zero.		
ready to run	(Ready to Run) The output is true when the drive's software has been initialized and no faults are present.		
regen trq lim	(Regeneration Torque Limit) The output is true when the torque limit has been reached while the drive is in the regenerative mode. The regenerative mode is defined as when the motor is returning energy to the drive. When the drive is in regenerative mode, the energy is dissipated via the dynamic brake circuitry (internal brake IGBT and external brake resistor).		
run commanded	(Run Commanded) The output is true when the drive is being commanded to run.		
run confirm	(Run Command Confirm) The output is true after the software has initialized, no faults are present, the drive has been commanded to run, the contactor has closed and the IGBTs are firing.		
speed dev	(Speed Deviation) The output is true when the speed feedback is failing to properly track the speed reference. The speed deviation needs to be above a user defined level. (Speed Dev. = reference - feedback)		
speed dev low	(Speed Deviation Low Level) The output is true when the speed feedback is properly tracking the speed reference. The speed deviation needs to be within a user defined range for a user defined period of time. (Speed Dev. = reference - feedback)		
speed ref rls	(Speed Reference Release) The output is true when the flux is confirmed and drive is NOT in DC injection.		
speed reg rls	(Speed Regulator Release) The output is true when the flux is confirmed at 75% and brake is commanded to be picked (if used) <u>internal connection</u> <u>READY TO RUN</u> <u>software ready and no</u> faults are present RUN or RUN UP or RUN DOWN Drive Internal Signals Speed Regulator Release Speed Reference Release DRIVE ENABLE CONTACT CFIRM (if used) CONTACT CFIRM		
undervolt flt	(Low Voltage Fault) The output is true when the DC bus voltage drops below the user specified percent of the input line-to-line voltage.		
up to speed	(Up to Speed) The output is true when the motor speed is above the user specified speed		
uv alarm	(Low Voltage Alarm) The output is true when the DC bus voltage drops below the user specified percent of the input line-to-line voltage.		
zero speed	(Zero Speed) The output is true when the motor speed is below the user specified speed for the user specified time.		

# Table 9: Logic Outputs C3 Submenu

### Analog Outputs C4 submenu

### ANALOG OUTPUT 1

(Analog Outputs 1) Default: TORQUE REF This parameter defines the function of the analog output #1. NOTE: The *current* setting of each parameter is displayed in all caps; all other choices in the list are displayed in lower case.

### **ANALOG OUTPUT 2**

(Analog Outputs 2) Default: SPEED FEEDBACK This parameter defines the function of the analog output #2. NOTE: The *current* setting of each parameter is displayed in all caps; all other choices in the list are displayed in lower case.

Parameter		Description	Default	Hidden item	Run lock out
ANALOG OUTPUT 1 TB1-33		analog output #1	SPEED REF	Y	Ν
ANALOG OUTPUT 2 TB1-35		analog output #2	SPEED FEEDBACK	Y	Ν
choices	choices choice descriptions			D/A units	
aux torq cmd	(Auxiliary Torque Command) Additional torque command from auxiliary source, when used.		% rated torque		
bus voltage	(DC Bus Voltage Output) Measured DC bus voltage.		% of peak in		
current out	(Current Output	) Percent motor current.		% rated current	
drv overload	(Drive Overload	) Percent of drive overload trip	level reached.	% of trip point	
flux current	(Flux Producing	Current) Measured flux produc	cing current.	% rated current	
flux output	(Flux Output) N	leasured flux output.		% rated flux	
flux ref	(Flux Reference	) Flux reference used by vecto	r control	% rated flux	
flux voltage	(Flux Producing Voltage) Flux producing voltage reference.			% rated volts	
frequency out	(Frequency Output) Electrical frequency.			% rated freq	
mtr overload	(Motor Overload) Percent of motor overload trip level reached.			% of trip point	
power output	(Power Output) Calculated power output.		% rated power		
pretorque ref	(PreTorque Reference) Pre-torque reference.		% base torque		
slip frequency	(Motor Slip Frequency) Commanded slip frequency.		% rated frequency		
spd rg tq cmd	pd rg tq cmd (Speed Regulator Torque Command) Torque command from speed regulator.		% base torque		
speed command	speed command (Speed Command) Speed command before S-Curve		-Curve	% rated speed	
speed error	(Speed Error) Speed reference minus speed feedback.		% rated speed		
speed feedbk	(Speed Feedback) Speed feedback used by speed regulator.		% rated speed		
speed ref	(Speed Reference) Speed reference after S-Curve		% rated speed		
tach rate cmd	(Tachometer Rate Command) Torque command from tach rate gain function.		% base torque		
torq current	(Torque Producing Current) Measured torque producing current. % rate		% rated	current	
torq voltage	(Torque Produc	ing Voltage) Torque producing	voltage reference.	% rated	l volts
torque output	(Torque Output) Calculated torque output.		% rated torque		
torque ref	(Torque Reference) Torque reference used by vector control.		% base torque		
voltage out	(Voltage Output) RMS motor terminal voltage. % rated			volts	

Table 10: Analog Outputs C4 Submenu
# Display D0 menu

### Elevator Data D1 submenu

Parameter	Description	Units	Hidden item
SPEED COMMAND	(Speed Command) Monitors the speed command before the speed reference generator (input to the S-Curve). This command comes from multi-step references, speed command from analog channel, or the serial channel.	ft/min or m/s	N
SPEED REFERENCE	(Speed Reference) Monitors the speed reference being used by the drive. This is the speed command after passing through the speed reference generator (which uses a S-Curve).	ft/min or m/s	N
SPEED FEEDBACK	encoder. It is based on contract speed, motor rpm and encoder pulses per revolution. The drive converts from motor RPM to linear speed using the relationship between the CONTRACT CAR SPD (A1) and CONTRACT MTR SPD (A1) parameters.		N
SPEED ERROR	(Speed Error) Monitors the speed error between the speed reference and the speed feedback. It is equal to the following equation: $\begin{vmatrix} speed \\ reference \end{vmatrix} - \begin{pmatrix} speed \\ feedback \end{vmatrix} = \frac{speed}{error}$		
PRE-TORQUE REF	(Pre-Torque Reference) Monitors the pre torque reference, coming from either analog channel #2 or the serial channel.	% rated	Ν
SPD REG TORQ CMD	(Regulator Torque Command) Monitors the speed regulator's torque command. This is the torque command before it passes through the tach rate gain function or the auxiliary torque command. It is the torque required for the motor to follow the speed reference		Ν
TACH RATE CMD	(Tachometer Rate Command) Monitors the torque command		Ν
	(Auxiliary Torque Command) Monitors the feedforward torque		N
EST INERTIA	(Estimated Inertia) Estimated elevator system inertia.	secs	N
RX COM STATUS	(Serial Communications Status)         Serial communication status display.         Image: Magnetek         RX COM STATUS         D1 000000000000000000000000000000000000	1=true, 0=false	Ν

Parameter	Des	scription		Units	Hidden item
RX COM STATUS	Bit 5 6 7 8 9 10 11 12 13	Severity Info Info Info Info Info Info	Name Description/Reason         RX_FIFO_OVERRUN; Overflow has occurred.         RX_INVALID_RUN_ID; Set if the Cmd_Id sent in the RUN MESSAGE is not in range.         RX_INVALID_MONITOR_ID         (Not available in Mode 2) Set if the Monitor_Id received in the run message is not in range.         RX_INVALID_FAULT_ID; Set if the Fault_Id sent in the setup message is not in range.         RX_FAULT_DETECTED; COMM FAULT has been detected         Fault_Mode_1 (Not available in Mode 1) Immediate Shutdown Mode         Fault_Mode_3 (Not available in Mode 1) Run Removal Shutdown Mode         Fault_Mode_3 (Not available in Mode 1) Rescue Shutdown Mode         N/a		N
	14 15	Fatal	N/a RX_COMM_FAULT; COMM FAULT has been declared by the drive		
LOGIC OUTPUTS	TS Relay output 2 Relay output 1 Relay output 1		Ν		
LOGIC INPUTS	logi	gic Inputs c inputs. (	Status) This display shows the condition of the 1=true 0=false) MAGNETEK LOGIC INPUTS D1 00000000 O BY FAULT Logic Input 9 ENT Logic Input 1	1=true 0=false	N

Table 11: Elevator Data D1 Submenu

Parameter	Description	Units	Hidden item
TORQUE REFERENCE	(Torque Reference) Monitors the torque reference used by the drive control.	% rated torque	N
MOTOR CURRENT	(RMS Motor Current Output) Monitors the RMS motor output current.	Amps	Ν
% MOTOR CURRENT	(Percent Motor Current) Monitors the motor current as a percent of rated motor current.	% rated current	Ν
MOTOR VOLTAGE	(Motor Voltage Output) Monitors the RMS motor terminal line-line voltage.	Volts	Ν
MOTOR FREQUENCY	(Motor Frequency Output) Monitors the electrical frequency of the motor output.	Hz	N
MOTOR TORQUE	(Motor Torque Output) Calculated motor output torque in terms of percent rated torque.	% rated torque	N
POWER OUTPUT	(Power Output) Calculated drive power output.	KW	N
DC BUS VOLTAGE	(DC Bus Voltage) Measured voltage of the DC bus.	Volts	N
FLUX REFERENCE	(Flux Reference) Flux reference used by the vector control of the drive	% rated flux	N
FLUX OUTPUT	(Flux Output) Measured value of the flux output.	% rated flux	N
SLIP FREQUENCY	(Slip Frequency) Displays the commanded slip frequency of the motor	Hz	N
MOTOR OVERLOAD	(Motor Overload) Displays the percentage of motor overload trip level reached. Once this value reaches 100% the motor has exceeded its user defined overload curve and a motor overload alarm is declared by the drive.	%	N
DRIVE OVERLOAD(Drive Overload)Displays the percentage of drive overload trip level reached. Once this value reaches 100% the drive has exceeded its overload curve and a drive overload fault is declared.		%	Ν
FLUX CURRENT	(Flux Current) Displays the flux producing current of the motor.	% rated current Y	
TORQUE CURRENT	(Torque Current) Displays the torque producing current of the motor.	% rated current	Y
FLUX VOLTAGE	(Flux Voltage) Displays the flux voltage reference.	% rated volts	Y
TORQUE VOLTAGE	(Torque Voltage) Displays the torque voltage reference.	% rated volts	Y
BASE IMPEDANCE	(Base Impedance) Displays the drive calculated base impedance, which is based on the RATED MTR PWR and the RATED MTR VOLTS parameters. This value is used to calculate the Per Unit values of the system impedances (i.e. EXTERN REACTANCE and STATOR RESIST).	Ohms	N
EST NO LOAD CURR	(Estimated No Load Current) Estimated no load current of the motor calculated by the HPV 900's adaptive tune.	%	Ν
EST RATED RPM	(Estimated Rated RPM) Estimated rated rpm of the motor calculated by the HPV 900's adaptive tune.	RPM	Ν

Table 12: Power Data D2 Submenu

# Utility U0 menu

UO	Parameter	Description	Default	Choices	Hidden item	Run lock out
U1	PASSWORD	For more information, see PAS	SWORD on page	75.		
	ENTER PASSWORD	Allows the user to enter in a password	012345		N	Ν
	NEW PASSWORD	Used to change the established password			Ν	Ν
	PASSWORD LOCKOUT	Used to enable and disable password lockout	DISABLED	disabled enabled	Ν	Ν
U2	HIDDEN ITEMS	For more information, see HIDL	DEN ITEMS on pa	ge 75.		
	HIDDEN ITEMS	Selects if the "hidden" parameters will be displayed on the Digital Operator.	DISABLED	enabled disabled	N	N
U3	UNITS	For more information, see UNIT	S on page 75.			
	UNITS SELECTION	Choose either Metric units or standard English measurements units	ENGLISH	english metric	N	Y
U4	OVRSPEED TEST	For more information, see OVE	RSPEED TEST o	n page 76.		
	OVERSPEED TEST?	Allows for Overspeed Test to be enabled via the digital operator	NO	no yes	N	Y
U5	RESTORE DFLTS	For more information, see RES	TORE DFLTS on	page 77.		
	RESTORE DRIVE DEFAULTS?	Resets all parameters to default values except parameters in MOTOR A5			N	Y
	RESTORE MOTOR DEFAULTS?	Resets the parameters in the MOTOR A5 to the defaults defined by the MOTOR ID			N	Y
U6	DRIVE INFO	For more information, see DRIN	/E INFO on page	78.		
	DRIVE VERSION	Shows the software version of the drive software			N	Ν
	BOOT VERSION	Shows the lower level software version of the drive			N	Ν
	CUBE ID	Displays the cube identification number of the drive			N	N
U7	HEX MONITOR	For Magnetek personnel, see H	IEX MONITOR or	page 78.	Ν	Ν
U8	LANGUAGE SEL	For more information, see LAN	GUAGE SEL on p	age 78.		
	LANGUAGE SELECT	Selects language for operator text	ENGLISH	english deutsch <i>(german)</i>	N	N

Table 13: Utilities Menu

# **Detailed Description**

### PASSWORD (Password Function)

The following three different screens are used by the password function:

- ENTER PASSWORD
- NEW PASSWORD
- PASSWORD LOCKOUT

### **Password Function**

The password function allows the user to select a six-digit number for a password. The password function allows the user to lockout changes to the parameters until a valid password is entered.

And with the password lockout enabled, all parameters and display values will be able to be viewed but no changes to the parameters will be allowed until a correct password is entered.

### Parameter Protection

If the password lockout is enabled, the following message will appear on the display when attempting to change a parameter.



In order to change a parameter after password lockout has been enabled, the following two steps must be followed in the PASSWORD sub-menu:

1) A valid password must be entered in the ENTER PASSWORD screen.

2) The password lockout must be DISABLED in the PASSWORD LOCKOUT screen.

## PASSWORD Sub-menu Protection

The following message will appear when in the PASSWORD sub-menu, if you are trying to:

- Enable or disable the password lockout without a valid password being entered.
- Enter a new password without a valid password being entered.



### ENTER PASSWORD Screen

This screen allows the user to enter in a password. A valid password must be entered before enabling or disabling the password lockout or changing to a new password.

### NEW PASSWORD Screen

This screen is used to change the established password.

NOTE: Remember that a valid password must be entered at the ENTER PASSWORD screen before the established password can be changed.

### PASSWORD LOCKOUT Screen

This screen is used to enable and disable password lockout. The factory default for password lockout is DISABLED.

NOTE: Remember that a valid password must be entered at the ENTER PASSWORD screen before the password lockout condition can be changed.

#### HIDDEN ITEMS (Hidden Items Function)

### The HIDDEN ITEMS sub-menu allows the user to select whether or not "hidden" parameters will be displayed on the Digital Operator. There are two types of parameters, standard and hidden. Standard parameters are available at all times. Hidden parameters are available only if activated. The default for this function is ENABLED (meaning the hidden parameters are visible).

## UNITS

## (Units Selection Function)

When the UNITS SELECTION sub-menu is displayed, the user can choose either Metric units or Standard English measurements units for use by the drive's parameters. IMPORTANT

# The unit selection must be made before

entering any setting values into the parameters. The user cannot toggle between units after drive has been programmed.

# OVERSPEED TEST

(Overspeed Test Function)

The speed command is normally limited by Overspeed Level parameter (OVERSPEED LEVEL(A1)), which is set as a percentage of the contract speed (100% to 150%). But in order to allow overspeed tests during elevator inspections, a means is provided to multiply the speed command by the Overspeed Multiplier parameter (OVERSPEED MULT(A1)).

An overspeed test can be initiated by:

- an external logic input
- the serial channel
- directly from the digital operator

Overspeed Test via Logic Input

The external logic input can be used by:

- Setting the Overspeed Test Source parameter to external tb1.
- Defining a logic input terminal to ospd test src.

NOTE: This logic input requires a transition from false to true to be recognized - this prevents the overspeed function from being permanently enabled if left in the true state.

Overspeed Test via Serial Channel

The serial channel can be used by setting Overspeed Test Source parameter to serial.

Overspeed Test via Operator

The Digital Operator can also initiate the overspeed test by performing the following:

• While the Digital Operator display shows



Press the ENTER key. The sub-menu LED will turn on, and the Digital Operator will display:



- Press the ENTER key again. The sun menu LED will go out and data ent LED will turn on.
- Press the up arrow or down arrow key and the display will change to:



• Press the ENTER key to begin the overspeed test.

The value in the Overspeed Mult parameter is applied to the speed reference and the overspeed level, so that the elevator can be operated at greater than contract speed and not trip on an Overspeed Fault. When the Run command is remove after the overspeed test, overspeed test reverts back to its default of NO. In order to run another overspeed test via the Digital Operator, the above steps must be repeated again.

#### RESTORE DFLTS (Restore Parameter Defaults)

Two different functions are included in this sub-menu.

### **RESTORE DRIVE DEFAULTS**

This function resets all parameters to there default values except the parameters in the MOTOR A5 sub-menu.

The following shows how to restore the drive defaults:



Press the enter key







If the esc key is pressed, instead the reset action will be aborted



RESTORE MOTOR DEFAULTS

This function resets the parameters in the MOTOR A5 sub-menu to the defaults defined by the MOTOR ID parameter in that sub-menu.



The following shows how to restore the motor defaults for the defined motor ID:



Press the enter key



Press the enter key again



If the esc key is pressed, instead the reset action will be aborted



# DRIVE INFO

## (Drive Information)

Four different screens are included in this submenu, each display an identification number.

### **DRIVE VERSION Screen**

Shows the software version of the drive software.



## **BOOT VERSION Screen**

Shows the lower level software version of the drive.



CUBE ID Screen

Displays the cube identification number of the drive.

				cube	
volts	hp	kw	model	size	ID#
	5	3.7	-4008	А	5
	10	7.5	-4016	А	7
	15	11	-4021	А	8
4	20	15	-4027	В	9
6	25	18	-4034	В	10
0	30	22	-4041	В	11
V	40	30	-4052	В	12
	50	37	-4065	С	13
	60	45	-4077	С	14
	75	55	-4096	С	15
	7.5	5.5	-2025	А	31
	10	7.5	-2027	В	32
2	15	11	-2041	В	34
3	20	15	-2052	В	35
0	25	18	-2075	B+	39
V	30	22	-2088	B+	40
	25	18	-2104	С	36
	30	22	-2080	С	37
	40	30	-2104	С	38

**Cube ID Numbers** 

DRIVE TYPE Screen Shows the drive software type HPV 900



#### HEX MONITOR (Hex Monitor)

The hex monitor was designed for fault and parameter diagnostics. It is intended for use by Magnetek personnel.

# LANGUAGE SEL

### (Language Selection Function)

When the Language Selection sub-menu is displayed, the user can choose either English or Deutsch (German) for the operator's text.



# Fault F0 menu

F0	parameter	description	hidden item	run lock out
F1	ACTIVE FAULTS			
	DISPLAY ACTIVE FAULTS?	Contains a list of the active faults	N	N
	RESET ACTIVE FAULTS?	Allows for reset of active faults	N	N
F2	FAULT HISTORY			
	DISPLAY FAULT HISTORY?	Contains a list of up to the last sixteen faults	N	N
	CLEAR FAULT HISTORY?	Allows for the clearing of the fault history	N	N

# **Detailed Descriptions**

The FAULTS F0 menu does not access settable parameters; instead, it provides a means of examining the drive's active faults and the fault history.

This menu also allows for clearing of active faults in order to get the drive ready to return to operation after a fault shutdown.

### ACTIVE FAULTS (Active Faults)

This sub-menu contains a list of the active faults. This sub-menu also allows the user to reset the active faults.

Active Faults List

The active fault list displays and records the active faults. The faults will remain on the fault list until a fault reset is initiated.



Press the enter key to enter the active fault list. Use the up and down arrow keys to scroll through the active faults.



**Resetting Active Faults** 

The Reset Active Faults function allows the user to initiate a fault reset via the digital operator, regardless of the setting of the Fault Reset Source parameter.

• While the Digital Operator display shows:



Press the ENTER key. The sub-menu LED will turn ON, and the Digital Operator will display:



Press the ENTER key again to begin the fault reset procedure. The sub-menu LED will go out and the data ent LED will turn on.



## FAULT HISTORY (Fault History)

This sub-menu contains a list of up to the last sixteen faults.

NOTE: The fault history is not affected by the fault reset or a power loss. The fault history can only be cleared by a function in this submenu.

## Fault History

All faults are on the fault history. The fault history displays the last 16 faults that have occurred and a time stamp indicating when each happened.



Press the enter key to enter the fault history. Use the up and down arrow keys to scroll through the faults.



## **Clearing Fault History**

The fault history is not affected by the fault reset or a power loss. The fault history can only be cleared via the user function described below.

• While the Digital Operator display shows:



Press the ENTER key. The sub-menu LED will turn ON, and the Digital Operator will display:



• Press the ENTER key again to begin the fault reset procedure.

The active faults must be cleared in order to clear the fault history. If not the following message will appear when trying to clear the fault history.



The sub-menu LED will go out and the data ent LED will turn on.



# Maintenance

# **Maintenance Overview**

Preventive maintenance is primarily a matter of routine inspection and cleaning. The most important maintenance factors are the following:

Is their sufficient airflow to cool the drive?

Has vibration loosened any connections?

The HPV 900 needs to have sufficient air flow for long, reliable operation. Accumulated dust and dirt accumulation can reduce airflow and cause the heat sinks to overheat. The heat sinks can be kept clean by brushing, while using a vacuum cleaner.

Periodically, check air filters on enclosure doors, clean if dirty and replace as necessary.

Periodically, clean the cooling fans to prevent dirt buildup. At the same time, check that the impellers are free and not binding in the housing.

Periodically, check all mounting and electrical connections. Any loose hardware should be tightened.

### WARNING

Hazardous voltages may exist in the drive circuits even with drive circuit breaker in off position. NEVER attempt preventive maintenance unless incoming power and control power is disconnected and locked out. Also, ensure the DC Bus charge light is out.

### **Drive Servicing**

Remember when servicing the HPV 900: Hazardous voltages may exist in the drive circuits even with drive circuit breaker in off position.

### IMPORTANT

Use extreme caution: Do not touch any circuit board, the drive, or motor electrical connections without making sure that the unit is properly grounded and that no high voltage is present.

NEVER attempt maintenance unless:

- the incoming three phase power and control power is disconnected and locked out.
- also, ensure the DC Bus charge light is out.
- even with the light out, we recommend that you use a voltmeter between (+3) and (-) to verify that no voltage is present.

If after 5 minutes the DC bus charge light remains ON or voltage remains between terminals (+3) and (-):

- First, check that the incoming three phase power is disconnected
- Once the incoming three-phase power is disconnected, it will be necessary to discharge the DC bus with a "bleeder" resistor.

### IMPORTANT

Use extreme caution when connecting the bleeding resistor.

Using a 250ohm/100 watt "bleeder" resistor, connect the resistor leads to the (+3) and (-) terminals located on the brake resistor terminal.

The resistor leads should be connected for 20 seconds or until the DC bus charge light extinguishes.

Once the DC bus charge light is out, verify with a voltmeter that no voltage exists between the (+3) and (-) terminals.

It will be necessary to have the drive repaired or replaced.

### **Reforming Bus Capacitors**

The following is a procedure for reforming the electrolytic bus capacitors.

If the drive has been stored for more than 9months, it is recommended that the bus capacitors be reformed. After 18 months of storage it is *mandatory* that the bus capacitors are reformed.

The bus capacitors in the HPV 900 can be reformed *without removing them from the drive.* To reform the capacitors, voltage must be gradually increased as follows: Increase the AC input voltage from zero at a very slow rate, approximately 7 VAC per minute, reaching full rated voltage after about an hour.

This will reform the capacitors.

## Lifetime Maintenance

The HPV 900 is an AC digital drive. It is intended to last for twenty years in the field assuming the drive is installed and run according to Magnetek specifications and recommendations. The following recommendations for part replacement to ensure twenty-year life is as follows:

- Fans 3 to 8 years depending on ambient temperature and dust
- Bus Capacitors 8 to 15 years depending on ambient temperature and elevator system load profile

# Troubleshooting

# **Faults and Alarms**

The HPV 900 reports two classes of warnings; these are identified as Faults and Alarms.

## Faults and Fault Annunciation

A fault a severe failure that will stop a drive if it has been running and prevent the drive from starting as long as it is present. All faults require some type of action by the user to clear.

There are four means of fault annunciation.

A priority message will be seen on the Digital Operator:



A priority message will overwrite what ever is currently displayed. The user can clear this message by pressing any key on the Digital Operator keypad. If another fault is present, the next fault will appear as a priority message.

NOTE: Clearing the fault priority message from the display DOES NOT clear the fault from the active fault list. The faults must be cleared by a fault reset before the drive will run.

The fault will be placed on the active fault list. The active fault list will display and record currently active faults. The faults will remain on the fault list until an active fault reset is initiated.



The fault will be placed on the fault history. The fault history displays the last 16 faults and a time stamp indicating when each happened. The fault history IS NOT affected by an active fault reset or a power loss. The fault history can be cleared via a user-initiated function.



The user can assign a fault to an external logic output.

# Fault Clearing

Most faults can be cleared by performing a fault reset. The fault reset can be initiated by:

- an external logic input
- the serial channel
- automatically by the drive

## CAUTION

If the run signal is asserted at the time of a fault reset, the drive will immediately go into a run state.

## CAUTION

If the run signal is asserted at the time of a fault reset, the drive will immediately go into a run state. Unless using the auto-fault reset function (FAULT RESET SRC(C1)=automatic) then the run command needs to be cycled.

A fault reset can also be done via the Digital Operator.

HPV OPERAT

# **Troubleshooting Guide**

Below lists the HPV 900's faults, alarms, and operator messages along with possible causes and corrective actions.

Note:

- **fault** a severe failure that will stop a drive if it has been running and prevent the drive from starting as long as it is present. All faults require some type of action by the user to clear.
- **alarm** only meant for annunciation. It will NOT stop the operation of the drive or prevent the drive from operating.
- **operator message** operator communications message. It will NOT stop the operation of the drive or prevent the drive from operating.

READY Constant RUN CONSTANT PROGRAM INVALID FAULT TORQUE LIMIT

Status LED	Description	Possible Causes & Corrective Action
<b>READY</b> (green)	<ul> <li>The drive is ready to run meaning:</li> <li>The software is up and ready.</li> <li>No faults are present.</li> </ul>	N/A
<b>RUN</b> (green)	<ul> <li>The drive is in operation.</li> <li>RUN &amp; DRIVE ENABLE logic inputs true</li> <li>Current being sent to the motor</li> </ul>	N/A
PROGRAM INVALID (red)	The HPV 900 is not sensing any valid software in the drive's control board.	<ul> <li>Drive is Not Sensing Software</li> <li>Power cycle the drive.</li> <li>↓ If re-occurs, replace Drive Control board</li> <li>↓ If re-occurs, check the power supplies, see Testpoints on page 103. If there is a problem with power supplies, the drive needs to be replaced.</li> </ul>
FAULT (red)	The drive has declared a fault.	Fault Present in the Drive           Use digital operator to check the fault
TORQUE LIMIT (amber)	The drive has reached its torque limit.	<ul> <li>Incorrect Wiring</li> <li>Motor phasing should match the encoder feedback phasing. If the phasing is not correct, the motor will not accelerate up to speed. It will typically oscillate back and forth at zero speed, and the current will be at the torque limit.</li> <li>Switch either two motor phases or swap two encoder wires (A and /A).</li> <li>Drive and/or Motor is Undersized</li> <li>Verify drive and/or motor sizing. May need a larger capacity HPV 900 and or motor.</li> <li>Check Parameter Settings</li> <li>Check the torque limit parameters MTR TORQUE LIMIT and REGEN TORQ LIMIT (A1) – maximum 250%</li> <li>Check speed regulator parameters RESPONSE and INERTIA (A1)</li> </ul>

Table 14: Status LED Troubleshooting Guide

The following table lists the HPV 900's faults and alarms along with possible causes and corrective actions.

Note:

- **fault** a severe failure that will stop a drive if it has been running and prevent the drive from starting as long as it is present. All faults require some type of action by the user to clear.
- **alarm** only meant for annunciation. It will NOT stop the operation of the drive or prevent the drive from operating.
- **operator message** operator communications message. It will NOT stop the operation of the drive or prevent the drive from operating.

Name	Description	Possible Causes & Corrective Action
AtoD Fault	The Analog to Digital conversion on	Drive Control PCB Failure
	the drive's control board is not working	Replace Drive Control board
Brako Alarm	Dynamic brake resister overeurrent	Braka Basistar problem
(alarm)	Note: After the run command has been	$\Lambda$ Braking Resistor is shorted
(alalini <b>)</b>	dropped, this alarm becomes a Brake	
	IGBT fault.	
Bridge Fault	The integrated power module is	Overcurrent Problem
	sensing an overcurrent or	Check for a possible short between the
	overtemperature condition	motor windings.
	(only A-cubes)	<ul> <li>Verify dynamic brake resistor size (could be too small)</li> </ul>
		Overtemperature Problem
		Reduce Ambient Temperature
		♣ Clean heat sink
		Check for cooling fan failure
		The drive may need to be replaced, if no
		other problem found.
Brk Hold Flt	The brake hold command and the	Check Parameter Settings
	brake feedback did not match for the	Check BRAKE HOLD SRC (C1)
	time specified with Brake Hold Time	parameter for the correct source of
	parameter.	brake hold feedback
		Check BRAKE HOLD TIME (A1)
		time
		If nuisance fault, the fault can be disabled by
		BRK HOLD FLT ENA (C1) parameter.
Brk IGBT Flt	Dynamic brake resistor overcurrent.	Brake Resistor problem
		Braking Resistor is shorted.
		Image: Use of the second sec
		is in motion, it will be declared as a
		brake fault alarm until the run condition
		is removed. If the drive is in regeneration
		an Overvolt Fault may occur instead.

Name	Description	Possible Causes & Corrective Action
Brk Pick Flt	The brake pick command and the brake feedback did not match for the time specified with Brake Pick Time parameter.	<ul> <li>Check Parameter Settings and</li> <li>Mechanical Brake Pick Signal Wiring</li> <li>↓ Check the correct logic input is configured for the correct TB1 terminal and set to MECH BRK PICK (C2)</li> <li>↓ Check wiring between the mechanical brake and the terminal on TB1.</li> <li>↓ Check BRAKE PICK SRC (C1) parameter for the correct source of brake pick feedback</li> <li>↓ Check BRAKE PICK TIME (A1) parameter for the correct brake hold time.</li> <li>If nuisance fault, the fault can be disabled by BRK PICK FLT ENA (C1) parameter.</li> </ul>
Charge Fault	The DC bus voltage has not stabilized above the voltage fault level within 2 seconds or the charge contactor has not closed after charging. OR The DC bus voltage is below the UV Fault level as defined by the INPUT L- L VOLTS (A4) and UV FAULT LEVEL (A4) parameters	<ul> <li>DC Choke Connection</li> <li>Check that the DC choke link is present or if using DC choke, check DC choke connections</li> <li>Low Input Voltage</li> <li>Check INPUT L-L VOLTS (A4) and UV FAULT LEVEL (A4) parameters</li> <li>Disconnect Dynamic Braking resistor and re-try.</li> <li>Verify proper input voltage and increase, if necessary, the input AC voltage within the proper range</li> <li>Check for a missing input phase</li> <li>Check for a missing input phase</li> <li>Check power line disturbances due to starting of other equipment</li> <li>Drive Accurately Reading the Dc Bus</li> <li>Measure the dc bus with a meter</li> <li>Compare that with the value on the digital operator, DC BUS VOLTAGE (D2)</li> </ul>
Comm Fault	<ul> <li>The drive is being operated by serial communications and one of the following has occurred:</li> <li>Communication time-out – if the serial run bit is set and the drive does not receive a run-time message for 40 msec</li> <li>Bad message checksum – drive has detected three consecutive bad message checksums</li> </ul>	<ul> <li>Bad Serial Connection</li> <li>Remove and re-seat the RS-422 serial cable</li> <li>Check car controller serial driver board</li> <li>Check the serial cable connected to the drive's RS-422 port</li> <li>Also, the drive's control board may need to be replaced.</li> <li>Check Parameter Setting</li> <li>If not using serial communications, check SERIAL MODE (C1) = none</li> </ul>
Comm Fault Invalid Checksum (operator)	The operator received four consecutive invalid messages.	<ul> <li>Noise or Bad Connector Connection         <ul> <li>Remove and re-seat the operator in its cradle.</li> <li>If re-seating of the operator does not work, the operator or the drive's control board may need to be replaced.</li> </ul> </li> </ul>

Name	Description	Possible Causes & Corrective Action
Comm Fault	The operator lost communications with	Bad Connector Connection
No Drv	the drive's control board.	Remove and re-seat the operator in its
Handshake		cradle.
(operator)		If re-seating of the operator does not
		work, the operator or the drive's control
		board may need to be replaced.
Contactor Flt	The command to close the contactor	Check Parameter Settings and Contactor
	and the contactor feedback do not	Check CONTACT FLT TIME (A1)
	match before the time specified by the	parameter for the correct contactor fault
	Contact Flt Time parameter.	time.
		Check wiring to logic input configured as CONTACT CFIRM
		Contactor hardware problem
		Run Command / Contact Confirm Timing
		Check Contact Cfirm logic input vs. Run
		command
		Increase CONTACT FLT TIME (A1)
		enough for both CONTACT CFIRM and
		RUN to be active
		If nuisance fault, the fault can be disabled by
		CONT CONFIRM SRC (C1) parameter (set
		to none).
Cube data Flt	The cube (drive) parameters	Parameters Corrupted
	checksum is invalid.	Re-enter parameters and power-cycle
		U If re-occurs, replace Drive Control board
Cube ID Fault	I he identification number for the drive	Hardware Problem
	is invalid.	Power cycle the drive.
		U If re-occurs, replace Drive Control board
		↓ If re-occurs, the drive needs to be
	A stud ourroat doog not motob the	replaced
Curr Reg Fit	Actual current does not match the	Current Regulation problem
	commanding more motor voltage then	Check for a low input line
	is available on the input	<ul> <li>Check if drive accurately reading the dc</li> </ul>
		Massura the de hus with a motor
		Measure the uc bus with a meter
		Compare that with the value on the
		Compare that with the value on the digital operator, DC BUS VOLTACE
		□ (D2) □ Complete Adaptive Tupe and Inertia
		Complete Adaptive Fulle and menta procedure, see pages 97-100
		$\Lambda$ Check for a possible motor open phase
		$\sim$ Check for a possible motor open phase
		$^{\Lambda}$ Check for accurate motor parameters
		(A5)
		<ul> <li>Verify motor nameplate values are</li> </ul>
		entered correctly
		Complete Adaptive Tune and Inertia
		procedure, see pages 97-100
		As a last step, calculate motor
		parameters from motor's equivalent
		circuit, see page 101.
		Otherwise, replace the drive

Name	Description	Possible Causes & Corrective Action
DB VOLTAGE	Dynamic braking IGBT is still on ten	Too High of Braking Resistor Value
	seconds after the drive stops running	Check for no braking resistor
or		Possible Brake IGBT Failure
		Possible brake resistor is open
DB VOLTAGE		Dynamic Braking Wiring Problem
(alarm)		Check dynamic brake hardware wiring
. ,		High Input Voltage
		Decrease input AC voltage with the
		proper range (see specifications in
		technical manual)
		Use reactor to minimize voltage spikes
		Drive Accurately Reading the DC Bus
		A Measure the dc bus with a meter
		Compare that with the value on the
		digital operator. DC BUS VOLTAGE
		(D2)
		Hardware Problem
		A Replace Drive Control board
		A Replace Drive
DCU data Flt	The DCU parameters checksum is	Parameters Corrupted
	invalid.	Check & re-enter parameters and power
		cycle the drive
		If re-occurs, replace Drive Control board
Dir Conflict	Declared when the speed command is	Check Parameter Settings
(alarm)	held at zero due conflict with the	Sensitivity determined by the ZERO
. ,	analog speed command polarity and	SPEED LEVEL (A1)
	the run up / run down logic	Confirm Speed Command Polarity
	DIR CONFIRM (C1) must be enabled.	Check polarity of the analog speed
	For more information on this function,	command on analog channel #1
	see User Switches C1 Submenu on	Compare that with the RUN UP
	page 52.	(positive) and RUN DOWN (negative)
		logic input status
		If nuisance, the function can be disabled by
		DIR CONFIRM (C1) parameter.

Name	Description	Possible Causes & Corrective Action		
Name Drv Ovrload	Description The drive has exceeded the drive overload curve.	<ul> <li>► Decrease FLUX WKN FACTOR (A1) parameter</li> <li>♦ Decrease FLUX WKN FACTOR (A1) parameter</li> <li>♦ Decrease both MTR TORQUE LIMIT (A1) and REGEN TORQ LIMIT (A1) parameters</li> <li>♦ Watch for the Torque Limit LED (see Table 14 on page 83), if lit the torque limits or the flux weakening factor parameters were decreased too much.</li> <li>Accurate Motor Parameters</li> <li>♦ Verify motor nameplate values are</li> </ul>		
		<ul> <li>Verify motor nameplate values are entered correctly</li> <li>Complete Adaptive Tune and Inertia procedure, see pages 97-100.</li> <li>As a last step, calculate motor parameters from motor's equivalent circuit, see Motor Parameter Calculations on page 101.</li> <li>Excessive Current Draw</li> <li>Decrease accel/decel rate</li> <li>Is elevator car being held in position? (i.e. mechanical brake not releasing)</li> </ul>		
		released Encoder Problem ↓ Check encoder coupling: align or replace ↓ Encoder failure (replace encoder) ↓ Check encoder count parameter ENCODER PULSES (A1) Motor Problem ↓ Check for motor failure Drive Sizing ↓ Verify drive sizing. May need a larger capacity HPV 900		

Name	Description	Possible Causes & Corrective Action		
Name Encoder Flt	Description The drive is in a run condition and the encoder is: not functioning or not connected. or phasing is not proper with the motor.	<ul> <li>Possible Causes &amp; Corrective Action</li> <li>Encoder Should Match Motor Phasing</li> <li>Usually drive's "HIT TORQUE LIMIT" alarm message is displayed (depending on setting of TRQ LIM MSG DLY (A1) parameter)</li> <li>Switch either two motor phases or swap two encoder wires (A and /A)</li> <li>Encoder Power Supply Loss</li> <li>Check 12 or 5 volt supply on terminal strip</li> <li>Accurate Motor Parameters</li> <li>Verify motor nameplate values are entered correctly</li> <li>Complete Adaptive Tune and Inertia procedure</li> <li>As a last step, calculate motor parameters from motor's equivalent circuit.</li> <li>Response of Speed Regulator</li> <li>Enter accurate INERTIA (A1) parameter</li> <li>Increase RESPONSE (A1) parameter</li> <li>Check encoder to motor coupling</li> <li>Excessive Noise on Encoder Lines</li> <li>Check encoder connections. Separate encoder leads from power wiring (cross power lead at 90°)</li> <li>Other Conditions Causing Fault</li> <li>Check encoder count parameter ENCODER PULSES (A1)</li> <li>Possible motor phase loss</li> </ul>		
EncoderFault	When the Encoder Fault is disabled	Replace Drive Control board.      Check Parameter Settings		
OFF (alarm)	(ENCODER FAULT (C1) = disabled the drive will display the warning message "EncoderFault OFF", every time the RUN command is removed.	<ul> <li>Check the setting of parameter ENCODER FAULT (C1)</li> </ul>		
Extrn Fault 1	User defined external logic fault input	<ul> <li>Check Parameter Settings and External</li> <li>Fault Signal Wiring</li> <li>♣ Check the correct logic input is configured for the correct TB1 terminal and set to EXTRN FAULT 1 (C2)</li> <li>♣ Check external fault is on the correct terminal on TB1.</li> </ul>		
Extrn Fault 2	User defined external logic fault input	<ul> <li>Check Parameter Settings and External</li> <li>Fault Signal Wiring</li> <li>♦ Check the correct logic input is configured for the correct TB1 terminal and set to EXTRN FAULT 2 (C2)</li> <li>♦ Check external fault is on the correct terminal on TB1.</li> </ul>		

Name	Description	Possible Causes & Corrective Action		
Extrn Fault 3	User defined external logic fault input	Check Parameter Settings and External		
		Fault Signal Wiring		
		Check the correct logic input is		
		configured for the correct TB1 terminal		
		and set to EXTRN FAULT 3 (C2)		
		Check external fault is on the correct		
		terminal on TB1.		
Extrn /Flt 4	User defined external logic fault input	Check Parameter Settings and External		
	Opening of this contact will cause	Fault Signal Wiring		
	the drive to declare the fault	U Check the correct logic input is		
		configured for the correct TB1 terminal		
		and set to EXTRN /FLT 4 (C2)		
		Uneck external fault is on the correct		
	The best interesting for an the drive	terminal on TB1.		
Fan Alarm	I he heatsink cooling fan on the drive	Excessive Heat		
(alalili)	is not functioning.	Clean heat sink		
		<ul> <li>Clean field Sink</li> <li>∴ Check for cooling fan failure</li> </ul>		
Euco Fault	The DC bus fuse on the drive is open	Hardware Problem		
i use i aun	The DC bus fuse of the drive is open.	$\Lambda$ Check if motor is faulty		
		Check if any output phases shorted to		
		around		
		$\Lambda$ The drive may need to be replaced		
Ground Fault	The sum of all phase currents has	Improper Wiring		
	exceeded 50% of the rated amps of	A Reset drive faults Retry If cleared		
	the drive	reconnect motor and control If problem		
		continues possible short between the		
		motor windings and chassis		
		If problem continues, check system		
		aroundina		
		Also, the drive may need to be replaced.		
HIT TORQUE	The drive has reached its torque limit.	Incorrect Wiring		
LIMIT		A Motor phasing should match the encoder		
(alarm)		feedback phasing. If the phasing is not		
		correct, the motor will not accelerate up		
		to speed. It will typically oscillate back		
		and forth at zero speed, and the current		
		will be at the torque limit.		
		Switch either two motor phases or swap		
		two encoder wires (A and /A).		
		Drive and/or Motor is Undersized		
		↓ Verify drive and/or motor sizing. May		
		need a larger capacity HPV 900 and or		
		motor.		
		Check Parameter Settings		
		Check the torque limit parameters MTR		
		Alami sensitivity - I KQ LIM MSG DELAV (A1) percentar determines the		
		DELAT (AT) parameter determines the		
		amount of time the drive is in torque limit		
		before the alarm message is displayed.		

Name	Description	Possible Causes & Corrective Action			
HW/SW	Software not compatible with hardware	e Incorrect Software			
Mismatch		HPV 600 software installed in a HPV 000			
		900 A Peolace software with correct version			
Motor id Elt	Motor parameters checksum is invalid	Parameters Corrupted			
	This fault is declared if at least two	Charles Contupled			
Μορά ΠΠΓΓΙ	MLT-SPD TO DLY x (C1) parameters are defined to the same multi-step	<ul> <li>Check Parameter's Settings.</li> <li>Check MLT-SPD TO DLY 1 (C1) parameter for setting</li> </ul>			
	speed command.	Check MLT-SPD TO DLY 2 (C1) parameter for setting			
		Check MLT-SPD TO DLY 3 (C1)			
		<ul> <li>Parameter for setting</li> <li>Check MLT-SPD TO DLY 4 (C1)</li> <li>parameter for setting</li> </ul>			
Mtr data Flt	Motor Parameters checksum is invalid.	Check parameters and reset			
		If re-occurs, replace Drive Control board			
Mtr Overload	The motor had exceeded the user	Verify Overload Curve Parameters			
(fault or alarm)	defined motor overload curve.	Check both OVLD START LEVEL (A5)			
	Note: foult or clorm patting dependent	and OVLD TIME OUT (A5) parameters.			
	INOTE: Tault of alarm setting dependant				
	(C1) parameter	<ul> <li>Declease FLOX WKN FACTOR (AT)</li> <li>parameter</li> </ul>			
		Ω Decrease both MTR TOROUE LIMIT			
		(A1) and REGEN TORQ LIMIT (A1)			
		parameters			
		Watch for the "Hit Torque Limit" alarm message, if message appears the			
		torgue limits or the flux weakening factor			
		parameters were decreased too much.			
		Accurate Motor Parameters			
		Verify motor nameplate values are			
		<ul> <li>Complete Adaptive Tune and Inertia</li> </ul>			
		procedure (see pages 97-100).			
		As a last step, calculate motor			
		parameters from motor's equivalent			
		Excessive Current Draw			
		Decrease accel/decel rate			
		Is elevator car being held in position?			
		(i.e. mechanical brake not releasing)			
		Mechanical brake may not have properly released			
		Encoder Problem			
		Check encoder coupling: align or replace			
		Encoder failure (replace encoder)			
		Check encoder count parameter			
		ENCODER PULSES (A1)			
		Motor Problem			
		Uneck for motor failure			

Name	Description	Possible Causes & Corrective Action		
Overcurr Flt	The phase current exceeded 300% of rated current.	<ul> <li>Encoder Problem</li> <li>Check encoder coupling: align or replace</li> <li>Encoder failure (replace encoder)</li> <li>Motor Problem</li> <li>Possible motor lead short</li> <li>Check for motor failure</li> <li>Excessive Load</li> <li>Verify motor and drive sizing. May need a larger capacity HPV 900</li> <li>Accurate Motor Parameters</li> <li>Verify motor nameplate values are entered correctly</li> <li>Complete Adaptive Tune and Inertia procedure, see pages 97-100.</li> <li>As a last step, calculate motor parameters from motor's equivalent circuit, see Motor Parameter Calculations on page 101.</li> <li>Inaccurate Parameters</li> <li>Check setting of FAST FLUX (C1)</li> <li>Disable if enabled</li> <li>Timing Issue</li> <li>Check for a steady RUN command (usually only able to be viewed on a</li> </ul>		
		Hardware Problem		
		The drive may need to be replaced.		
Overspeed Fit	Generated when the motor has gone beyond the user defined percentage contract speed for a specified amount of time.	<ul> <li>Check Parameter Settings</li> <li>Check OVERSPEED LEVEL (A1) parameter for the correct level.</li> <li>Check OVERSPEED TIME (A1) parameter for the correct time.</li> <li>Note: This fault is defined by Overspeed Level parameter and Overspeed Time parameter.</li> </ul>		
Ovrtemp Alarm (alarm)	The heatsink on the drive has exceeded 90°C (194°F).	Excessive Heat         ↓       Reduce Ambient Temperature         ↓       Clean heat sink         ↓       Check for cooling fan failure		
Overtemp Flt	The heatsink on the drive has exceeded 105°C (221°F).	Excessive Heat ↓ Reduce Ambient Temperature ↓ Clean heat sink ↓ Check for cooling fan failure		

Name	Description	Possible Causes & Corrective Action		
Overvolt Flt	The DC bus voltage of the drive	Too High of Braking Resistor Value		
		Check for no braking resistor		
	850 Volts for a 460V class drive			
	425 Volts for a 230V class drive.	Possible brake resistor is open		
		U Check dynamic brake hardware wiring		
		High Input Voltage		
		Decrease input AC voltage with the		
		proper range		
		Use reactor to minimize voltage spikes		
		Drive Accurately Reading the Dc Bus		
		U Measure the dc bus with a meter across		
		terminals +3 and –		
		U Compare that with the value on the		
		digital operator, DC BUS VOLTAGE		
		(D2)		
		Hardware Problem		
		Replace Drive Control board		
PCU data Fit	PCU parameters checksum is invalid.	Parameters Corrupted		
		Check parameters and power cycle		
		U If re-occurs, replace Drive Control board		
Phase Fit	The drive senses an open motor	Motor Problem		
	phase. The drive senses more than	U Check motor wiring		
	one motor phase crossing zero at the	U Check for motor failure		
	same time.	U Check for bad contactor or contactor		
		timing issue.		
Ser2 Spd Fit	I his fault is declared if the SER2 INSP			
	SPD (A1) or SER2 RS CRP SPD (A1)	Check SER2 INSP SPD (A1) parameter,		
	parameters have exceeded contract	If greater than CONTRACT CAR SPD		
	speed (CONTRACT CAR SPD (A1)			
	parameter).	Check SER2 RS CRP SPD (A1)		
		CAR CRR (41) recenter		
Cotum Foult 4	This fault is dealers dif the nated sector.	CAR SPD (AT) parameter.		
Setup Fault 1	This fault is declared if the rated motor			
	speed and excitation frequency do not	<ul> <li>Check RATED EXCIT FREQ (A5)</li> <li>parameter for correct patting</li> </ul>		
	$\left[\begin{array}{c} ratea \\ ratea$	<ul> <li>CHECK RATED WITR SPEED (AS)</li> <li>parameter for correct setting</li> </ul>		
	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	Check MOTOP POLES (A5) parameter		
	[ ( <i>frequency</i> )] [ ( <i>speed</i> )]	for correct setting		
	checks for too low or too high value	lor correct setting		
	of slip			
Setup Fault 2	I his fault is declared if the number of			
	poles and encoder pulses per	Uneck ENCODER PULSES (A1)		
	revolution do not satisfy:	parameter for correct setting		
	encoder	Check MOTOR POLES (A5) parameter		
	$\frac{(pulses)}{(pulses)} > 64$	ior correct setting		
_	( poles )			
Setup Fault 3	This fault is declared if the number of	Check Parameters Settings:		
	poles is not an even number.	Check MOTOR POLES (A5) parameter		
		for correct setting		

Name	Description	Possible Causes & Corrective Action	
Setup Fault 4	This fault is declared if the contract motor speed (in rpm) and encoder pulses/revolution do not satisfy: $300,000 \langle \begin{pmatrix} contract \\ motor \\ speed \end{pmatrix} \langle encoder \\ pulses \end{pmatrix} \langle 18,000,000 \rangle$	<ul> <li>Check Parameters Settings:</li> <li>♣ Check ENCODER PULSES (A1) parameter for correct setting</li> <li>♣ Check CONTRACT MTR SPD (A1) parameter for correct setting</li> </ul>	
Setup Fault 5	This fault is declared if the rated motor power (in watts) and rated motor voltage do not satisfy: $(0.07184) \begin{bmatrix} \binom{rated}{motor} \\ \binom{rated}{motor} \\ \binom{rated}{motor} \\ \binom{of}{drive} \end{bmatrix}^{general}_{current}$	<ul> <li>Check Parameters Settings:</li> <li>Check RATED MOTOR PWR (A5) parameter for correct setting</li> <li>Check RATED MTR VOLTS (A5) parameter for correct setting</li> </ul>	
Setup Fault 6	This fault is declared if the multi-step speed references have exceeded a defined limit, which is defined in terms of a percentage of contract speed (CONTRACT CAR SPD parameter).	Check Parameters Settings: ↓ Check SPEED COMMAND1-16 (A3) parameters, if greater than 110% of CONTRACT CAR SPD (A1) parameter	
Setup Fault 7	This fault is declared if the run logic inputs are defined incorrectly. You can either choose group #1 (RUN and UP/DWN) or group #2 (RUN UP and RUN DOWN). But you cannot mix and match or this fault will be declared.	Check Parameters Settings: ♣ Check configurations of logic inputs (C2) – either RUN & UP/DWN or RUN UP & RUN DOWN	
Setup Fault 8	This fault is declared if the DIR CONFIRM (C1) parameter is enabled and any of the following conditions are not met: A logic input (C2) must be assigned to RUN UP. A logic input (C2) must be assigned to RUN DOWN. The SPD COMMAND SRC (C1) parameter must be set to ANALOG INPUT Confirms proper set-up of Analog Speed Command direction confirm function	<ul> <li>Check Parameters Settings:</li> <li>Check configurations of logic inputs (C2) for two logic input defined as RUN UP &amp; RUN DOWN</li> <li>Verify SPD COMMAND SRC (C1) is set to ANALOG INPUT</li> <li>If nuisance fault and not using Up-Down Confirm function disabled by setting the DIR CONFIRM (C1) parameter to DISABLED</li> </ul>	
Speed Dev (alarm)	The speed feedback is failing to properly track the speed reference. Sensitivity determined by SPD DEV HI LEVEL (A1) parameter.	<ul> <li>Fault LED lit?</li> <li>↓ If fault LED lit, check which fault occurred</li> <li>↓ Speed Deviation is only an alarm and will not light the Fault LED</li> <li>Check Parameters Settings:</li> <li>↓ Verify SPD DEV HI LEVEL (A1) is set to the proper level.</li> <li>Torque Limit LED lit?</li> <li>↓ If Torque Limit LED is lit during running, verify the Fault LED is NOT lit.</li> <li>↓ Then, increase the torque limit parameters MTR TORQUE LIMIT and REGEN TORQ LIMIT (A1) – maximum 250%</li> </ul>	

Name	Description	Possible Causes & Corrective Action		
Tq Lim	The torque limits (based on the	Check Parameters Settings		
2Hi 4cube	defined motor) exceed the cube's	Verify motor nameplate values are		
	capacity	entered correctly in the A5 sub-menu		
	(only B+ cubes)	Decrease both MTR TORQUE LIMIT		
		(A1) and REGEN TORQ LIMIT (A1)		
		parameters		
		Drive Sizing		
		Verify drive sizing. May need a larger		
		capacity HPV 900		
Undervolt Flt	Generated during a run condition	Low Input Voltage		
	when the DC bus voltage drops below	Check INPUT L-L VOLTS (A4) and UV		
	the user specified percent of the input	FAULT LEVEL (A4) parameters		
	line-to-line voltage. The input line-to-	Disconnect Dynamic Braking resistor		
	line voltage is specified by the Input L-	and re-try.		
	L Volts parameter and the fault level is	♣ Verify proper input voltage and increase,		
	specified by the Undervoltage Fault	if necessary, the input AC voltage within		
	Level parameter.	the proper range		
		Check for a missing input phase		
		Check power line disturbances due to		
		starting of other equipment		
		Drive Accurately Reading the Dc Bus		
		A Measure the dc bus with a meter across		
		terminals +3 and –		
		Compare that with the value on the		
		digital operator, DC BUS VOLTAGE		
		(D2)		
		Hardware Problem		
		It is the drive may need to be replaced.		
Uv Alarm	Generated during a run condition	Low Input Voltage		
(alarm)	when the DC bus voltage drops below	Check INPUT L-L VOLTS (A4) and UV		
	the user specified percent of the input	ALARM LEVEL (A4) parameters		
	line-to-line voltage. The input line-to-	Disconnect Dynamic Braking resistor		
	line voltage is specified by the Input L-	and re-try.		
	L Volts parameter and the fault level is	Verify proper input voltage and increase,		
	specified by the Undervoltage Alarm	if necessary, the input AC voltage within		
	Level parameter.	the proper range		
		Check for a missing input phase		
		Check power line disturbances due to		
		starting of other equipment		
		Drive Accurately Reading the Dc Bus		
		A Measure the dc bus with a meter across		
		terminals +3 and –		
		Compare that with the value on the		
		digital operator, DC BUS VOLTAGE		
		(D2)		
		Hardware Problem		
		I The drive may need to be replaced.		

Operator Communication				
Messages	Description	Possible Causes & Corrective Action		
Ready, Waiting For Drive	The operator is waiting to establish communications with the drive's control board.	<ul> <li>Normal, if displayed momentarily</li> <li>No action is required, if the message disappears shortly after power-up of the operator.</li> <li>Bad Connector Connection</li> <li>Remove and re-seat the operator in its cradle.</li> <li>If re-seating of the operator does not work, the operator or the drive's control board may need to be replaced.</li> </ul>		
Comm Fault Invalid Checksum	The operator received four consecutive invalid messages.	<ul> <li>Noise or Bad Connector Connection         <ul> <li>Remove and re-seat the operator in its cradle.</li> <li>If re-seating of the operator does not work, the operator or the drive's control board may need to be replaced.</li> </ul> </li> </ul>		
Comm Fault No Drv Handshake	The operator lost communications with the drive's control board.	<ul> <li>Bad Connector Connection         <ul> <li>Remove and re-seat the operator in its cradle.</li> <li>If re-seating of the operator does not work, the operator or the drive's control board may need to be replaced.</li> </ul> </li> </ul>		

Figure 25: Operator Troubleshooting Guide

# Appendix

# Adaptive Tune

The adaptive tune automatically calculates, under certain operating conditions, the percentage no load current and the rated rpm (slip frequency). The HPV 900 software uses these two adaptive tune calculated values to obtain the maximum performance from the motor.

# Adaptive Tune Operating Conditions

The HPV 900 software estimates the motor's percent no load current and the motor's rated rpm. These estimated values are only estimated around a window of  $\pm 25\%$  of the parameter settings for:

- percent no-load current (% NO LOAD CURR)
- rated motor speed (RATED MTR SPEED)

The adaptive tune will estimate:

- the motor's percent no load current when the motor torque is below 20%.
- the motor's rated rpm when the motor torque is above 30%.

# Using the Adaptive Tune to Obtain Maximum Motor Performance

The following is a step-by-step procedure to optimize the window around which the adaptive tune will estimate its two values. NOTE: Although the listed speeds are recommended, the adaptive tune procedure can be ran initially at lower speeds, as long as the speed is greater than 10% of contract speed.

## **Initial Set-up**

 Select a valid Motor ID or one of the two default motors (either 4 or 6 pole) for the MOTOR ID parameter



The default motor selections for the motor id will place a zero values in the motor nameplate parameters (see Figure 26). This selection will also load nominal values for the other motor parameters listed in Table 15

 Now, enter the motor nameplate data into the needed motor nameplate parameters (see Figure 26)



# **Tuning Motor No-Load Current**

With a <u>balanced car, run the car at 70%</u> <u>contract speed</u> from top floor to the bottom floor then back to the top floor.

 During these runs verify under DISPLAY MENU - POWER DATA D2 that the MOTOR TORQUE is between ±15%. If the value is larger then ±15% the car is not balanced correctly.





Figure 26: Motor Parameters Entered from Motor Nameplate

description	parameter	4 pole dflt	6 pole dflt
percentage no load current	% NO LOAD CURR	35.0 %	45.0 %
stator leakage reactance	STATOR LEAKAGE X	9.0 %	7.5 %
rotor leakage reactance	ROTOR LEAKAGE X	9.0 %	7.5 %
stator resistance	STATOR RESIST	1.5 %	1.5 %
motor loss - motor iron loss	MOTOR IRON LOSS	0.5 %	0.5 %
motor loss - motor mechanical loss	MOTOR MECH LOSS	1.0 %	1.0 %
flux curve - flux saturation break point	FLUX SAT BREAK	75 %	75 %
flux curve - flux saturation slope #1	FLUX SAT SLOPE 1	0 %	0 %
flux curve - flux saturation slope #2	FLUX SAT SLOPE 2	50 %	50 %

NOTE: If you are having problems getting the motor torque under 15% the cause may be:

- <u>No compensation chains</u> If the elevator system has no compensation chains, achieving balanced condition may be difficult. In that case, the MOTOR TORQUE should be between ±15% for as much of the run as possible.
- <u>High elevator system friction</u> If the elevator system has high friction, achieving motor torque of under 15% may be difficult. In that case, have less than the balance car weight in the car, thus letting the counterweight help to overcome the frictional losses. In this case, the you should look only at the estimated values in the up direction and run the car in the up direction a number of times before changing any parameter settings.
- Also, verify that the FLUX REFERENCE is 100%. If the value is not equal to 100% reduce the speed to less then 70% contract speed and check again.



 While still performing these top / bottom runs observe under DISPLAY MENU -POWER DATA D2 the EST NO LOAD CURR value.



Enter this estimated value into the motor parameter.



- Continue iterating the above two steps until the two values are within 2%. If the values do not converge after two iterations, verify the information entered in the initial set-up is correct.
- After the values converge, again verify the MOTOR TORQUE < 15% and the FLUX REFERENCE = 100%.

# Tuning Motor's Flux Saturation Curve

With a <u>balanced car, run the car at 100%</u> <u>contract speed</u> from top floor to the bottom floor then back to the top floor.

 During these top / bottom runs observe under DISPLAY MENU - POWER DATA D2 the EST NO LOAD CURR value.



 Compare the displayed value EST NO LOAD CURR with the value entered for % NO LOAD CURR under the ADJUST MENU - MOTOR A5



If the EST NO LOAD CURR is 2% larger than the % NO LOAD CURR then, decrease the FLUX SAT SLOPE 2 by 10%.  If the EST NO LOAD CURR is 2% smaller than the % NO LOAD CURR then, increase the FLUX <u>SAT SLOPE 2 by 10%.</u>



NOTE: If the EST NO LOAD CURR and % NO LOAD CURR are within 2% of each other, then continue on to Tuning the Rated Motor RPM.

 Continue iterating FLUX SAT SLOPE 2 in 10% increments until the EST NO LOAD CURR and % NO LOAD CURR are within 2% of each other.

NOTE: Remember <u>change only the FLUX</u> <u>SAT SLOP 2</u> parameter DO NOT change any other parameter (these were fixed in the previous steps).

### **Tuning Rated Motor RPM**

With a <u>full-load car, run the car at 100%</u> <u>contract speed</u> from top floor to the bottom floor then back to the top floor.

 During these top / bottom runs observe under DISPLAY MENU - POWER DATA D2 the EST RATED RPM value.



• Enter this estimated value into the motor parameter.



• Continue iterating the above to steps until the two values are within 3 RPM.

NOTE: Remember <u>change only the RATED</u> <u>MTR SPEED</u> parameter DO NOT change any other parameter (these were fixed in the previous steps).

### **Estimating System Inertia**

The HPV 900 software can be used to calculate the inertia of the entire elevator, which is used for accurate tuning of the speed regulator.

The following is a step-by-step procedure for using the HPV 900 to estimate the elevator system inertia.

# Using the Software to Estimate the System's Inertia

With a <u>balanced car, run the car at 100%</u> <u>contract speed</u> from top floor to the bottom floor then back to the top floor.

 Observe the EST INERTIA under DISPLAY MENU - ELEVATOR DATA D1 for both the down and up direction.



• Average the two values and enter the DRIVE A1 parameter.



# Appendix

## Motor Parameter Calculations

The default motor selections (4 POLE DFLT or 6 POLE DFLT will load nominal values (see Table 6 on page 47) for the following motor parameters: % NO LOAD CURR, STATOR LEAKAGE X, ROTOR LEAKAGE X, STATOR RESIST, MOTOR IRON LOSS, and MOTOR MECH LOSS.

Most of the time the nominal values will work just fine. But in some cases, these motor parameter values must be precisely calculated.

## Motor Manufacturer Data

The following is list of data that would be needed from a motor manufacturer in order to precisely calculate the motor parameters.

- 1. Rated voltage
- 2. Rated frequency
- 3. Rated kW or HP
- 4. Rated (full-load) Current (under conditions 1,2 and rated torque)
- 5. Power factor (under 1,2 and rated torque)
- 6. Rated RPM (under 1,2 and rated torque)
- 7. No load Current under 1 and 2
- 8. Iron Loss under 1 and 2
- 9. Mechanical loss under 1 and 2
- 10. Per phase Stator resistance
- 11. Stator leakage Inductance
- 12. Rotor leakage Inductance

# Calculation from the Motor's Equivalent Circuit

This section details how to calculate the following HPV 900 motor parameters, which are entered as a percentage of the base impedance:

- Stator Leakage Reactance (STATOR LEAKAGE X)
- Rotor Leakage Reactance (ROTOR LEAKAGE X)
- Stator Resistance (STATOR RESIST) Also,
- Motor Iron Loss (MOTOR IRON LOSS)
- Motor Mechanical Loss (MOTOR MECH LOSS)
- Initial value for Percentage No Load Current (% NO LOAD CURR)

The following data is required:

- Rated motor power in KW (or HP)
- Rated motor frequency (f)
- Rated motor current (I_{rated})
- Rated motor line-to-line voltage (V_{I-I})
- Equivalent single-phase circuit of the motor



R_s, R_{fe}, R_r in ohms L_s, L_m, L_r in henry

# Figure 27: Equivalent single-phase circuit of the motor (Y connected)

# **Calculate Base Impedance**

Calculate Z_{base} (base impedance)

$$Z_{base} = \frac{V_{l-l}^2}{power (in \, kW) \times 1000}$$

Note:  $KW = HP \times 0.746$ 

# **Calculate Stator Resistance**

Calculate  $R_s$  (STATOR RESIST) as a percentage of the base impedance

$$R_{s}(\%) = \frac{R_{s} (in ohms)}{Z_{base}} \times 100$$

Note: R_s is per phase (Y connected)

#### **Calculate Stator Reactance**

Calculate  $L_s$  (STATOR LEAKAGE X) as a percentage of the base impedance

$$L_{s}(\%) = \frac{2\pi f \times L_{s} \text{ (in henry)}}{Z_{base}} \times 100$$

Note: if  $XL_s$  are available then do not use (2 $\pi$ f) and  $L_s$  is per phase (Y connected)

#### **Calculate Rotor Reactance**

Calculate  $L_r$  (ROTOR LEAKGE X) as a percentage of the base impedance

$$L_r(\%) = \frac{2\pi f \times L_r \text{ (in henry)}}{Z_{base}} \times 100$$

Note: if  $XL_r$  are available then do not use  $(2\pi f)$  and  $L_r$  is per phase (Y connected)

#### **Calculate Motor Iron Loss**

Calculate Motor Iron Loss (MOTOR IRON LOSS) as a percentage of the motor's rated power

% Iron Loss = 
$$\frac{V_{l-l}^2 \times \frac{1}{R_{fe} \quad (in \text{ ohms})}}{power \ (in KW) \times 1000} \times 100$$

% Iron Loss =  $\frac{\text{total iron loss (in kW)}}{\text{power (in KW)} \times 1000} \times 100$ 

Note: KW = HP  $\times$  0.74 and  $R_{\rm fe}$  is per phase (Y connected)

#### **Calculate Motor Mechanical Loss**

Calculate Motor Mechanical Loss (MOTOR MECH LOSS) as a percentage of the motor's rated power

% Mechanical Loss =  $\frac{\text{total loss (in kW)}}{\text{power (in KW)} \times 1000} \times 100$ 

Note:  $KW = HP \times 0.746$ 

### Calculate Percentage No Load Current

Calculate Percentage No Load Current (%NO LOAD CURR) as a percentage of the motor's rated current

% no load current = 
$$\frac{\left(\frac{V_{l-l}}{\sqrt{3}}\right)}{2\pi f \times L_m \times I_{rated}}$$

Note: if  $XL_m$  are available then do not use (2 $\pi$ f) and  $L_m$  is per phase (Y connected)

After this initial value is entered, use the adaptive tune procedure (see Adaptive tune on page 97) to properly tune.

# Appendix

# Testpoints (Power Supply)

Part Number 46S04000-0010



Part Number 46S03341-0010



# Appendix

### Testpoint (Other)

Part Number 46S04000-0010



Part Number 46S03341-0010


#### **Elevator Duty Cycle**

The HPV 900 Ratings Table has the following two continuous current ratings:

- **Continuous Output Current** General Purpose Rating
- **Continuous Output Current** Elevator Duty Cycle Rating

The General Purpose rating defines the maximum amount of current the drive can produce if the drive was to run non-stop.

The Elevator Duty Cycle Rating defines the maximum amount of current the drive can produce following the worst case Elevator System Load Profile.



Range for continuous current operation

NOTE: all ratings at 60/50Hz and 10 kHz carrier frequency all ratings for based on a geared elevator application, for gearless ratings, see Gearless Application on page 126.

For more information on altitude, temperature, and carrier frequency derating, see Drive Derating on page 12.

Replaced model numbers: -2068 replaced by -2075 and -2080 replaced by -2088, see Replaced Models on page 134.
 * For more information on the Elevator Duty Cycle Rating, see Elevator Duty Cycle on page 107.

Cube size dimensions, mounting holes, and weights are shown starting on page 112.

*** From more information on model numbers, see Drive Model Number on page 12.

Appendix – Elevator Duty Cycle



Figure 28: Elevator System Load Profile (except B+ cubes)

Event	Description	Time	Time Current Current							
		(s)	(per unit)	(% full load)	(l²t)					
1	Pre torque	1	1	100%	1.0					
2	Accel up	3	2.5	250%	18.75					
3	Cruise	5	1	100%	5.0					
4	Decel up	3	1	100%	3.0					
5	Post torque	1	1	100%	1.0					
6	Rest	6	0	0%	0.0					
7	Pre torque	1	1	100%	1.0					
8	Accel down	3	2	200%	12					
9	Cruise	5	1	100%	5.0					
10	Decel down	3	1	100%	3.0					
11	Post torque	1	1	100%	1.0					
12	Rest	6	0	0%	0.0					
	Total	38			50.75					
	RMS Per Unit Current for Load Profile 1.16									
Perce	Percentage of Full-Load Current for Load Profile 116%									
	Cycles per hour 95									
			St	arts per hour	189					

Table 16: Elevator System Load Profile (except B+ cubes)

Event	Description	Time	Current	Current		
	_	(s)	(per unit)	(% full load)	(l²t)	
1	Pre torque	1	1	100%	1.0	
2	Accel up	3	2.25	225%	15.2	
3	Cruise	5	1	100%	5.0	
4	Decel up	3	1	100%	3.0	
5	Post torque	1	1	100%	1.0	
6	Rest	7	0	0%	0.0	
7	Pre torque	1	1	100%	1.0	
8	Accel down	3	2.25	225%	15.2	
9	Cruise	5	1	100%	5.0	
10	Decel down	3	1	100%	3.0	
11	Post torque	1	1	100%	1.0	A
12	Rest	7	0	0%	0.0	Assumptions: 1) Elevator is operating at
	Total	40			50.4	full load
	RMS Pe	<ol> <li>2) Motor/drive operating under 180 start/hr.</li> <li>3) Profile is considered</li> </ol>				
Perce	ntage of Full-	worst case				
			Cy	cles per hour	90	4) Car weight to counter- weight ratio - 60:40
			St	arts per hour	180	

Table 17: Elevator System Load Profile (only B+ cubes)

#### **CE Guidelines**

Below are guidelines for CE compliance.

#### Standards

EN 12015	Electromagnetic compatibility
	Emission
EN 12015	Electromagnetic compatibility
	Immunity

#### **Recommended Line Filter**

A line filter must be connected between the main power supply and input three phase input terminals to comply with the standards listed above. Line Filter Selection on page 121 lists the recommended line filters to be used with HPV 900 drives.

#### Installation Guidelines for EMI/RFI Issues

The HPV 900 drive should be installed in a control panel or metal enclosure. Enclosure manufacturers' designs vary and it is not the intent of this document to cover all designs. Some designs require different countermeasures than other designs. This paper covers only the general points of enclosure design when the HPV 900 drive is used.

#### **Countermeasures For the Enclosure**

Radio frequency interference of various wavelengths emitted by electrical components are scattered randomly inside a control panel. This RFI induces noise on the cables within the control panel. When these cables are led out of the control panel, the cables containing the RFI noise act as antenna and radiate noise externally.

If drives or other control equipment are connected to a power supply without using a line filter, high frequency noise generated in the equipment can flow into the power supply.

Problems related to these emissions include:

- Radiated noise from the electric components inside the control panel or from the connecting cables.
- Radiated noise from the cables leading out of the control panel.

• Conducted noise and radiated noise (due to conducted noise) flowing from the control panel into the main input cables.

The basic countermeasures against the above conditions include modification of the control panel structure. Using EMI gaskets, ferrite cores, shielded cable, and enhanced grounding is also beneficial. The separation of signal and power wires is essential.

To help comply it is necessary to prevent the leakage or penetration of radio waves through cable entrances and installation holes in the enclosure.

Modifications to the enclosure include the following:

- 1. The enclosure should be made of ferrous metal and the joints at the top, bottom, and side panels should be continuously welded to make them electrically conductive.
- 2. The paint on the joint sections should be removed back to the bare metal to provide good electrical conductance.
- 3. Be careful to avoid gaps, which could be created when panels become warped due to over tightening of retaining screws.
- 4. The section where the cabinet and door fit should have a ridged structure to avoid any gaps where RFI may leak.
- 5. There should be no conducting sections, which are left floating electrically.
- 6. Both the cabinet and drive unit should be connected to a common ground.

#### **Enclosure Door Construction**

To help comply it is necessary to reduce RFI by eliminating gaps around doors used for opening/closing the control panel.

- 1. The door should be made of ferrous metal.
- Conductive packing should be used between the doors and the main unit. Assure conductivity by removing the paint on the sections, which contact the door.
- 3. Be careful to avoid gaps which could be opened when panels are warped due to the tightening retaining screws, etc.

#### Wiring External to the Enclosure

To help comply, the treatment of cables is the most important countermeasure. The grounding and the treatment of gaps in the external connection sections between the control panel and the machine are also important. It is recommended that the OEM / installer examine the present structure of all cable entrances.

Screened/shielded cable must be used for the motor cable (20 meters, 65 feet. max). The screen of the motor cable must be grounded at both ends by a short connection using as large an area as practical. The output lead section of the control panel should be treated to minimize leakage of RFI by eliminating clearances. The grounding surfaces should be metal conductors (steel solid or flexible conduit) and conductance should be assured by the following:

- Ground the connectors at both ends.
- The motor should be grounded.
- Flexible conduit (metallic) connected to a junction box should be grounded.

Group the wiring external to the enclosure into six separate steel conduits:

- 1. AC main input power,
- 2. AC control input power,
- 3. output to the motor,
- 4. motor encoder/thermistor wiring,
- 5. low voltage control including analog and digital inputs and outputs,
- 6. dynamic braking resistor.

#### Wiring Internal to the Enclosure

The most effective treatment for cables is shielding. Screened / shielded cable is recommended within the control panel. Use cables with a woven screen. The screen of the cable should be securely grounded using the largest area and shortest distance practical. Shield terminations must be as short as possible. It is recommended to ground the screen of the cable by clamping the cable to the grounding plate.

#### Panel Layout

The line filter and the drive must be mounted on the same metal panel. The metal panel should be securely grounded. The filter should be mounted as close as possible to the drive. Power cables should be kept as short as possible.

#### Dimensions, Mounting Holes, & Weights







1. WEIGHT: 78 ± 2 lbs.

Figure 30: B-cube Dimensions and Mounting Holes



Figure 31: B+ cube Dimensions and Mounting Holes



NOTES: 1. WEIGHT: 139 ± 2 lbs.

Figure 32: C-cube Dimensions and Mounting Holes

#### **Dynamic Braking Resistor Selection**

Cube HP	Cube kW	Model	Power Dissipation kW (Worm Gear)	Resistor Value Range (Worm Gear)	Power Dissipation kW (Planetary Gear)	Resistor Value Range (Planetary Gear)
5	3.7	-4008	0.8	150 Ω - 40 Ω	1.7	75 Ω - 40 Ω
10	7.5	-4016	1.6	75 Ω - 20 Ω	3.4	40 Ω - 20 Ω
15	11	-4021	2.4	50 Ω - 20 Ω	5.0	25 Ω - 20 Ω
20	15	-4027	3.2	40 Ω - 16 Ω	6.8	20 Ω - 16 Ω
25	18	-4034	4.0	30 Ω - 11 Ω	8.5	15 Ω - 11 Ω
30	22	-4041	4.8	27 Ω - 11 Ω	10	13 Ω - 11 Ω
40	30	-4052	6.4	20 Ω - 8 Ω	14	10 Ω - 8 Ω
50	37	-4065	8.0	16 Ω - 4 Ω	17	7.5 Ω - 4 Ω
60	45	-4077	9.6	13 Ω - 4 Ω	20	6.3 Ω - 4 Ω
75	55	-4096	12	10 Ω - 4 Ω	25	5 Ω - 4 Ω

Note: 460 V, Regeneration dc bus voltage = 800V

Table A2. 1 - 460V Brake Resistor Recommendations

Cube HP	Cube kW	Model	Power Dissipation kW (Worm Gear)	Resistor Value Range (Worm Gear)	Power Dissipation kW (Planetary Gear)	Resistor Value Range (Planetary Gear)
7.5	5.5	-2025	1.2	27 Ω - 10 Ω	2.5	13 Ω - 10 Ω
10	7.5	-2027	1.6	20 Ω - 8 Ω	3.4	9.5 Ω - 8 Ω
15	11	-2041	2.4	13 Ω - 5.5 Ω	5.0	6.3 Ω - 5.5 Ω
20	15	-2052	3.2	10 Ω - 4 Ω	6.8	4.7 Ω - 4 Ω
25	18	-2075	4.0	8 Ω - 2 Ω	8.5	3.8 Ω - 2 Ω
30	22	-2088	4.8	6.6 Ω - 2 Ω	10	3.2 Ω - 2 Ω
40	30	-2104	6.4	5 Ω - 2 Ω	14	2.3 Ω - 2 Ω

Note: 230 V, Regeneration dc bus voltage = 400V

Table A2. 2 - 230V Brake Resistor Recommendations

Assumptions for Brake Resistor Recommendations

- Peak regenerative requirement is: (Cube KW) * 2.5 * (Gear Efficiency) * (Motor Efficiency). This occurs at start of deceleration under maximum overhauling load (for counterweight < 50%, this is full load car, start of decel going down). From peak regen power the maximum resistor is calculated as: R = V_{dc}² / P_{peak}
- 2) Motor efficiency is 95%, jerk out is assumed to be infinite
- 3) 250% regenerative torque limit
- 4) Worm gear efficiency = 45%; planetary gears = 95%
- 5) For power dissipations, a 50% duty cycle is assumed (i.e. elevator runs continuously up and down but regenerates 50% of the time). Also, 100% regenerative power required. Average power = (Cube KW) * 1.0 * (Gear Efficiency) * (Motor Efficiency) * 0.5
- 6) Minimum resistor values based on 100% of device rated current except for 5/10/15HP at 460V cubes (uses 80%).

#### **Dynamic Braking Resistor Fusing Selection**

Input	Cube	Cube			
Voltage	HP	KW	Model	Fuse Type (Bussmann pn)	Fuse Size (in Amps)
	5	3.7	-4008	FWS-10A20F	10 A
	10	7.5	-4016	FWJ-20A14F	20 A
	15	11	-4021	FWJ-25A14F	25 A
	20	15	-4027	FWJ-30A14F	30 A
460 V	25	18	-4034	FWJ-40A	40 A
	30	22	-4041	FWJ-50A	50 A
	40	30	-4052	FWJ-70A	70 A
	50	37	-4065	FWJ-100A	100 A
	60	45	-4077	FWJ-125A	125 A
	75	55	-4096	FWJ-125A	125 A

All fuses should be rated for 800VDC

#### Table 18: 460V DB Fusing Recommendations

All fuses should be rated for at least 400VDC

Input	Cube	Cube			
Voltage	HP	KW	Model	Fuse Type (Bussmann pn)	Fuse Size (in Amps)
	7.5	5.5	-2025	FWH-25A14F	25 A
	10	7.5	-2027	FWH-35B	35 A
230 V	15	11	-2041	FWH-50B	50 A
	20	15	-2052	FWH-70B	70 A
	25	18	-2075	FWH-100B	100 A
	30	22	-2088	FWH-125B	125 A
	40	30	-2104	FWH-150B	150 A

Table 19: 230V DB Fusing Recommendations

#### IMPORTANT

Dynamic Braking Resistor Fusing:

- 1. Fusing is intended to limit drive damage in the event of an external resistor failure or short circuit.
- 2. Fusing will NOT protect DB resistors or wiring in the event of an overload.
- 3. Fuse both resistor legs mounting fuses as close to the drive as possible.
- 4. Always use fast acting semiconductor type fuses of sufficient voltage rating.

**Three-Phase AC Input Reactor Selection** 

Input Voltage	Cube HP	Cube KW	Model	Inductance (mH)	Amps
g-	5	3.7	-4008	1.4 mH	16 A
	10	7.5	-4016	0.88 mH	25 A
	15	11	-4021	0.63 mH	35 A
	20	15	-4027	0.63 mH	35 A
460 V	25	18	-4034	0.49 mH	45 A
	30	22	-4041	0.28 mH	80 A
	40	30	-4052	0.28 mH	80 A
	50	37	-4065	0.28 mH	80 A
	60	45	-4077	0.20 mH	110 A
	75	55	-4096	0.138 mH	180 A

Table 20: 460V Input Reactor Recommendations

Input Voltage	Cube HP	Cube KW	Model	Inductance (mH)	Amps
Ŭ	7.5	5.5	-2025	0.63 mH	35 A
	10	7.5	-2027	0.49 mH	45 A
230 V	15	11	-2041	0.28 mH	80 A
	20	15	-2052	0.28 mH	80 A
	25	18	-2075	0.28 mH	80 A
	30	22	-2088	0.20 mH	110 A
	40	30	-2104	0.138 mH	180 A

Table 21: 230V Input Reactor Recommendations

Manufacturer Considerations:

When selecting an input reactor, the elevator load profile needs to be taking into account. Consider the following when selecting a manufacturer.

- Repeated 250% overloads current values
- Heating of inductors due to overloads and harmonics
- Saturation of inductor
- Life of reactor
- Ambient temperature vs. inductor current curve. The drive can operate at 55°C (130°F).

DC Choke Selection

Input	Cube	Cube			
Voltage	HP	KW	Model	Inductance (mH)	DC Current Rating (A)
	5	3.7	-4008	1.5 mH	18 A
	10	7.5	-4016	0.38 mH	36 A
	15	11	-4021	0.38 mH	36 A
	20	15	-4027	0.38 mH	36 A
460 V	25	18	-4034	0.12 mH	72 A
	30	22	-4041	0.12 mH	72 A
	40	30	-4052	0.12 mH	72 A
	50	37	-4065	0.10 mH	120 A
	60	45	-4077	0.10 mH	120 A
	75	55	-4096	0.10 mH	120 A

 Table 22: 460V DC Choke Recommendations

Input	Cube	Cube			
Voltage	HP	KW	Model	Inductance (mH)	DC Current Rating (A)
	7.5	5.5	-2025	0.38 mH	36 A
	10	7.5	-2027	0.38 mH	36 A
	15	11	-2041	0.12 mH	72 A
230 V	20	15	-2052	0.12 mH	72 A
	25	18	-2075	0.10 mH	120 A
	30	22	-2088	0.10 mH	120 A
	40	30	-2104	0.10 mH	120 A

#### Table 23: 230V DC Choke Recommendations

#### NOTE:

Magnetek prefers the use of AC Input Reactor over the use of the DC Choke because:

The DC choke has the disadvantage of isolating the diode bridge from the capacitor bank, making the diode bridge more susceptible to damage from transient surges. On the other hand, DC Chokes can be used where the line conditions preclude large surges.

#### Manufacturer Considerations:

When selecting an input reactor, the elevator load profile needs to be taking into account. Consider the following when selecting a manufacturer.

- Repeated 250% overloads current values
- Heating of inductors due to overloads and harmonics
- Saturation of inductor
- Life of reactor
- Ambient temperature vs. inductor current curve. The drive can operate at 55°C (130°F).

#### **AC Input Fusing Selection**

Input	Cube	Cube			
Voltage	HP	KW	Model	Fusing Required?	Fuse Size (in Amps)
	5	3.7	-4008	Yes	16 to 45 A
	10	7.5	-4016	Yes	25 to 45 A
	15	11	-4021	Yes	35 to 45 A
	20	15	-4027	No*	45 to 100 A
460 V	25	18	-4034	No*	50 to 100 A
	30	22	-4041	No*	60 to 100 A
	40	30	-4052	No*	80 to 100 A
	50	37	-4065	No*	100 to 200 A
	60	45	-4077	No*	125 to 200 A
	75	55	-4096	No*	150 to 200 A

All fuses should be Class J, Low Peak Dual Element, Time delay 600VAC fuses.

#### Table 24: 460V Fusing Recommendations

All fuses should be Class J, Low Peak Dual Element, Time delay 600VAC fuses.

Input	Cube	Cube			
Voltage	HP	KW	Model	Fusing Required?	Fuse Size (in Amps)
	7.5	5.5	-2025	Yes	35 to 45 A
	10	7.5	-2027	No*	45 to 100 A
	15	11	-2041	No*	60 to 100 A
230 V	20	15	-2052	No*	80 to 100 A
	25	18	-2075	No*	100 to 200 A
	30	22	-2088	No*	125 to 200 A
	40	30	-2104	No*	150 to 200 A

Table 25: 230V Fusing Recommendations

#### IMPORTANT

Class J Input Fusing is required for the A-cube models:

-4008, -4016, -4021, and -2025

* With all other models circuit breakers can be substituted for fuses in accordance with local codes

Line Filter Selection

The suggested Line Filters to help meet the requirements for the following CE standards:

- EN 12015:1998
- EN 12016:1998

Note: also see CE Guidelines on page 110 for additional installation guidelines

Input	Cube	Cube				Current	Voltage
Voltage	HP	KW	Model	Filter Type (BLOCK p	n)	Rating (A)	Rating (V)
	5	3.7	-4008	HLD 110-500/16	B 0105030	16	500
	10	7.5	-4016	HLD 110-500/30	B 0105031	30	500
	15	11	-4021	HLD 110-500/30	B 0105031	30	500
	20	15	-4027	HLD 110-500/42	B 0105032	42	500
460 V	25	18	-4034	HLD 110-500/42	B 0105032	42	500
	30	22	-4041	HLD 110-500/55	B 0105033	55	500
	40	30	-4052	HLD 110-500/75	B 0105034	75	500
	50	37	-4065	HLD 110-500/75	B 0105034	75	500
	60	45	-4077	HLD 110-500/100	B 0105035	100	500
	75	55	-4096	HLD 110-500/130	B 0105036	130	500

 Table 26: 460V Line Filter Recommendations

Input Voltage	Cube	Cube KW	Model	Filter Type (BLOCK p	n)	Current Rating (A)	Voltage Rating (V)
Voltage	75	55	-2025	HID 110-500/30	B 0105031	30	500
	1.0	7.5	-2023		D 0105031	30	500
	10	C.1	-2027	HLD 110-500/30	D 0100031	30	500
	15	11	-2041	HLD 110-500/42	B 0105032	42	500
230 V	20	15	-2052	HLD 110-500/75	B 0105034	75	500
	25	18	-2075	HLD 110-500/75	B 0105034	75	500
	30	22	-2088	HLD 110-500/100	B 0105035	100	500
	40	30	-2104	HLD 110-500/130	B 0105036	130	500

Table 27: 230V Line Filter Recommendations

#### Selecting and Mounting of Encoder

#### **Encoder Specification**

The HPV 900 has connections for an incremental two-channel quadrature encoder.

For better noise immunity, the HPV 900 provides...

- an isolated power supply, which separates the processor power from the encoder
- optically isolated encoder signals from the HPV 900's processor

#### **Encoder Feedback**

- Supply Voltage: 12VDC or 5VDC
- Capacity: 200mA or 150mA
- PPR: 600 10,000
- Maximum Frequency: 300 kHz
- Input: 2 channel quadrature 5 or 12 volts dc differential (A, /A, B, /B)

#### **Encoder Considerations**

Electrical interference and mechanical speed modulations are common problems that can result in improper speed feedback getting to the drive. To help avoid these common problems, the following electrical and mechanical considerations are suggested.

#### IMPORTANT

Proper encoder speed feedback is essential for a drive to provide proper motor control.

#### **Electrical Considerations**

- If possible, insulate both the encoder case and shaft from the motor. For more information, see Insulating Encoder from Motor on page 122.
- Use twisted pair cable with shield tied to chassis ground at drive end. For more information, see Encoder Wiring on page 21.
- Use limited slew rate differential line drivers. For more information, see Differential Line Drivers on page 124.
- Do not allow capacitors from internal encoder electronics to case. For more information, see Capacitors from Electronics to Case on page 124.
- Do not exceed the operating specification of the encoder/drive. For more information, see Exceeding Operating Specification on page 125.
- Use the proper encoder supply voltage and use the highest possible voltage available (i.e. HPV 900 12VDC preferred). For more

information, see Encoder Supply Voltage on page 125.

#### **Mechanical Considerations**

- Use direct motor mounting without couplings. For more information, see Direct Motor Mounting on page 123.
- Use hub or hollow shaft encoder with concentric motor stub shaft. For more information, see motor stub shaft on page 123.
- If possible, use a mechanical protective cover for exposed encoders. For more information, see Encoder Protective Covers on page 124.

#### **Encoder Mounting**

#### Insulating Encoder from Motor

It is preferred that both the encoder case and shaft are insulated from the motor, in order to minimize encoder bearing currents and ground noise.

There will be PWM electrical noise on the motor shaft that will take the easiest path to ground. If the encoder is not electrically isolated from the motor, this path could be through the encoder bearings and/or electronics. Encoder bearing current will reduce the life of the bearings and create additional ground noise. The solution would be to electrically isolate both the encoder shaft and case from the motor.

Insulating the encoder case from the motor also reduces ground current coupling from the motor frame to the internal electronics of the encoder. Ground noise from the motor frame can disturb the operation of the encoder and propagate down the connected cable to disturb the transmission of the encoder signals. (i.e. there can be coupling from the case to the internal electronics even though a discrete capacitor is not present)

Figure 36 shows how to insulate a hollow-shaft encoder from the motor (similar mounting hardware and insulating insert can be used for hub-shaft encoders).

#### **Direct Motor Mounting**

Use direct motor mounting without couplings, in order to avoid eccentricities and to provide for zero backlash.



HUB SHAFT OR HOLLOWSHAFT MOUNT

#### Figure 33: Direct Motor Mount

Direct mounted encoders do not have shafts and are mounted directly onto the motor shaft. Examples include hub-shaft or hollow-shaft models with integral flexible mounts. These have no separate shaft to shaft coupling. In addition, there may be no need for mounting brackets or adapters.

Direct mounted encoders do not have shafts and are mounted directly onto the motor shaft. Examples include hub-shaft or hollow-shaft models with integral flexible mounts. These have no separate shaft to shaft coupling. In addition, there may be no need for mounting brackets or adapters.



Figure 34: Avoiding Couplings

#### **Motor Stub Shaft**

Use hub or hollow shaft encoder with concentric motor stub shaft and use a flexible encoder mount rather than a flexible shaft coupling.







Figure 36: Insulating Encoder from Motor

It is preferred that a solid shaft extension is specified from the motor manufacturer for a length recommended by the encoder manufacturer.

Although it is not the preferred method, installations that employ a screwed on sub shaft adapter should:

- use the original hole used to machine the motor shaft
- use locktight to hold the thread in position
- align the stub shaft to 0.002 inches TIR or less with a dial indicator

A hub-shaft or hollow-shaft encoder should be mounted so that its shaft receptacle is in as close as possible alignment with the axis of the motor shaft. Clamp or set screws should then be tightened to secure the encoder.

REMEMBER: If you are following the preferred method of insulating the encoder from the motor, install the proper insulating hardware.

NOTE: Do not defeat or restrict the flexure. This causes failure of the encoder or driving shaft bearings.

#### **Encoder Protective Covers**

In order to protect the encoders from mechanical damage, it is preferred that for exposed encoders a mechanical protective cover is used.

Encoders are vulnerable to mechanical damage from impact. Encoders can be damaged by impact during installation or during exposed operation. Motors are even sometimes lifted by the encoders on one end. Therefore, it is preferred that the encoder be protected by a cover as shown below.



Figure 37: Protective Encoder Covers

#### **Differential Line Drivers**

Use limited slew rate differential line drivers, in order to minimize transmission line reflections use type 7272 drivers.

Encoder's line drivers transition from logic states in a fraction of a microsecond. The fast rise and fall times of the driver's circuitry can interact with the cable impedance and create significant ringing on the receiver end of the cable. This can interfere with the encoder signals and the operation of the drive. To reduce the ringing, it is recommended that the encoder use type 7272 line drivers, which have slower rise and fall times.

Also to improve performance, line driver outputs should use differential pairs of complementary outputs, each paired with its inverse. This allows the signal to be used with a differential line receiver, which improves the noise margin, cancels common-mode noise and helps to reject ringing from the cable.

#### **Capacitors from Electronics to Case**

Do not allow capacitors from internal encoder electronics to case, in order to minimize ground current noise injection and minimize the coupling of high frequency noise.

Encoders are sometimes supplied with an internal capacitor from circuit common to case ground to drain electrical noise from common to building ground. However, PWM drives have extremely high frequency noise that is coupled to the frame and shaft of the motor. A capacitor placed between the encoder case and the encoder electronics will couple this noise into the encoder, where it can interfere with normal operation.

The result is intermittent rough operation, motor reversal or no operation at all. The presumption is that there is a drive or encoder problem. An improvement is to remove any internal encoder capacitors between electrical common and the case.

The above analysis assumes that the electrical wiring is correct and that the shield on the encoder cable is properly grounded, see *Encoder Wiring on page 21.* 

The scope traces in Figure 38 and Figure 39 show a noise comparison of output signals from similar encoders with and without internal capacitors, both connected to a motor with typical PWM switching noise on the frame.



# Figure 38: Encoder with a capacitor (common to ground)



# Figure 39: Encoder with no capacitor (common to ground)

#### **Exceeding Operating Specification**

Do not exceed the operating specification of the encoder/drive, in order to prevent the encoder from providing incorrect data.

All encoders have inherent mechanical and electronic limitations regarding speed. The combination of several design factors including bearings, frequency response of the electronics, and PPR of the encoder, etc. combine to determine "maximum operating speed". Exceeding the maximum speed may result in incorrect data or premature failure. Both the electrical and mechanical encoder specifications can be provided by the encoder manufacturer.

To determine the encoder's maximum operating speed:

Step 1: Determine maximum electronic operating speed in RPM.

$$RPM = \frac{Encoder \ freq. \ response \ (kHz) \ x \ 60}{Encoder \ PPR}$$

Step 2:

- A. If the RPM calculated in Step 1 is less than or equal to the encoder's maximum mechanical RPM specification, then the RPM calculated in Step 1 is the maximum operating speed specification for this particular encoder application.
- B. If the RPM calculated in Step 1 is greater than the encoder's maximum mechanical RPM specification, then the maximum mechanical RPM specification is the maximum operating speed for this encoder application.

#### Step 3:

Compare the maximum operating speed as determined in Step 2 above with the application requirements.

To determine if the application exceeds the operating specification of the HPV 900:

 Calculate the maximum pulses per revolution (PPR) for this application (using the HPV 900 frequency limit of 300 kHz and 120% of the application's top speed)

 $PPR_{max} = \frac{300,000 \text{ Hz x } 60}{max \text{ applicatio } n \text{ RPM } \times 1.2}$ 

 Verify that the selected encoder's PPR is below the calculated maximum PPR (PPRmax) for this application

#### Encoder Supply Voltage

Ensure proper encoder supply voltage and use highest possible voltage available, in order to ensure proper operation and increase noise immunity

Ensure that the voltage drop of the encoder wiring is such that the minimum power supply voltage for operating the encoder is not violated. (i.e. 5VDC  $\pm$ 5% power supply and 5VDC  $\pm$ 10% encoder specification is violated when the encoder draws 0.3 A and it is wired with 500 ft at 22 AWG)

- Use an encoder with an internal supply regulator
- Use a wide supply range encoder (i.e. 5 15 VDC)

It is also preferred that the encoder be powered by the HPV 900's 12VDC power supply in order to help with noise immunity by having the signals at a higher voltage level.

**Gearless Application** 

			Continuous				
Rated			Output	Maximum		Maximum	
Input	Rated	Rated	Current	Output	Motor	Carrier	
Voltage	HP	kW	Rating	Current	Frequency	Frequency	Model Number
460V	30	22	38	75	7.5-15Hz	8kHZ	HPV900-4052-0E1-G1
	50	37	64	128	7.5-15Hz	8kHZ	HPV900-4096-0E1-G1

NOTE: all ratings at 60/50Hz and maximum 8 kHz carrier frequency

#### Table 28: Gearless Drive Ratings

	Rated	Rated	Power Dissipation kW	Resistor Value Range	Cube
Model Number	HP	KVV	(gearless)	(gearless)	Size^
HPV900-4052-0E1-G1	30	22	10	15Ω - 8Ω	В
HPV900-4096-0E1-G1	50	37	17	9Ω - 4Ω	C

* Cube size dimensions, mounting holes, and weights are found in DIMENSIONS, MOUNTING HOLES, and WEIGHTS on page 112.

#### Table 29: Gearless Dynamic Braking Resistor / Dimensions

Suggested Wire Sizes

It is recommended that the same wire size be used for the input, output and DB resistor wiring and copper wire should only be used.

	An Conductors (221°F) i In conduit or non	nps with 105°C nsulation Open or in	Suggested HPV S	900 Wire Sizes
Conductor	ventilated	ventilated	tor various cubes	ratings
size, AWG	raceway	raceway	460V	230V
14	10	15	5HP(-4008)	
12	15	22		
10	22	35	10HP(-4016)	
8	35	55	15HP(-4021) 20HP(-4027)	7.5HP(-2025) 10HP(-2027)
6	52	80	25HP(-4034) 30HP(-4041) 40HP(-4052)	15HP(-2041) 20HP(-2052)
4	71	108		
3	80	121	50HP(-4065)	25HP(-2075)
2	90	140	60HP(-4077)	30HP(-2088)
1	107	164	· · ·	
0	133	190	75HP(-4096)	40HP(-2104)

Note: wire ratings from: Table 2 – Allowable Ampacities of Insulated Copper Conductors Inside Industrial Control Equipment Enclosures (Based on a Room Ambient Temperature of 40°C (104°F)) source: CAN/CSA-B44.1-M91

Table 30: Suggested Wire Sizes

Wire Terminal Specifications

		Power		Ground		Control Power		Control Wiring		
		Terminals		Terminals		Terminals		Terminals		
			input, outp	out & DB			115VAC		TB1 & TB2	
			Wire		Wire		Wire		Wire	
			size	Torque	size	Torque	size	Torque	size	Torque
.,			range	Spec.	range	Spec.	range	Spec.	range	Spec.
V	hp	Model	(AWG)	(In-Ib)	(AWG)	(in-ib)	(AWG)	(In-lb)	(AWG)	(In-lb)
	7. 5	-2025	20 to 6	18 in-lb	14 to 6	20 in-lb	14 to 22	4.5 in-lb	14 to 22	4.5 in-lb
	10	-2027	20 to 6	15 in-lb	14 to 6	20 in-lb	14 to 22	4.5 in-lb	14 to 22	4.5 in-lb
2	15	-2041	20 to 6	15 in-lb	14 to 6	20 in-lb	14 to 22	4.5 in-lb	14 to 22	4.5 in-lb
3	20	-2052	20 to 6	15 in-lb	14 to 6	20 in-lb	14 to 22	4.5 in-lb	14 to 22	4.5 in-lb
0	25	-2075	6 to 1/0	75 in-lb	14 to 1/0	35 in-lb	22 to 10	5.3 in-lb	14 to 22	4.5 in-lb
V	30	-2088	6 to 1/0	75 in-lb	14 to 1/0	35 in-lb	22 to 10	5.3 in-lb	14 to 22	4.5 in-lb
	40	-2104	6 to 1/0	75 in-lb	14 to 1/0	35 in-lb	22 to 10	5.3 in-lb	14 to 22	4.5 in-lb
	5	-4008	20 to 6	18 in-lb	14 to 6	20 in-lb	14 to 22	4.5 in-lb	14 to 22	4.5 in-lb
	10	-4016	20 to 6	18 in-lb	14 to 6	20 in-lb	14 to 22	4.5 in-lb	14 to 22	4.5 in-lb
	15	-4021	20 to 6	18 in-lb	14 to 6	20 in-lb	14 to 22	4.5 in-lb	14 to 22	4.5 in-lb
4	20	-4027	20 to 6	15 in-lb	14 to 6	20 in-lb	14 to 22	4.5 in-lb	14 to 22	4.5 in-lb
6	25	-4034	20 to 6	15 in-lb	14 to 6	20 in-lb	14 to 22	4.5 in-lb	14 to 22	4.5 in-lb
0	30	-4041	20 to 6	15 in-lb	14 to 6	20 in-lb	14 to 22	4.5 in-lb	14 to 22	4.5 in-lb
V	40	-4052	20 to 6	15 in-lb	14 to 6	20 in-lb	14 to 22	4.5 in-lb	14 to 22	4.5 in-lb
	50	-4065	6 to 1/0	75 in-lb	14 to 1/0	35 in-lb	22 to 10	5.3 in-lb	14 to 22	4.5 in-lb
	60	-4077	6 to 1/0	75 in-lb	14 to 1/0	35 in-lb	22 to 10	5.3 in-lb	14 to 22	4.5 in-lb
	75	-4096	6 to 1/0	75 in-lb	14 to 1/0	35 in-lb	22 to 10	5.3 in-lb	14 to 22	4.5 in-lb

Note: use only copper wire

#### **Table 31: Wire Terminal Specifications**

Drive Ratings (with 12-pulse option)

Rated Input Voltage	Rated HP	Rated kW	Model Number	Continuous Output Current Rating (range)	Maximum Output Current for 5 Sec	12-pulse option
	7.5	5.5	HPV900-2025-0E1-xx	25-29	62.5	No
	10	7.5	HPV900-2027-0E1-xx	27-31	67.5	Yes
2	15	11	HPV900-2041-0E1-xx	41-47	102	Yes
3	20	15	HPV900-2052-0E1-xx	52-60	130	Yes
0	25	18	HPV900-2075-0E1-xx	75-84	170	Yes
V	30	22	HPV900-2088-0E1-xx	88-99	200	Yes
	40	30	HPV900-2104-0E1-xx	104-120	260	Yes
	5	3.7	HPV900-4008-0E1-xx	8-9	20	No
	10	7.5	HPV900-4016-0E1-xx	16-18	40	No
	15	11	HPV900-4021-0E1-xx	21-24	52.5	No
4	20	15	HPV900-4027-0E1-xx	27-31	67.5	Yes
6	25	18	HPV900-4034-0E1-xx	34-39	85	Yes
0	30	22	HPV900-4041-0E1-xx	41-47	102	Yes
V	40	30	HPV900-4052-0E1-xx	52-60	130	Yes
	50	37	HPV900-4065-0E1-xx	65-75	162	Yes
	60	45	HPV900-4077-0E1-xx	77-89	192	Yes
	75	55	HPV900-4096-0E1-xx	96-111	240	Yes

NOTE: all ratings at 60/50Hz and 10 kHz carrier frequency all ratings for based on a geared elevator application,

Table 32: Drive Ratings (with 12-pulse option)

Appendix – Input / Output Rating

## Appendix

Input / Output Rating

					Input		Outpu	t
Rated Input Voltage	Rated HP	Rated kW	Model	Voltage V	Current A	Short Circuit Withstand Rating	Voltage V	Current A
	7.5	5.5	-2025	200-240	30	42 KA	0-input voltage	25
	10	7.5	-2027	200-240	33	42 KA	0-input voltage	27
2	15	11	-2041	200-240	45	42 KA	0-input voltage	41
3	20	15	-2052	200-240	57	42 KA	0-input voltage	52
0	25	18	-2075	200-240	92	10 KA	0-input voltage	75
V	30	22	-2088	200-240	107	10 KA	0-input voltage	88
	40	30	-2104	200-240	115	42 KA	0-input voltage	104
	5	3.7	-4008	380-480	10	42 KA	0-input voltage	8
	10	7.5	-4016	380-480	17	42 KA	0-input voltage	16
	15	11	-4021	380-480	26	42 KA	0-input voltage	21
4	20	15	-4027	380-480	33	42 KA	0-input voltage	27
6	25	18	-4034	380-480	40	42 KA	0-input voltage	34
0	30	22	-4041	380-480	45	42 KA	0-input voltage	41
V	40	30	-4052	380-480	57	42 KA	0-input voltage	52
	50	37	-4065	380-480	71	42 KA	0-input voltage	65
	60	45	-4077	380-480	85	42 KA	0-input voltage	77
	75	55	-4096	380-480	106	42 KA	0-input voltage	96

Table 33: Input / Output Ratings

#### Watts Loss

460V	Power loss
5HP (-4008)	130 watts
10HP (-4016)	210 watts
15HP (-4021)	325 watts
20HP (-4027)	390 watts
25HP (-4034)	500 watts
30HP (-4041)	600 watts
40HP (-4052)	800 watts
50HP (-4065)	935 watts
60HP (-4077)	1150 watts
75HP (-4096)	1500 watts

230V	Power loss
7.5HP (-2025)	320 watts
10HP (-2027)	350 watts
15HP (-2041)	500 watts
20HP (-2052)	700 watts
25HP (-2075)	800 watts
30HP (-2088)	1000 watts
40HP (-2104)	1400 watts

Note: values calculated from the worse case condition of 116% of general purpose continuous current rating, 10kHz carrier frequency.

#### Table 34: Watts Loss per Drive Rating

#### **Control Power Dissipation**

	Control Power	-		Control Power
	(115VAC)			(115VAC)
460V	Dissipation		230V	Dissipation
5HP (-4008)	80 watts		7.5HP (-2025)	80 watts
10HP (-4016)	80 watts		10HP (-2027)	145 watts
15HP (-4021)	80 watts	-	15HP (-2041)	145 watts
20HP (-4027)	145 watts		20HP (-2052)	145 watts
25HP (-4034)	145 watts		25HP (-2075)	145 watts
30HP (-4041)	145 watts		30HP (-2088)	145 watts
40HP (-4052)	145 watts		40HP (-2104)	185 watts
50HP (-4065)	185 watts			
60HP (-4077)	185 watts			
75HP (-4096)	185 watts	-		

Table 35: Control Power Dissipation per Drive Rating

**Relay Specifications** 

### **RELAY 1**



#### Contact Data

	Standard		
	Resistive load	Inductive load	
Load	(p.f. = 1)	(p.f. = 0.4) (L/R = 7ms)	
Rated Load	5 A at 250 VAC	2 A at 250 VAC	
	5 A at 30 VDC	2 A at 30 VDC	
Carry current	5 A		
Max. operating voltage	380 VAC, 125 VDC		
Max. operating current	5 A		
Max. switching capacity	1,250 VA, 150 W	500 VA, 60 W	
Min, permissible load	10mA, 5 VDC		

Table 36: Relay 1 Contact Data

#### Maximum Switching Capacity



Figure 40: Relay 1 Maximum Switching Capacity

#### Electrical Service Life



Figure 41: Relay 1 Electrical Service Life



### **RELAY 2**

#### Contact Data

	Standard			
	Resistive load	Inductive load		
Load	(p.f. = 1)	(p.f. = 0.4) (L/R = 7ms)		
Rated Load	10 A at 110 VAC	7.5 A at 110 VAC		
	10 A at 24 VDC	5 A at 24 VDC		
Carry current	10 A			
Max. operating voltage	250 VAC, 125 VDC			
Max. operating current	10 A			
Max. switching capacity	1,100 VA, 240 W	830 VA, 120 W		



#### Maximum Switching Capacity







Electrical Service Life





#### **Replaced Models**

The following details information for the replaced model numbers listed below:

- HPV 900-2068-0E1-xx replaced by HPV900-2075-0E1-xx
- HPV 900-2080-0E1-xx replaced by HPV900-2088-0E1-xx

Rated Input Voltage	Rated HP	Rated kW	Continuous Output Current General Purpose Rating	Continuous Output Current Elevator Duty Cycle* Rating	Maximum Output Current for 5 Sec	Cube Size**	Model Number***
230V	25	18	68	78	170	С	HPV900-2068-0E1-xx
	30	22	80	92	200	С	HPV900-2080-0E1-xx

#### Table 38: HPV 900 Drive Ratings

NOTE: all ratings at 60/50Hz and 10 kHz carrier frequency

all ratings for based on a geared elevator application.

For more information on altitude, temperature, and carrier frequency derating, see Drive Derating on page 12.

* For more information on the Elevator Duty Cycle Rating, see ELEVATOR DUTY CYCLE on page 107.

** Cube size dimensions, mounting holes, and weights are shown on pages 112-115

*** From more information on model number, see DRIVE MODEL NUMBER on page 12

Cube HP	Cube kW	Model	Power Dissipation kW (Worm Gear)	Resistor Value Range (Worm Gear)	Power Dissipation kW (Planetary Gear)	Resistor Value Range (Planetary Gear)
25	18	-2068	4.0	8 Ω - 2 Ω	8.5	3.8 Ω - 2 Ω
30	22	-2080	4.8	6.6 Ω - 2 Ω	10	3.2 Ω - 2 Ω

Note: 230 V, Regeneration dc bus voltage = 400V

#### **Table 39: Brake Resistor Recommendations**

For Assumptions for Brake Resistor Recommendations, see page 116

Input Voltage	Cube HP	Cube KW	Model	Inductance (mH)	Amps
230 V	25	18	-2068	0.28 mH	80 A
	30	22	-2080	0.20 mH	110 A

#### **Table 40: Input Reactor Recommendations**

For Manufacturer Considerations, see page 118.

Input Voltage	Cube HP	Cube KW	Model	Inductance (mH)	DC Current Rating (A)
230 V	25	18	-2068	0.10 mH	120 A
	30	22	-2080	0.10 mH	120 A

 Table 41: DC Choke Recommendations

See note on page 119

All fuses should be Class J, Low Peak Dual Element, Time delay 600VAC fuses.

Input Voltage	Cube HP	Cube KW	Model	Fusing Required?	Fuse Size (in Amps)
230 V	25	18	-2068	No*	100 to 200 A
	30	22	-2080	No*	125 to 200 A

#### Table 42: Fusing Recommendations

* With all other models circuit breakers can be substituted for fuses in accordance with local codes

	Arr Conductors (221°F) i	nps with 105°C nsulation	
	In conduit or non	Open or in	Suggested HPV 900 Wire Sizes
Conductor	ventilated	ventilated	for various cubes ratings
size, AWG	raceway	raceway	230V
3	80	121	25HP(-2075)
2	90	140	30HP(-2088)

#### Table 43: Suggested Wire Sizes

Note: wire ratings from: Table 2 – Allowable Ampacities of Insulated Copper Conductors Inside Industrial Control Equipment Enclosures (Based on a Room Ambient Temperature of 40°C (104°F)) source: CAN/CSA-B44.1-M91

			Power Terminals input, output & DB		Ground Terminals		Control Power Terminals 115VAC		Control Wiring Terminals <i>TB1 &amp; TB</i> 2	
V	hp	Model	Wire size range (AWG)	Torque Spec. (in-lb)	Wire size range (AWG)	Torque Spec. (in-lb)	Wire size range (AWG)	Torque Spec. (in-lb)	Wire size range (AWG)	Torque Spec. (in-lb)
2	25	-2068	6 to 1/0	75 in-lb	14 to 1/0	35 in-lb	22 to 10	5.3 in-lb	14 to 22	4.5 in-lb
3 0	30	-2080	6 to 1/0	75 in-lb	14 to 1/0	35 in-lb	22 to 10	5.3 in-lb	14 to 22	4.5 in-lb

Note: use only copper wire

#### **Table 44: Wire Terminal Specifications**

Rated Input Voltage	Rated HP	Rated kW	Model Number	Continuous Output Current Rating (range)	Maximum Output Current for 5 Sec	12-pulse option
230V	25	18	HPV900-2068-0E1-xx	68-78	170	Yes
	30	22	HPV900-2080-0E1-xx	80-92	200	Yes

#### Table 45: Drive Ratings (with 12-pulse option)

NOTE: all ratings at 60/50Hz and 10 kHz carrier frequency all ratings for based on a geared elevator application

				Input		Output		
Rated Input Voltage	Rated HP	Rated kW	Model	Voltage V	Current A	Voltage V	Current A	
230V	25	18	-2068	200-240	75	0-input voltage	68	
	30	22	-2080	200-240	88	0-input voltage	80	

Table 46: Input / Output Ratings

		Control Power (115VAC)
230V	Power loss*	Dissipation
25HP (-2068)	800 watts	185 watts
30HP (-2080)	1000 watts	185 watts

#### Table 47: Watts Loss / Control Power Dissipation per Drive Rating

Note: values calculated from the worse case condition of 116% of general purpose continuous current rating, 10kHz carrier frequency.

### **Replacement Parts**

part number	description	detailed description	
HPV9-CTL0010-01	FRU,HPV900,Ctl PCB, Std Sfw	Includes the control PCB, software flash, terminal blocks, grounding screw and hardware, and 7 spacers	
HPV9-CTLTB	FRU,HPV900,Control TBs	Control terminal blocks.	
HPV9-PSTB-AB	FRU,HPV900,Control Power TB	Terminal block for 115VAC control power	
HPV-ELOP	FRU, HPV900 Oper, Elevator	Digital operator	
HPV-CABLE	FRU, HPV900 Oper, Cable	Digital operator extension cable 2m (6.6 ft)	
HPV9-COVRA00	FRU,HPV900,Cover,A	Includes the front plastic cover, cover frame sheet metal, and hardware for A cube.	
HPV9-COVRB00	FRU,HPV900,Cover,B (side opening)	Includes the front plastic cover, cover frame sheet metal, and hardware for B and B+ cubes.	
HPV9-COVRB01	FRU,HPV900,Cover,B (front opening)	Includes the front plastic cover, cover frame sheet metal, and hardware for B and B+ cubes.	

part number	description	detailed description	
HPV9-COVRC00	FRU,HPV900,Cover,C	Includes the front plastic cover, cover frame sheet metal, and hardware for C cube.	
HPV9-JMPAB	FRU,HPV900,TB Jumper,Cube A+B	Terminal block jumpers (quantity=4) for A and B cubes	Ś
HPV9-JMPC	FRU,HPV900,TB Jumper,Cube C	Terminal block jumpers (quantity=4) for B+ and C cubes	C C C C C C C C C C C C C C C C C C C
HPV9-GNDTB-AB	FRU,HPV900, Ground TB, Cube A+B	Terminal block for the ground connections for A and B cubes	
HPV9-GNDTB-C	FRU,HPV900, Ground TB, Cube C	Terminal block for the ground connections for B+ and C cubes	0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,0,
HPV9-PWRTB-BP	FRU,HPV900, Power TB assembly, Cube B+	Terminal block assembly for the power terminals for input power, DB resistor, ground, control 115VAC and DC bus LED for B+ cubes	
HPV9-PWRTB-C	FRU,HPV900, Power TB assembly, Cube C	Terminal block assembly for the power terminals for input power, DB resistor and control 115VAC for C cubes	

part number	description	detailed description	
HPV9-OPCABLE-AB	FRU,HPV900,Cable Cntl-Op Port, cube-AB	Ribbon cable connecting Control PCB to the Operator Port (DB-9) for A, B, and B+ cubes	
HPV9-OPCABLE-C	FRU,HPV900,Cable Cntl-Op Port, cube-C	Ribbon cable connecting Control PCB to the Operator Port (DB-9) for C cubes	
HPV9-FAN1BC	FRU,Fan,250CFM,115V	Includes the 250CFM/115V fan and fan guard for B, B+, & C cubes	
HPV9-FAN1A	FRU,Fan,105CFM,115V	Includes the 105CFM/115V fan and fan guard for A cubes	J.
HPV9-LED	FRU,HPV900,LED Assembly	LED display assembly	1. The second seco
HPV9-OPCRADLE	FRU,HPV900,Operator Cradle	Operator Cradle	

Table 48: Replacement Parts

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